Anchoring & Fixing

Cast-in Channels & T-Bolts & Accessories

Leviat®
A CRH COMPANY

Halfen Cast-in Channel

Australia Edition

Imagine. Model. Make.

Leviat®
A CRH COMPANY

We imagine, model and make engineered products and innovative construction solutions that help turn architectural visions into reality and enable our construction partners to build better, safer, stronger and faster.

Leviat is a world leader in connecting, fixing, lifting and anchoring technology.

From the build of new schools, hospitals, homes and infrastructure, to the repair and maintenance of heritage structures, our engineering skills are making a difference around the world.

We provide technical design assistance at every stage of a project, from initial planning to installation and beyond.

Our technical support services range from simple product selection through to the development of a fully customised project-specific design solution.

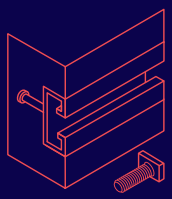
Every promise we make locally, has the commitment and dedication of our global team behind it. We employ almost 3,000 people at 60 locations across North America, Europe and Asia-Pacific, providing an agile and responsive service worldwide.

Leviat, a CRH company, is part of the world's leading building materials business.

>3,000
People

60+
Locations

~20
Countries

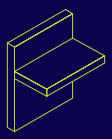


Anchoring & Fixing

Systems for fixing secondary fixtures to concrete, including anchor channels, bolts and inserts; also tension rod systems for roofs and canopies.

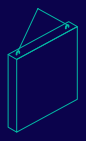
- Cast-in Channels, T-Bolts & Accessories
- Threaded Inserts
- Rod Systems
- Attachment Points
- Post Installed Anchor Systems

Other areas of expertise:



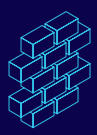
Structural Connections

Systems to form robust, efficient connections, and continuity of concrete reinforcement as necessary, between walls, slabs, columns, beams and balconies, providing structural integrity as well as enhanced thermal and acoustic performance.



Lifting & Bracing

Systems for the safe and efficient transportation, lifting and temporary bracing of cast concrete elements and tilt-up panels before permanent structural connections are made.

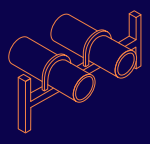


Façade Support & Restraint

Systems for the safe and thermally-efficient fixing of the external building envelope, including brick and natural stone, insulated sandwich panels, curtain walling and suspended concrete façades, and also the repair and strengthening of existing masonry installations.

Formwork & Site Accessories

Non-structural accessories that complement our engineered solutions and help keep your construction environment operating safely and efficiently, including moulds for casting standard and special concrete elements and construction essentials such as reinforcing bar spacers.

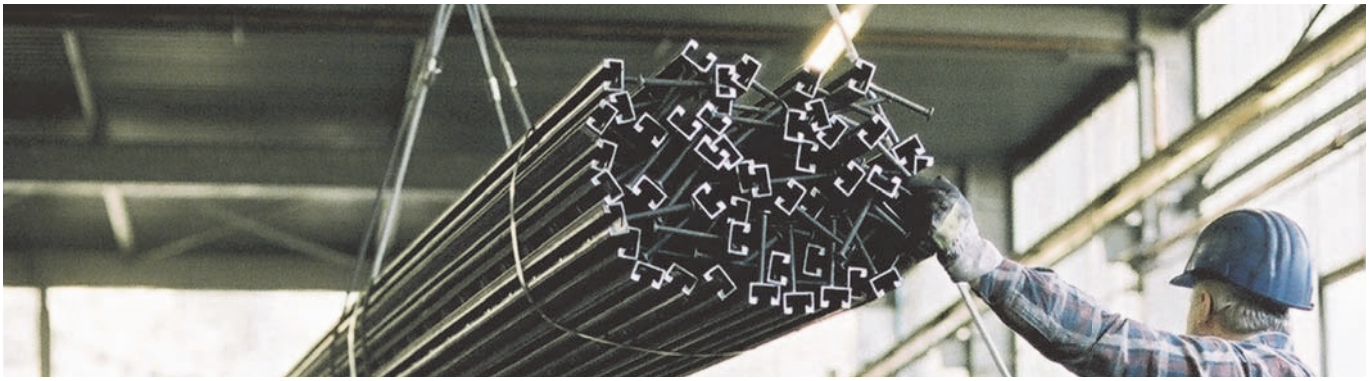


Industrial Technology

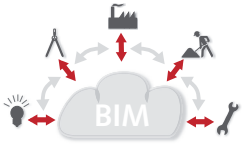
Mounting channels, pipe clamps and other versatile framing systems that provide safe fixing in a wide range of industrial applications.

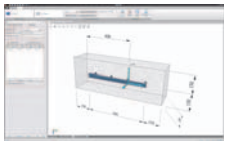
Leviat product ranges:

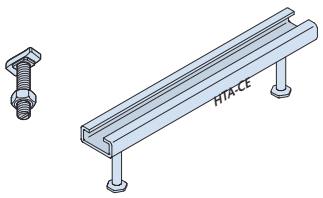
Ancon | Aschwanden | Connolly | Halfen | Helifix | Isedio | Meadow Burke | Modersohn | Moment | Plaka | Scaldex | Thermomass

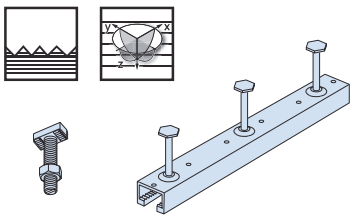


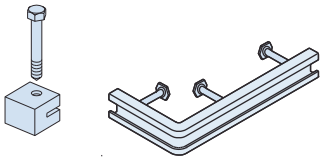
HALFEN CAST-IN CHANNELS
Content



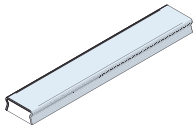


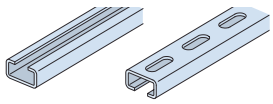


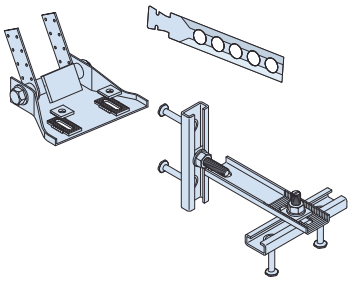


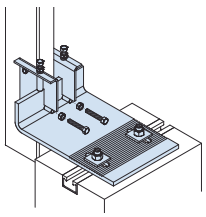


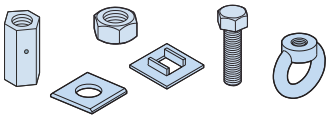
HALFEN CAST-IN CHANNELS
Content











BETTER SAFE THAN SORRY
The right channel for every application

HALFEN Cast-in channels are the ideal basis for easy-to-install, adjustable connections. Besides their excellent adjustability, HALFEN Cast-in channels save considerable installation time, resulting in faster construction and therefore cost savings. HALFEN Channels are suitable for various types of construction connections, for example; façades, precast concrete elements, stadium seating, in civil engineering (fixing of tunnel signals), lift guide-rails, crane runway, and pipe fixings under bridges. HALFEN Cast-in channels type HTA-CE and HZA comply with AS 5216:2021.

HALFEN Fixing systems – The intelligent alternative to drilling and welding.

HTA-CE Cast-in channels

Features
- adjustable
- hot-rolled profile; suitable for dynamic loads
- can be installed in concrete pressure and tensile-stress zones
- with European Technical Assessment
- complies with AS 5216:2021

Application
- fixing of all types of building components

HZA-PS Cast-in channels, Power Solution, serrated

Features
- as for DYNAGRIP® Channels
- suitable for exceptional load cases in safety critical areas with high requirements for extraordinary impacts – for concrete crack widths up to 1.5 mm

Application example
- fixing of all types of building components in safety critical areas with high requirements for extraordinary impacts i.e. in nuclear power stations and similar facilities

HZA Cast-in channels, serrated

Features
- adjustable, with load transmission in longitudinal channel direction
- suitable for dynamic loads (applies for hot-rolled and serrated DYNAGRIP® channels)
- can be installed in concrete pressure and tensile-stress zones
- with European Technical Assessment
- complies with AS 5216:2021

Application
- fixing of all types of building components

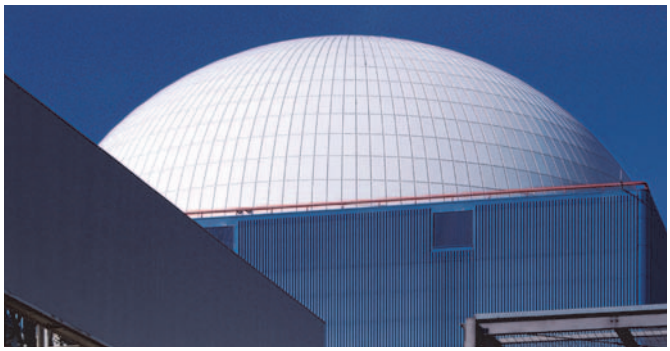
APPLICATION EXAMPLES HALFEN CAST-IN CHANNELS

Areas of Application

CURTAIN WALL

Crown Sydney/Australia

POWER STATIONS



Power station

SPORTS

Rheinenergiestadion, Cologne/Germany

BRIDGES

Passerelle Simone de Beauvoir, Paris/France

TUNNELS

Lötschberg-Base tunnel, Switzerland

LIFTS AND ELEVATORS

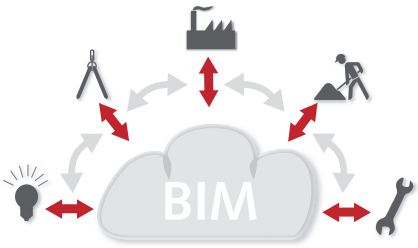
Lift fixings, guide-rails

HTU TRAPEZOIDAL SHEET PANELS

UPS Air Hub, Cologne Bonn Airport, Germany

HALFEN CAST-IN CHANNELS
General

BIM

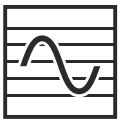


Having completed various projects using BIM methodology, we have considerable experience as a BIM partner. All Leviat engineers are trained to supervise this process in precise detail. Our combination of extensive experience and highly-trained engineers means we are perfectly placed to meet the increasing demand for BIM projects. Examples of our previous projects developed using BIM can be found at **www.halfen.com ▻ Service ▻ BIM ▻ BIM references**.

Sustainability

An EPD® (Environmental Product Declaration) provides transparent and comparable ecological data which helps to evaluate the sustainability of a building. During the planning phase, the data provided here is of great significance for architects and planners. Additionally, the data provided helps to ensure the high demands on the environmental performance of the building are met.
Health Product Declarations (abbrev. =HPD) complement our information on sustainability. The HPDs include a list of all components and information on the health effects of these components.
The new HPD for hot-dip galvanized HALFEN Cast-in channels helps to achieve additional points in the Leed v4 system.
www.halfen.com ▻ Brochures ▻ Product declarations.

Fire-resistance / Material fatigue



A wide variety of HALFEN Cast-in channels are tested under fire exposure (according to TR 020 "Evaluation of anchorages in concrete with regard to fire resistance") as well as under cyclic loading. More details, characteristic resistances under fire exposure and fatigue resistances, are provided in the respective European Technical Assessments.

Approvals on the internet
Current valid approvals for HTA and HZA Anchor channels can be found at:
www.ancon.com.au ▻ products ▻ halfen-anchor-channels
Complies with the Australian Standard AS 5216:2021
"Design of Post-installed and Cast-in Fastenings"

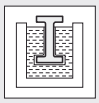
Quality

Quality is the outstanding feature of our products. All materials and products are subjected to the most stringent quality control procedures. Our facilities in Germany and Poland are Quality Management certified in accordance with DIN EN ISO 9001:2015, Certificate no. SZI-Q-1765-A.

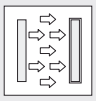
SZI DIN EN ISO 9001:2015 certified www.szigmbh.de

HALFEN CAST-IN CHANNELS
General – all channels

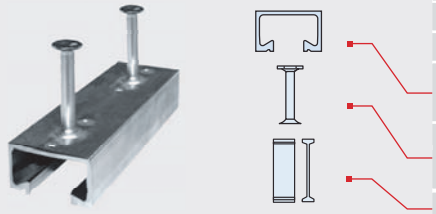
Hot-dip galvanized FV:
Dipped in galvanizing bath, with a temperature of app. 460°C; this method is used for the Halfen Anchor Channels and a range of Halfen T-bolts.



Zinc galvanized GVs:
A wide range of HALFEN T-bolts are electrogalvanized and coated with a Cr(VI)-free thick layer passivation.



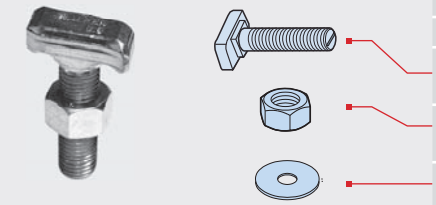
HALFEN Cast-in channels, steel, hot-dip galvanized



	Steel		
	Material	Standard	Zinc coat
Channel profile	1.0038 ☐	EN 10 025-2 ①	FV: ≥ 55 µm
	1.0044 ☐	EN 10 025-2 ①	FV: ≥ 55 µm
Bolt anchor B6	Steel ☐	EN 10263 or EN 10269	FV: ≥ 55 µm
Weld-on anchor	Steel ☐	EN 10 025-2	FV: ≥ 55 µm

① Steel according to EN 10 025-2 and HALFEN specification

HALFEN Bolts, galvanized steel



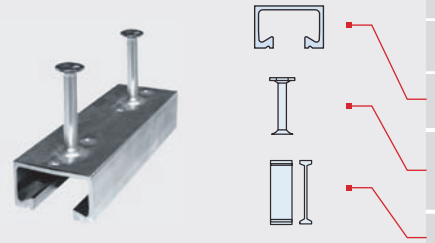
	Steel		
	Material	Standard	Zinc coat
Bolt	Steel (Sc) 4.6 or (Sc) 8.8 ☐ ☒	EN ISO 898-1	FV: ≥ 50 µm GVs: ≥ 12 µm
Hexagonal nut	Steel (Sc) 5 or (Sc) 8 ☐ ☒	EN 898-2	FV: ≥ 50 µm GVs: ≥ 12 µm
Washer	Steel ☐ ☒	EN ISO 7089, EN ISO 7093	FV: ≥ 50 µm GVs: ≥ 12 µm

Stainless steel (NR):
Chromium is the most important alloy element in stainless steel. A specific chromium concentration ensures the generation of a passive layer on the surface of the steel that protects the base material against corrosion. This explains the high corrosion resistance of stainless steel.

Materials: (Sc) = Strength class

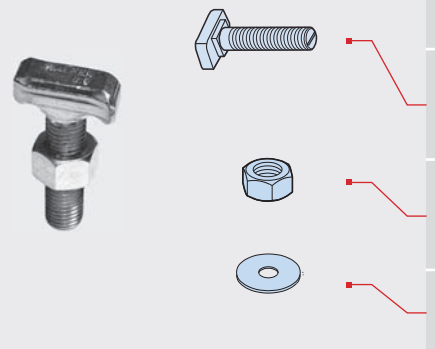
- ☐ **WB** = Steel, mill finished
- ☐ **FV** = Steel, hot-dip galvanized
- ☒ **GVs** = Steel, zinc plated (special coating)
- ☐ **A4** = Stainless steel 1.4571 / 1.4404 / 1.4578
- ◩ **FA** = Stainless steel 1.4462
- ☒ **HCR** = Stainless steel 1.4547 / 1.4529

HALFEN Cast-in channels, stainless steel



	Stainless steel		
	Material	Standard	Corrosion resistance class ②
Channel profile	1.4404 or 1.4571 ☐	EN 10 088	III
	1.4529 or 1.4547 ☒		V
Bolt anchor B6	1.4404, 1.4571 or 1.4578 ☐	EN 10 088	III
	1.4529 or 1.4547 ☒		V
Weld-on anchor	1.4404 or 1.4571 ☐	EN 10 088	III
	Steel ③ ☐	EN 10 025-2	

HALFEN Bolts, stainless steel



	Stainless steel		
	Material	Standard	Corrosion resistance class ②
Bolt	1.4404, 1.4571, 1.4578 (A4-50 or A4-70④) ☐	EN 3506-1 and EN 10 088	III
	1.4462 (FA-70) ◩		IV
	1.4529, HCR-50 ☒	EN 3506-1	V
Hexagonal nut	1.4404, 1.4571, 1.4578 (A4-50, A4-70) ☐	EN 3506-2 and EN 10 088	III
	1.4462 (FA-70) ◩		IV
	1.4529, HCR-50 ☒		V
Washer	1.4404, 1.4571 ☐	EN 10 088	III
	1.4462 ◩		IV
	1.4529 or 1.4547 ☒		V

② See EN 1993-1-4, table A.3; ③ Corrosion protection of mill finished anchor, see page 10
④ Stainless steel, strength class 70 bolts are delivered subject to availability from stock in A4-70 grade material or in a higher FA-70 (1.4462) grade material. This applies to all HALFEN Bolts listed as A4-70 material in this catalogue

HALFEN CAST-IN CHANNELS
General - all channels

Corrosion protection requirements

Material and applications

Description	1 **Dry interior rooms**	2 **Damp interior rooms**	3 **Medium corrosion level**	4 **High level of corrosion**
Definition of application areas	Anchor channels may only be used in components in indoor environments. **For example:** living and office spaces, schools, hospitals, commercial shops with the exception of wet rooms as in column **2**.	Anchor channels may also be used in components in areas with normal humidity. **For example:** kitchens, bathrooms and laundry-rooms in residential buildings. Exceptions; where permanent steam is present, and under water.	Anchor channels may also be used in outdoor environments (including industrial environments and coastal regions) or in wet rooms, if conditions are not especially aggressive (for example: continual immersion in sea water etc. as in column **4**).	Anchor channels may also be used in exceptionally aggressive environments (for example: continual immersion in sea water) or in seawater spray zones, chloride environments in swimming pools or in environments with an extremely aggressive chemical atmosphere (for example: flue gas desulphurization plants or road tunnels where de-icer systems are in use).
Channel profile	Steel 1.0038, 1.0044; EN 10025 Hot-dip galvanized ≥ 55 µm ⑥	Steel 1.0038, 1.0044; EN 10025 Hot-dip galvanized ≥ 55 µm ⑥ Stainless steel 1.4307, 1.4567, 1.4541; EN 10088	Stainless steel 1.4404, 1.4571, 1.4062, 1.4162, 1.4362 EN 10088	Stainless steel 1.4462 ②, 1.4529, 1.4547 EN 10088
Anchor	Steel 1.0038, 1.0214, 1.0401, 1.1132, 1.5525; EN 10263, EN 10269 Hot-dip galvanized 55 µm ⑥	Steel 1.0038, 1.0214, 1.0401, 1.1132, 1.5525; EN 10263, EN 10269 Hot-dip galvanized ≥ 55 µm ⑥ Stainless steel 1.4307, 1.4567, 1.4541; EN 10088	Stainless steel 1.4404, 1.4571, 1.4362, 1.4578 EN 10088 Mill finish, 1.0038 ③	
Special HALFEN Bolts with shaft and bolts in accordance with EN ISO 4018	Steel strength class 4.6/8.8 EN ISO 898-1 Zinc galvanized ≥ 5 µm ④	Steel strength class 4.6 / 8.8; EN ISO 898-1, Hot-dip galvanized ≥ 50 µm ① ⑤ Stainless steel, strength class 50, 70 1.4307, 1.4567, 1.4541 EN ISO 3506-1	Stainless steel Strength class 50, 70 1.4404, 1.4571, 1.4362, 1.4578 EN ISO 3506-1	Stainless steel Strength class 50, 70 1.4462 ②, 1.4529, 1.4547 EN ISO 3506-1
Washers EN ISO 7089 and EN ISO 7093-1 Product classification A, 200 HV	Steel EN 10025 Zinc galvanized ≥ 5 µm ④	Steel EN 10025 Hot-dip galvanized ≥ 50 µm ① ⑤ Stainless steel Steel grade A2, A3; EN ISO 3506-1	Stainless steel Steel grade A4, A5 EN ISO 3506-1	Stainless steel 1.4462 ②,1.4529, 1.4547 EN ISO 3506-1
Hexagonal nut EN ISO 4032	Steel strength class 5/8 EN ISO 898-2 Zinc galvanized ≥ 5 µm ④	Steel strength class 5/8 EN ISO 898-2 Hot-dip galvanized ≥ 50 µm ① ⑤ Stainless steel, strength class 70, 80 Steel grade A2, A3 EN ISO 3506-2	Stainless steel Strength class 70, 80 Steel grade A4, A5 EN ISO 3506-2	Stainless steel Strength class 70, 80 1.4462 ②, 1.4529, 1.4547 EN ISO 3506-2

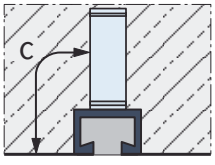
① or zinc galvanized with special coating ≥ 12 µm
② 1.4462 not suitable for swimming baths
③ Steel in accordance with EN 10025, 1.0038 not for anchor channels 28/15 and 38/17
④ Zinc galvanized in accordance with EN ISO 4042
⑤ Hot-dip galvanized in accordance with EN ISO 10684
⑥ Hot-dip galvanized in accordance with EN ISO 1461

HALFEN Channels (NR) ■ mill finish welded-on anchors □

Corrosion protection of the mill finished weld-on anchor is based on the following concrete cover c:

Concrete cover c [mm]	30	35	40	50	60
Profile HTA-CE	-	40/22P	52/34	55/42	72/48
	-	40/25	54/33	-	-
	-	-	50/30P	-	-
	-	-	49/30	-	-
Profile HZA	38/23	41/22	53/34	64/44	-

The minimum concrete cover depends on local environmental conditions and bid specifications.



Concrete cover c

HALFEN Channels (NR) ■ made completely in stainless steel

The HALFEN Cast-in channels "entirely of stainless steel" are not restricted to any minimum concrete cover as no relevant corrosion occurs.

Areas of application

- bridge and tunnel construction (fastening of pipes, etc.)
- construction of sewage treatment plants (fixing of spillovers)
- chemical industry (installations exposed to aggressive substances)
- ventilated façades, e. g. masonry renders
- also for all structural reinforced concrete elements with higher demands on the concrete cover

HALFEN Channels ⊠ made in stainless steel – HCR

The high corrosion resistance (HCR) HALFEN Cast-in channels are mandatory when high concentrations of chlorides, sulphur and nitrogen oxides are present.

Areas of application

- road tunnels
- structures in salt water
- indoor swimming pools
- areas not routinely cleaned
- poorly ventilated parking garages
- in narrow, major city streets

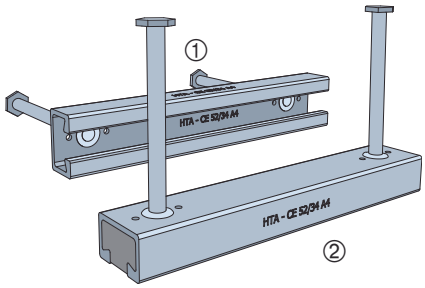
HALFEN CAST-IN CHANNELS
General - all channels

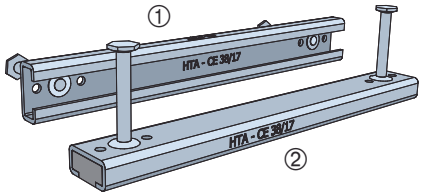
Identification

Channel material	Type identification example
1.0038 / 1.0044	HTA-CE 38/17 HZA 53/34
A4: 1.4404 / 1.4571	HTA-CE 38/17 - A4 HZA 53/34 - A4
HCR: 1.4529 / 1.4547	HTA-CE 38/17 - HCR

Type identification

① Inside on the bottom of the channel
② Additionally on the channel side





HALFEN CAST-IN CHANNELS
Dimensioning HTA-CE and HZA Cast-in Channels

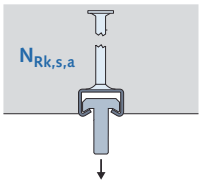
Verification method according to AS 5216:2021

VERIFICATION

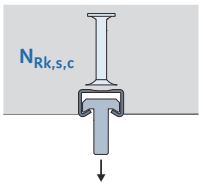
Tension

Steel

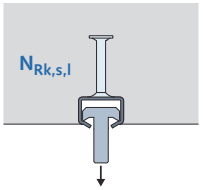
- Steel failure of the anchor



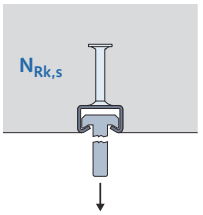
- Failure of channel-anchor connection



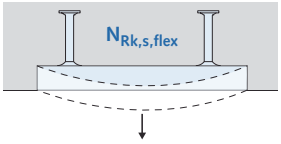
- Local flexure of the channel lip



- Steel failure special bolt

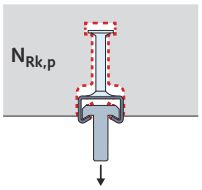


- Failure due to flexure of the channel

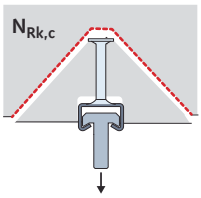


Concrete

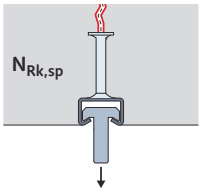
- Pull-out



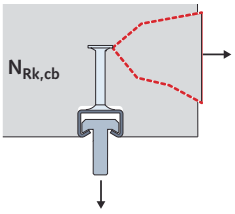
- Concrete cone failure



- Splitting



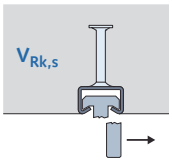
- Blow-out

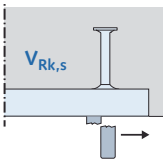


Shear

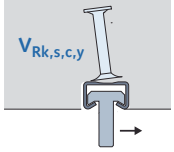
Steel

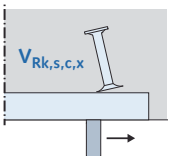
- Steel failure of the bolt



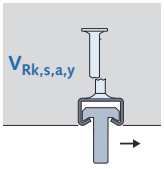


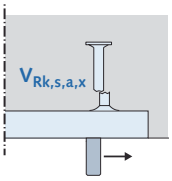
- Failure of channel-anchor connection



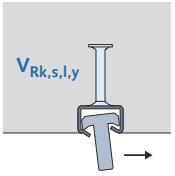


- Steel failure of the anchor



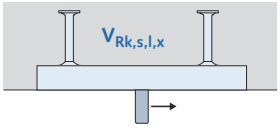


- Local flexure of the channel lip



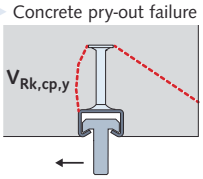
x-direction steel failure cases apply for HZA Channels or HTA with HSR Bolts

- Steel failure of the connection between channel lips and bolt

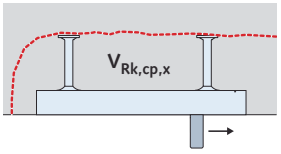


Concrete

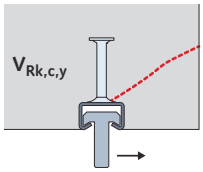
- Concrete pry-out failure



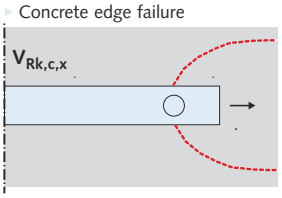
- Concrete pry-out failure



- Concrete edge failure



- Concrete edge failure



Additional verifications / tension
- Steel failure in the supplementary reinforcement
- Failure of the supplementary reinforcement in the breakout cone

Additional verifications / shear
- Special bolt for shear loads with leverage
- Steel failure in the supplementary reinforcement
- Bond failure of reinforcement

Decisive verifications for tension and shear

Superposition of tension and shear loadings

HALFEN CAST-IN CHANNELS
Dimensioning HTA-CE and HZA Cast-in Channels

Calculation basics

The following information is necessary to verify an anchor channel:

- type of HALFEN Cast-in channel and material
- length of the HALFEN Cast-in channel with number of anchors and spacing
- position of the HALFEN Cast-in channel in the concrete, defined by its distance from the lower, upper, left and right edges of the component
- thickness of the concrete elements
- concrete strength class
- condition of the concrete; cracked or verified as non-cracked
- dense reinforcement in the vicinity of the anchor channel
- HALFEN T-head bolt thread size
- bolt positions
- tensile load and shear load of each bolt

Technical support

Engineering services and technical support for your individual projects.
Our contact information can be found at the back of this catalogue.

Design values under dynamic loads for HTA-CE are given at page 25.

Verification method

1. Select channel.
2. Verify local load application (channel lips) for tension, shear and combined loading.
3. Calculate the anchor loads resulting from tensile loads and shear loads according to the load influence model (unfavourable anchor and load position).
4. Verify the connection between anchor and channel (tension loading).
5. Verify anchor pull-out failure (tension loading).
6. Verify concrete cone failure (tension loading).
7. Verify pry-out failure (loading in shear).
8. Verify concrete edge failure (loading in shear) considering a possible structural edge reinforcement.

If verification is negative, determine required additional reinforcement.

9. Verify concrete failure for combined loading, (combination of 6. and 7. as well as combination of 6. and 8.).

If last verification is negative, determine required additional reinforcement.

Tip:
A free, simple to use calculation software to simplify planning can be downloaded at **www.ancon.com.au/downloads/design-software/halfen-software**

HALFEN CAST-IN CHANNELS
Dimensioning HTA-CE and HZA Cast-in Channels

HALFEN HTA-CE/HZA Software

The HALFEN Calculation program for HALFEN Cast-in channels according to the ETA provides the user with a convenient and very powerful calculation tool.

Verifications
AS 5216:2021 requires a wide range of verifications for cast-in channels and the concrete used. These verifications are processed by the user-friendly dimensioning Software. In just a few seconds the user is provided with a list of suitable HALFEN Cast-in channels for the relevant load situation.

Boundary conditions
The calculation takes into account all necessary boundary conditions, typical examples being:

- cracked or non-cracked concrete
- the geometry of the concrete components, in particular the distances from the channel to the component edge
- various reinforcement patterns
- consideration of several dimensioning or characteristic loads
- positioning of the loads with a definable adjustment range, and the option of shifting the defined bolt pattern along the complete channel length
- verification of the required HALFEN T-head bolts and if required also for stand-off installations
- verification of longitudinal forces in HALFEN HZA serrated cast-in channels

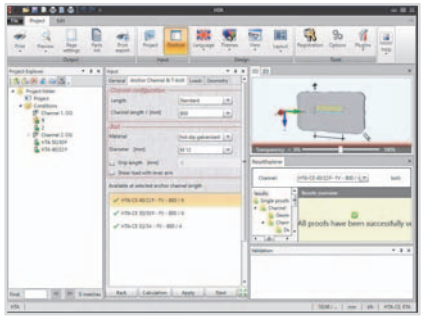
Input
The geometry and loads are entered interactively. Entries are displayed promptly in a 3D graphic. Entries can also be changed directly in the graphic. Click on the load, the measurement or the component line you want to change to make the required modification.

Input loads
In addition to direct input of bolt loads, it is also possible to calculate the resulting loads by entering the actions/loads caused by secondary components (for example, curtain wall applications).

Results
After calculation, the software output provides either the results for a preselected profile, or in the case of automatic selection a list of all suitable profiles. Profiles and T-bolts with in-complete verifications are high-lighted in red.

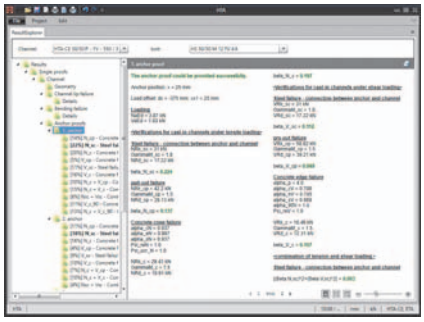
All software can be found under:
www.ancon.com.au ► downloads ► design-software ► halfen-software

Screenshot 1: The HALFEN Anchor Channel Software start screen



Screenshot 2: Input screen, HALFEN Anchor Channel Software

Screenshot 3: Interactive 3D display



Screenshot 4: Results list

HALFEN CAST-IN CHANNELS
Dimensioning HTA-CE and HZA Cast-in Channels

HALFEN HTA-CE/HZA Software

Visual control
All verifications for the current channel profile are listed in a tree structure. Green check-marks indicate successful verifications. Red check-marks indicate unsatisfactory verifications.

For further visual control a progress bar on the right indicates the status of the verification process. Here too, red bars mean that a load has been exceeded, while green bars symbolize verifications that meet the criteria.

Detailed calculation information (with load positions, section sizes and utilization factors) can also be selected in a tree menu.

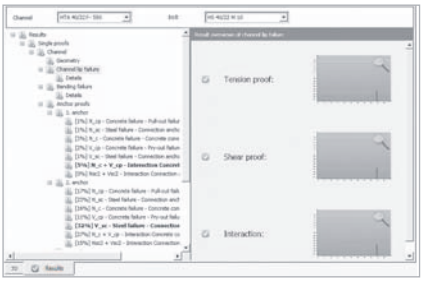
After selecting a HALFEN Cast-in channel and suitable bolts, the dimensioning results can be imported into the data list and saved.

Print-outs
Print-outs are possible in a brief and in a verifiable long version. The long version includes all decisive verifications, a diagram of necessary reinforcement and a 2D graphic of the geometry and load.

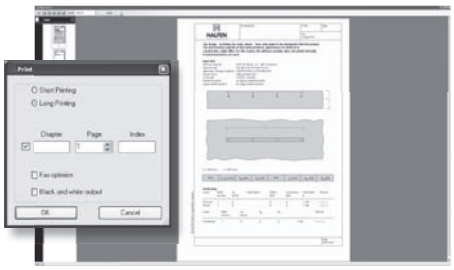
The latest version of the dimensioning program is available for download on the Internet at:
www.ancon.com.au ► downloads ► design-software ► halfen-software.

System requirements:

- Windows 10, Windows 8, Windows 7,
- Microsoft .NET Framework 4.6



Screenshot 5: Overview of results



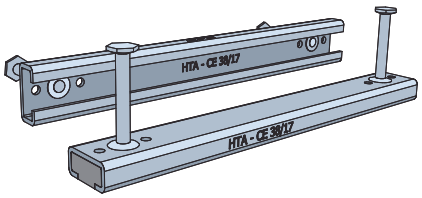
Screenshot 6: Print preview

Tender text example

HALFEN HTA-CE type Channel 49/30 - A4 - 350 - KF - ANK.A4

HALFEN HTA-CE Channel 49/30 with smooth channel lips for adjustable fixing of components,

according to European Technical Assessment ETA-09/0339, suitable for anchoring in reinforced or non-reinforced standard concrete in a strength class of at least C12/15 and a maximum C90/105 in accordance with EN 206 under quasi-static loading as well as fire exposure.



Type HTA-CE 49/30 - A4 - 350 - KF - ANK.A4
with
$N_{Rk,s,c}$ = 31 kN = char. resistance, steel failure (tension), connection channel anchor
A4 = Carbon steel or stainless steel 1.4404 / 1.4571,
350 = Channel length [mm] with 3 anchors,
KF = Foam strip filler,
ANK.A4 = Anchor in stainless steel 1.4404 / 1.4571 / 1.4578,

or equivalent; deliver and install according to the manufacturer's instructions.

CE
ETA - 09 / 0339

HTA-CE CAST-IN CHANNELS
The benefits at a glance

In addition to their excellent adjustability, HALFEN Cast-in channels save considerable installation time. The result – faster construction and therefore increased cost savings.

HALFEN HTA-CE Cast-in channels, cold-rolled

HALFEN HTA-CE Cast-in channels, hot-rolled

Safe and reliable

- no damage to the reinforcement
- approved for fire-resistant structural elements
- suitable for use in concrete pressure and tensile stress zones
- high corrosion resistance steels available
- hot-rolled profiles suitable for dynamic loads
- European Technical Assessment (ETA)
- precise calculation with HALFEN Anchor channel software
- complies with AS 5216:2021

Quick and economical

- adjustable anchoring
- bolts instead of welding
- maximum efficiency when installing matrices and rows
- cost effective installation using standard tools
- optimised pre-planning reduces construction time
- large range of types available for various requirements
- no noise, no dust and no vibration during installation

HALFEN HTA-CE CAST-IN CHANNELS
Application Examples

CURTAIN WALL

Fixings for curtain wall façades

CURTAIN WALL

Fixings for curtain wall façades

SPORTS

Seat fixing in stadiums

LIFTS/ELEVATOR FIXINGS

Fixing guide-rails with HALFEN Channels

NOISE BARRIERS

Fixings of noise barriers to concrete posts

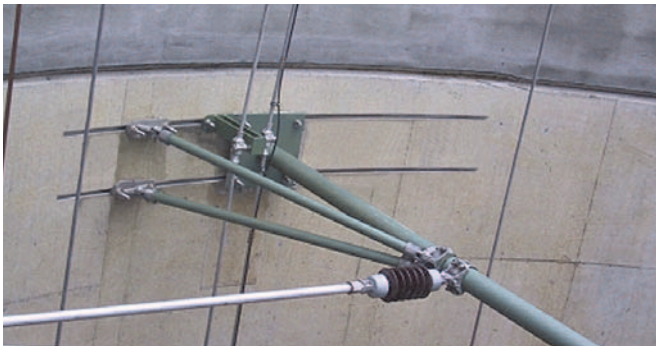
BRIDGES

Fixings for drainage systems

UTILITY TUNNELS

Utility fixings in TBM tunnels with curved anchor channels

TUNNELS

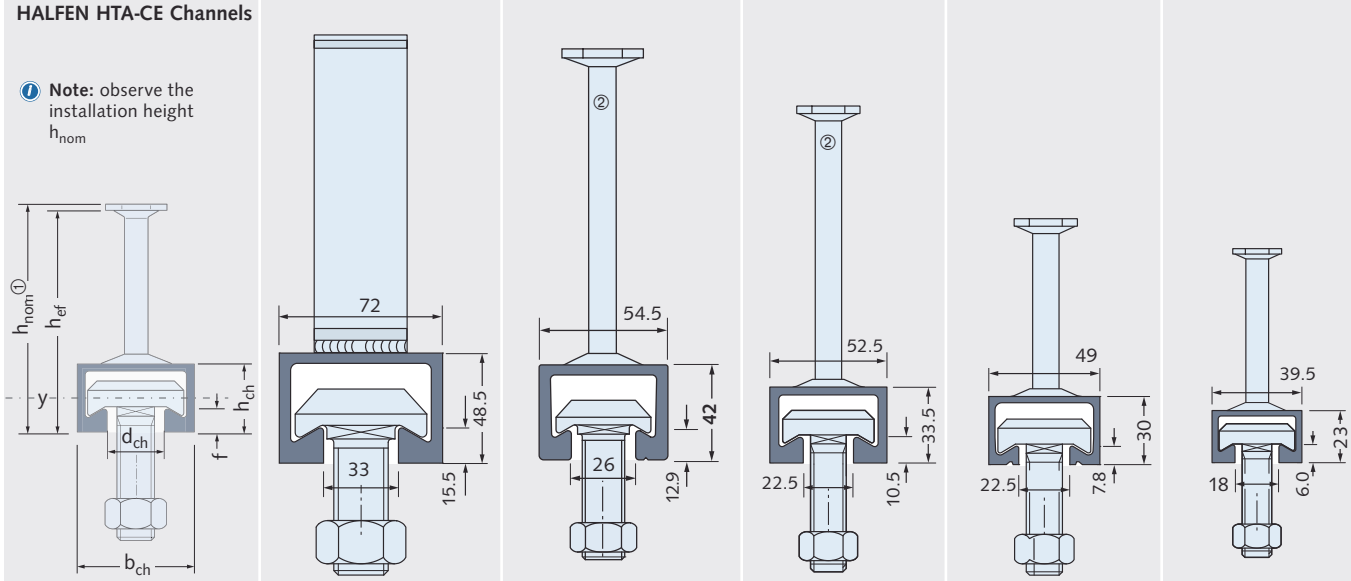


Fixing of overhead cables in railway tunnels

HALFEN HTA-CE CAST-IN CHANNELS

Product range – Overview: channel and bolts

Identification values HTA-CE

Profile		HTA-CE 72/48	HTA-CE 55/42	HTA-CE 52/34	HTA-CE 50/30P	HTA-CE 40/22P
Type		hot-rolled	hot-rolled	hot-rolled	hot-rolled	hot-rolled
Geometry HALFEN HTA-CE Channels **Note:** observe the installation height h_{nom}						
Material	Steel	■	■	■	■	■
material description: see page 9	A4	■	-	■	■	■
	HCR	-	-	-	-	-
Bolts		HS 72/48	HS 50/30	HS 50/30	HS 50/30	HS 40/22
Threads		M 20-M 30	M 10-M 20	M 10-M 20	M 10-M 20	M 10-M 16
$s_{l,N}$ [mm]		144	109	105	98	79
Profile load capacity*						
$N^0_{Rd,s,l}$ [kN]		66.7	61.1	40.0	23.9	21.1
$V^0_{Rd,s,l}$ [kN]		81.1	61.1	43.5	32.8	19.4
$M_{Rd,s,flex}$ [Nm]		7472	5606	2933	2437	1208
Geometry						
h_{nom} [mm] ① ②		(191)	182 (185)	162 (164)	112	97
b_{ch} [mm]		72	54.5	52.5	49	39.5
h_{ch} [mm]		48.5	42	33.5	30	23
I_y [mm⁴]	Steel	349721	187464	93262	52896	20029
	NR					
h_{ef} [mm]		179	175	155	106	91
c_{min} [mm]		150	100	100	75	50

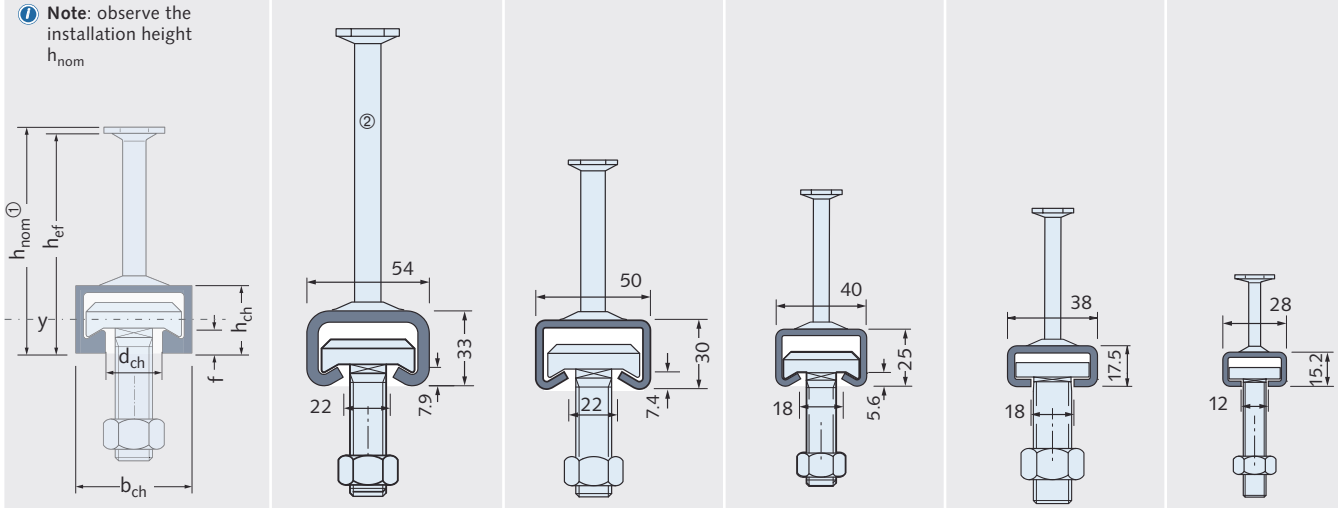
* Concrete load capacity has to be verified for each individual case (taking the geometric boundary conditions into account).

NR = Stainless steel
c_{min} = minimal spacing channel/concrete edge
s_{slb} = axial spacing for bolts for $N^0_{Rd,s,l}$

$N^0_{Rd,s,l}$ = channel lip load capacity (tension)
$V^0_{Rd,s,l}$ = channel lip load capacity (shear)

① Nominal size and tolerance
② weld-on I- or T- anchors subject to available stock; for these (h_{nom}) values are in brackets

HALFEN HTA-CE CAST-IN CHANNELS
Product range – Overview: channel and bolts

Identification values HTA-CE						
Profile		HTA-CE 54/33	HTA-CE 49/30	HTA-CE 40/25	HTA-CE 38/17	HTA-CE 28/15
Type		cold-rolled	cold-rolled	cold-rolled	cold-rolled	cold-rolled
Geometry HALFEN Channels HTA-CE **Note**: observe the installation height h_{nom}						
Material	Steel	■	■	■	■	■
material description: see page 9	A4	■	■	■	■	■
	HCR	-	☒	-	☒	☒
Bolts		HS 50/30	HS 50/30	HS 40/22	HS 38/17	HS 28/15
Threads		M10-M20	M10-M20	M10-M16	M10-M16	M6-M12
$s_{l,N}$ [mm]		107	100	80	76	56
Profile load capacity*						
$N^0_{Rd,s,l}$ [kN]		30.6	17.2	11.1	10.0	5.0
$V^0_{Rd,s,l}$ [kN]						
$M_{Rd,s,flex}$ [Nm]		2595	1455	931	504	276
Geometry						
h_{nom} [mm] ① ②		162 (164)	103	89	81	50
b_{ch} [mm]		54	50	40	38	28.0
h_{ch} [mm]		33	30	25	17.5	15.25
I_y [mm⁴]	Steel	72079	41827	20570	8547	4060
	NR			19097		
h_{ef} [mm]		155	94	79	76	45
c_{min} [mm]		100	75	50	50	40

* Concrete load capacity has to be verified for each individual case (taking the geometric boundary conditions into account).

c_{min} = minimal spacing channel/concrete edge
NR = Stainless steel
s_{slb} = axial spacing for bolts for $N^0_{Rd,s,l}$

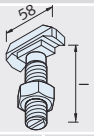
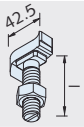
$N^0_{Rd,s,l}$ = channel lip load capacity (tension)
$V^0_{Rd,s,l}$ = channel lip load capacity (shear)

① Nominal size and tolerance
② weld-on I- or T- anchors subject to available stock; for these (h_{nom}) values are in brackets

HALFEN HTA-CE CAST-IN CHANNELS

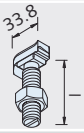
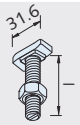
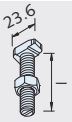
HALFEN HS Bolts

HALFEN HS Bolts

Suitable for profile	HTA-CE 72/48				HTA-CE 55/42, 52/34, 54/33, 50/30P, 49/30			
Bolt	**HS 72/48**				**HS 50/30**			
Bolt dimensions								
l [mm]	**M20**	**M24**	**M27**	**M30**	**M10**	**M12**	**M16**	**M20**
20	-	-	-	-	-	-	-	-
30	- - - - - -	- - - - - -	- - - - - -	- - - - - -	FV8.8 - -	FV4.6 - - - A4-70	- - - - -	- - - - -
40	- - - - - - - -	- - - - - - - -	- - - - - - - -	- - - - - - - -	- FV8.8 - - - -	FV4.6 FV8.8 - - - - A4-70	FV4.6 FV8.8 - - - - A4-70	- - - - - -
45	- - -	- - -	- - -	- - -	- - -	- FV8.8 -	- -	FV4.6 FV8.8 -
50	FV4.6 - - - - -	FV4.6 - A4-50 - -	- - - - - -	- - - - - -	- FV8.8 - -	FV4.6 FV8.8 - - A4-70 -	FV4.6 - - A4-70 HCR-50*	- - - - -
55	- - -	- - -	- - -	- - -	- - -	- - -	- - -	FV4.6 - - FA-70
60	- FV8.8 - - - - -	- - - - - - -	- - - - - - -	- - - - - - -	- - - - - - -	FV4.6 FV8.8 - - - - -	FV4.6 FV8.8 - - - - A4-70	- FV8.8 - - - -
65	- -	- -	- -	- -	- -	- -	- -	FV4.6 FV8.8
70	-	-	-	-	-	FV8.8	-	-
75	FV4.6 - GVs8.8 -	FV4.6 FV8.8 - -	FV4.6 - - -	FV4.6 - - -	- - - - -	- - - - -	- - - - -	FV4.6 - - - FA-70
80	- - - - - - -	- - - - - - -	- - - - - - -	- - - - - - -	- - - - - - -	FV4.6 FV8.8 - - - -	FV4.6 FV8.8 - - - - A4 70	FV4.6 FV8.8 - - - -
100	FV4.6 - - GVs8.8 - - -	FV4.6 - - GVs8.8 A4-50 - -	- FV8.8 - - - - -	FV4.6 - - - - - -	- - - - - - -	FV4.6 FV8.8 - - - - FA-70 -	FV4.6 FV8.8 - - - - HCR-50*	FV4.6 FV8.8 - - - - FA-70 -
125	- - -	- - -	- - -	- - -	- - -	FV4.6 FV8.8 -	- - -	FV4.6 FV8.8 -
150	FV4.6 - - - - -	FV4.6 - GVs8.8 - -	- - - - - -	FV4.6 - - - - -	- - - - - -	- GVs4.6 - - -	FV4.6 - - - - FA-70 HCR-50*	- FV8.8 - - - FA-70
175							FV8.8	
200	FV4.6 - -	FV4.6 - -	- - -	FV4.6 - -	- - -	- GVs4.6 -	- GVs4.6 -	- GVs4.6 -
250	-	-	-	-	-	-	-	-
300	-	-	-	-	-	-	GVs4.6	

Material types: see page 9–10 *on request ⓘ Other bolt lengths and materials on request!

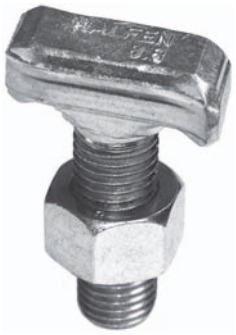
HALFEN HTA-CE CAST-IN CHANNELS
HALFEN HS Bolts

Suitable for profile	HTA-CE 40/22P, 40/25			HTA-CE 38/17			HTA-CE 28/15			
Bolt	**HS 40/22**			**HS 38/17**			**HS 28/15**			
Bolt dimensions										
l [mm]	**M10**	**M12**	**M16**	**M10**	**M12**	**M16**	**M6**	**M8**	**M10**	**M12**
20	FV4.6	-	-	-	-	-	-	-	-	-
30	FV4.6 FV8.8 - A4-70	FV4.6 FV8.8 - A4-70	-	FV4.6 GVs4.6 - A4-70	FV4.6 GVs4.6 - A4-70	- GVs4.6 A4-50 -	- GVs4.6 - -	- GVs4.6 - A4-70	FV4.6 GVs4.6 - A4-70	- GVs4.6 - -
40	FV4.6 FV8.8 - - - A4-70	FV4.6 FV8.8 - - - A4-70	FV4.6 FV8.8 - - - A4-70	- - GVs4.6 - - -	- - GVs4.6 - - A4-70	FV4.6 - GVs4.6 - A4-50 -	- - GVs4.6 - - -	- - GVs4.6 - - -	- FV8.8 GVs4.6 - - A4-70	- - - - - -
45	- - - -	- FV8.8 - -	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -
50	FV4.6 - - A4-70 -	FV4.6 FV8.8 - A4-70 -	FV4.6 FV8.8 - A4-70 -	FV4.6 GVs4.6 - - HCR-50*	FV4.6 GVs4.6 - A4-70 -	FV4.6 GVs4.6 A4-50 - HCR-50*	- - - - -	- GVs4.6 - - -	FV4.6 GVs4.6 A4-50 - HCR-50*	- GVs4.6 - - -
55	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -
60	FV4.6 FV8.8 - - - -	FV4.6 FV8.8 - - - -	FV4.6 FV8.8 - - - A4-70	- - GVs4.6 - - -	- - GVs4.6 GVs8.8 - A4-70	- FV8.8 GVs4.6 - A4-50 -	- - - - - -	- - GVs4.6 - - -	- - GVs4.6 - - A4-70*	- - - - - -
65	- -	- -	- -	- -	- -	- -	- -	- -	- -	- -
70	-	-	-	-	FV8.8	-	-	-	-	-
75	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -
80	FV4.6 - - - -	FV4.6 FV8.8 - A4-70 -	FV4.6 FV8.8 - A4-70 -	- - GVs4.6 - -	- - GVs4.6 - A4-70	FV4.6 - GVs4.6 A4-50 -	- - - - -	- - GVs4.6 - -	- - GVs4.6 - A4-70	- - GVs4.6 - -
100	FV4.6 - - - - -	FV4.6 FV8.8 - - - -	FV4.6 FV8.8 - - FA-70 -	- - GVs4.6 - - HCR-50*	- - GVs4.6 - A4-50 -	FV4.6 - GVs4.6 - - HCR-50*	- - - - - -	- - GVs4.6 - - -	- - GVs4.6 - A4-50* - HCR-50*	- - - - - -
125	FV4.6 - -	FV4.6 - -	FV4.6 - -	- - -	- GVs4.6 -	- GVs4.6 -	- - -	- - -	- GVs4.6 A4-50*	- - -
150	- - - - -	- GVs4.6 - - -	FV4.6 - - - -	- GVs4.6 - - -	- GVs4.6 - - -	- GVs4.6 - - HCR-50*	- - - - -	- GVs4.6 - - -	- GVs4.6 - A4-50* -	- - - - -
200	- - -	- GVs4.6 -	- GVs4.6 -	- - -	- GVs4.6 -	- GVs4.6 -	- - -	- - -	- GVs4.6 A4-50*	- - -
250	-	-	GVs4.6	-	-	-	-	-	-	-
300	-	-	GVs4.6	-	-	-	-	-	-	-

Material types: see page 9–10 *on request ⓘ Other bolt lengths and materials on request!

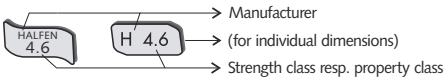
HALFEN HTA-CE CAST-IN CHANNELS
HALFEN HS Bolts

HALFEN Bolts – Type HS



Standard HALFEN Bolts (no nib or serration) for all profile types HTA-CE

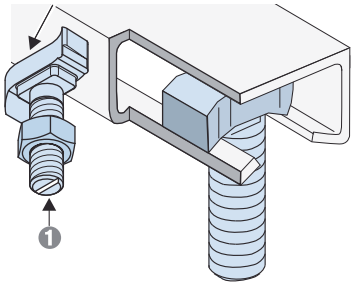
- two direction load capacity
- identified on bolt tip with **1 notch**



HALFEN 4.6 — Strength class 4.6/8.8 galvanized (GVs) or hot-dip galvanized (FV)

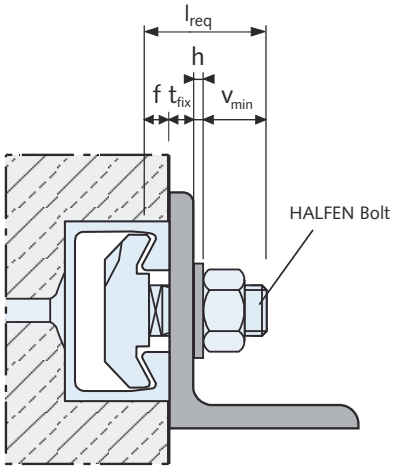
HALFEN A4-70 — Material grade A4-50/A4-70/FA-70 Stainless steel

HALFEN HCR50 — Strength class 50 Stainless steel (1.4529/1.4547)



Calculating the bolt length l_{req} for HALFEN Bolts

$$l_{req} = t_{fix} + f + h + v_{min}$$



Dimensions v_{min}	
Bolt diameter	v_{min} [mm]
M6	11.0
M8	12.5
M10	14.5
M12	17.0
M16	20.5
M20	26.0
M24	29.0
M27	31.5
M30	33.5

Lip dimensions f	
Channel profile	**f [mm]**
28/15	2.3
38/17	3.0
40/22P	6.0
40/25	5.6
49/30	7.4
50/30P	7.9
52/34	10.5
54/33	7.9
55/42	12.9
72/48	15.5

l_{req} = required bolt length
t_{fix} = thickness of clamped component
f = profile lip height
h = washer thickness
v_{min} = nut height EN ISO 4032 + overhang approximately 5 mm (≥ M20: 7 mm)

Bolt design values

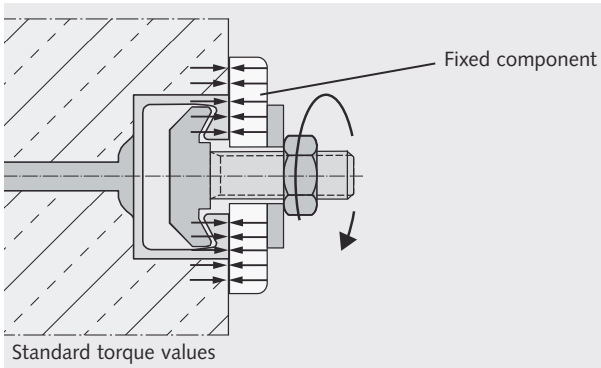
The table on the right lists the design resistance of HALFEN Bolts with different thread diameters, materials and strength classes.

$\mathbf{N_{Rd,s,s}}$ is the resistance against tension loads, $\mathbf{V_{Rd,s,s}}$ is the the resistance against shear loads and $\mathbf{M^0_{Rd,s,s}}$ is the flexural resistance when subjected to transverse load induced with a lever arm.

Design resistance										
Material / Strength class		M6	M8	M10	M12	M16	M20	M24	M27	M30
4.6	$N_{Rd,s,s}$ [kN]	4.0	7.3	11.6	16.9	31.4	49.0	70.6	91.8	112.2
	$V_{Rd,s,s}$ [kN]	2.9	5.3	8.3	12.1	22.6	35.2	50.7	66.0	80.6
	$M^0_{Rd,s,s}$ [Nm]	3.8	9.0	17.9	31.4	79.8	155.4	268.9	398.7	538.7
8.8	$N_{Rd,s,s}$ [kN]	10.7	19.5	28.6	44.9	83.7	130.7	188.3	244.8	299.2
	$V_{Rd,s,s}$ [kN]	6.4	11.7	17.2	27.0	50.2	78.4	113.0	146.9	179.5
	$M^0_{Rd,s,s}$ [Nm]	9.8	24.0	42.5	83.8	213.1	415.4	718.4	1065.2	1439.4
A4-50	$N_{Rd,s,s}$ [kN]	3.5	6.4	10.1	14.8	27.4	42.8	61.7	80.2	98.1
	$V_{Rd,s,s}$ [kN]	2.5	4.6	7.3	10.6	19.8	30.9	44.5	57.9	70.7
	$M^0_{Rd,s,s}$ [Nm]	3.2	7.9	15.7	27.5	70.0	136.3	235.8	349.7	472.5
A4-70	$N_{Rd,s,s}$ [kN]	7.5	13.7	21.7	31.6	58.8	91.7	132.1	171.8	210.0
	$V_{Rd,s,s}$ [kN]	5.4	9.9	15.6	22.7	42.2	66.0	95.1	123.6	151.0
	$M^0_{Rd,s,s}$ [Nm]	6.9	16.8	33.5	58.8	149.4	291.3	503.7	746.9	1009.2

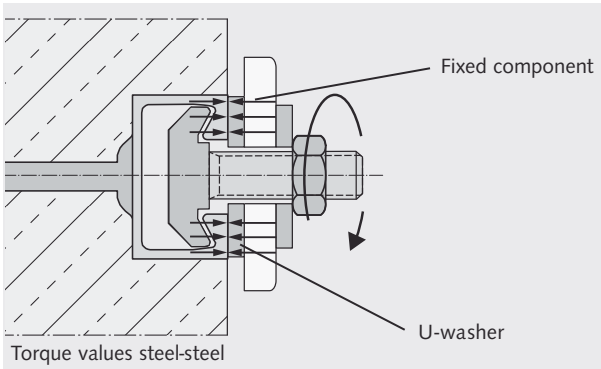
Torque values HS

Standard
Components are braced against the concrete and anchor channel.
Torque is applied as in the following table and must not be exceeded.



Standard torque values

Steel-Steel
Components are braced against the anchor channels using suitable washers.
Torque is applied as in the following table and must not be exceeded.



Torque values steel-steel

Standard: Recommended torque values T_{inst}

HTA-CE Profile	HALFEN Bolt HS...**M** [mm]	Torque value T_{inst} [Nm] Steel 4.6; 8.8 Stainless steel Strength class 50 Strength class 70
28/15	6	3
	8	8
	10	13
	12	15
38/17	10	15
	12	25
	16	40
40/22P 40/25	10	15
	12	25
	16	45
49/30 50/30P	10	15
	12	25
	16	60
	20	75
52/34 54/33	10	15
	12	25
	16	60
	20	120
55/42	10	15
	12	25
	16	60
	20	120
72/48	20	120
	24	200
	27	300
	30	380

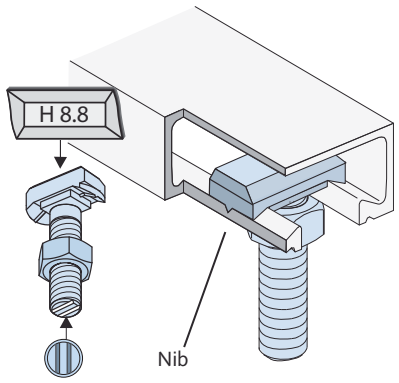
Steel-Steel: Recommended torque values T_{inst}

HTA-CE Profile	HALFEN Bolt HS...**M** [mm]	Torque value T_{inst} [Nm] Steel 4.6	Steel 8.8	Stainless steel Strength class 50	Stainless steel Strength class 70
28/15	6	3	–	3	–
	8	8	20	8	15
	10	15	40	15	30
	12	25	70	25	50
38/17	10	15	40	15	30
	12	25	70	25	50
	16	65	180	60	130
40/22P 40/25	10	15	40	15	30
	12	25	70	25	50
	16	65	180	60	130
49/30 50/30P	10	15	40	15	30
	12	25	70	25	50
	16	65	180	60	130
	20	130	360	120	250
52/34 54/33	10	15	40	15	30
	12	25	70	25	50
	16	65	180	60	130
	20	130	360	120	250
55/42	10	15	40	15	30
	12	25	70	25	50
	16	65	180	60	130
	20	130	360	120	250
72/48	20	130	360	120	250
	24	230	620	200	440
	27	340	900	300	650
	30	460	1200	400	850

Torque values apply only to bolts in delivery condition (unlubricated).

HALFEN HTA-CE CAST-IN CHANNELS
HALFEN HSR Bolts with nib

HALFEN Bolts – Type HSR (not part of the ETA)

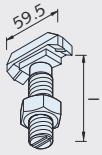
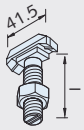
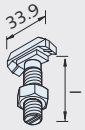


HALFEN Bolts with nib

- only for hot-rolled profiles: 40/22P, 50/30P, 52/34, 72/48
- only for carbon steel: WB and FV
- load capacity in all directions
- load capacity in channel longitudinal direction according to expert report
- identification on bolt tip with **2 notches**

Bolt design values HSR

Available HSR

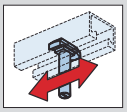
Suitable for profile	72/48	52/34, 50/30P		40/22P
Bolt	**HSR 72/48**	**HSR 50/30**		**HSR 40/22**
Bolt dimensions				
l [mm]	**M20**	**M16**	**M20**	**M16**
40	-	FV8.8	-	GVs8.8
45	-	-	GVs8.8	-
60	-	GVs8.8, FV8.8	GVs8.8	GVs8.8, FV8.8
75	FV8.8	GVs8.8	GVs8.8, FV8.8	-
80	-	FV8.8	-	-
100	-	GVs8.8	-	-

GVs = Zinc galvanized with special coating
FV = Hot-dip galvanized

Torque values HSR

HSR 8.8	Torque values [Nm]
M16	200
M20	400

Load capacity HSR

 Bolt HSR	Grade 8.8 in channel longitudinal direction F_{Rd} [kN]
40/22 - M16	7.0
50/30 - M16	7.0
50/30 - M20	10.5
72/48 - M20	10.5

If loads in the channel's longitudinal direction have to be verified, we recommend using serrated HALFEN HZA Channels with serrated HALFEN HZS Bolts. See pages 27–34.

HALFEN HTA-CE CAST-IN CHANNELS
HTA-CE Dynamic loads/Edge and bolt spacing

Design resistance for n = 2 × 10 ^{6} load cycles

Profile HTA-CE	Type	$\Delta N_{Rd,s,0,n}$	Allowable bolts	Material
40/22P	FV	2.94	M12 M16	8.8 4.6 / 8.8
50/30P	FV	3.6	M16 M20	4.6 / 8.8 4.6 / 8.8
52/34	FV	4.9	M16 M20	8.8 8.8

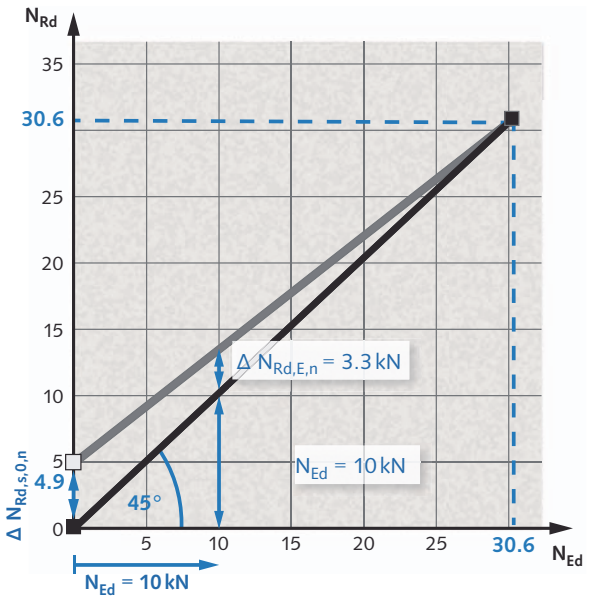
Example (also see diagram to the right):
Profile HTA-CE 52/34 - FV (standard, hot-dip galvanized), for n = 2 × 10^6 load cycles:

N_{Rd} = 55 ÷ 1.8 = 30.6 (taken from the ETA)

N_{Ed} from permanent load = 10 kN (assumption)

$\Delta N_{Rd,E,n}$ = (30.6 − 10) × 4.9/30.6 = 3.3 kN

Diagram: HTA-CE 52/34 - FV for n = 2 × 10^6 load cycles



Minimum edge distances and minimum bolt spacing

Anchors must be installed at a minimum distance from the component edges.
The distance depends on the selected channel profile.
According to the ETA, the spacing between bolts s_{cbo} must not be less than 5 × d_s.
Reduction of the load bearing capacity is required if $s_{cbo} < s_{sl,N}$* (see table on page 18).
The concrete load-bearing capacity must be verified for each individual case using the HALFEN Software!

*$s_{sl,N}$ = centre distance of the bolts subject to $N_{Rd,s,l}$
See tables pages 18–19

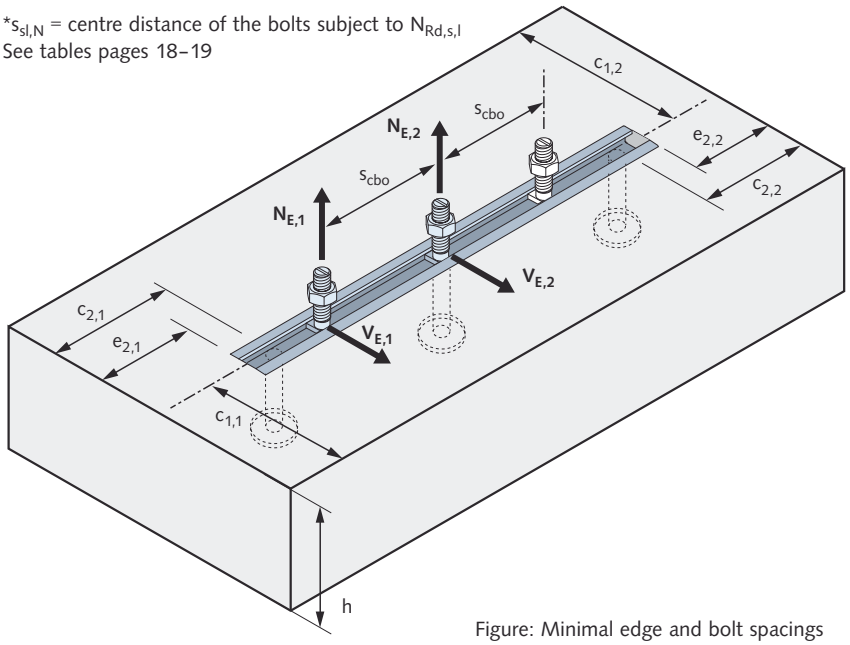


Figure: Minimal edge and bolt spacings

Edge and bolt spacing [mm]				
HTA-CE Profiles	M	$s_{s,min}$	c_{min}	e_{min}
28/15	6	30	40	15
	8	40	40	15
	10	50	40	15
	12	60	40	15
38/17	10	50	50	25
	12	60	50	25
	16	80	50	25
40/25 40/22P	10	50	50	25
	12	60	50	25
	16	80	50	25
49/30	10	50	75	50
	12	60	75	50
	16	80	75	50
	20	100	75	50
50/30P	10	50	75	40
	12	60	75	40
	16	80	75	40
	20	100	75	40
52/34 54/33	10	50	100	65
	12	60	100	65
	16	80	100	65
	20	100	100	65
55/42	10	50	100	65
	12	60	100	65
	16	80	100	65
	20	100	100	65
72/48	20	100	150	115
	24	120	150	115
	27	135	150	115
	30	150	150	115

HALFEN HTA-CE CAST-IN CHANNELS
HTA-CE standard lengths/HTA-CS – Curved Solution

HTA-CE Standard lengths

Our standard lengths are optimized lengths to avoid cut-offs. We provide these lengths with order numbers in our current price list.

We deliver HALFEN HTA-CE Cast-in channels in any length from 100 mm to 6070 mm. Please contact us at info.au@leviat.com or see the back inside cover of this catalogue for additional contact information.

The calculation program for HALFEN Cast-in channels according to the ETA is a convenient and very powerful calculation tool for any channel length, and condition. Free download at **www.ancon.com.au ► downloads ► design-software ► halfen-software**

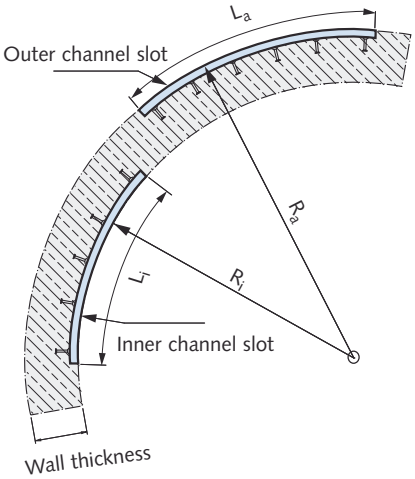
HTA-CE standard lengths and number of anchors

Length [mm] / Number of anchors				
HTA-CE 72/48	HTA-CE 55/42	HTA-CE 40/25, 50/30P, 49/30, 52/34, 54/33	HTA-CE 40/22P	HTA-CE 28/15, 38/17
150/2	150/2	150/2	150/2	100/2
200/2	200/2	200/2	200/2	150/2
250/2	250/2	250/2	250/2	200/2
300/2	300/2	300/2	300/2	250/2
350/3	350/3	350/3	350/3	300/3
400/3	400/3	400/3	400/3	350/3
550/3	550/3	550/3	550/3	450/3
1050/5	1050/5	800/4	800/4②	550/4
6070/25	6070/25	1050/5	1050/5	850/5
-	-	3030/13①	1300/6②	1050/6
-	-	6070/25	1550/7②	3030/16
-	-	-	1800/8②	6070/31
-	-	-	2050/9②	-
-	-	-	2300/10②	-
-	-	-	2550/11②	-
-	-	-	3030/13②	-
-	-	-	6070/25	-
Anchor spacing ≤ 250 mm				Anchor spacing ≤ 200 mm

① Does not apply to HTA-CE 52/34, HTA-CE 54/33
② Does not apply to HTA-CE 40/22P - A4

HALFEN HTA-CS Channels — Curved Solution

Areas of application:
- tunnel construction
- precast elements for utility tunnels
- curved walls
- sewage plants



R_i = Radius of inner channel slot
R_a = Radius of outer channel slot
L = Length of channel after bending (maximum 5400 mm)

Curved HALFEN Cast-in channels in tunnel segments

Ordering example:
HALFEN Cast-in channel, curved
HTA-CS 52/34-Q - A4, R_i = 4000 mm, L = 1050 mm

HTA-CS Smallest radius [m]*

Profile / Material	HTA-CS 72/48	HTA-CS 54/33	HTA-CS 52/34	HTA-CS 50/30P	HTA-CS 49/30	HTA-CS 40/22P	HTA-CS 40/25	HTA-CS 38/17	HTA-CS 28/15
Inner channel slot: min. R_i ☐	on request	0.80 m	0.75 m	on request	0.80 m	on request	1.10 m	0.70 m	0.75 m
Inner channel slot: min. R_i ☐	on request	0.80 m	0.80 m	on request	0.80 m	on request	0.90 m	0.70 m	0.75 m
Outer channel slot: min. R_a ☐	on request	4.00 m	3.60 m	on request	3.00 m	on request	2.20 m	3.20 m	2.00 m
Outer channel slot: min. R_a ☐	on request	4.00 m	3.60 m	on request	5.70 m	on request	1.70 m	5.40 m	7.80 m

☐ hot-dip galvanized ☐ stainless A4

* please contact our technical support team for more detailed information

HALFEN HZA CAST-IN CHANNELS, serrated
The benefits at a glance

In addition to their excellent adjustability, HALFEN Cast-in channels save considerable installation time. The result – faster construction and therefore increased cost savings. .

serrated 3D-Loads

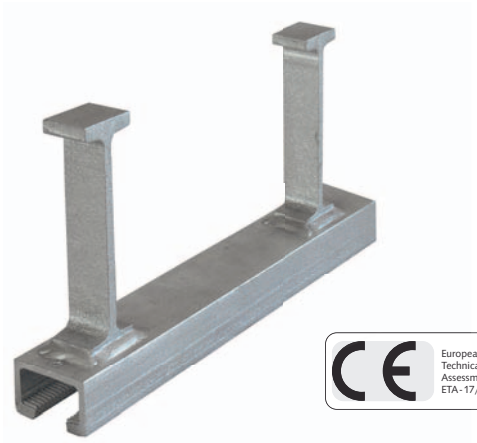
HZA HALFEN Cast-in channels, cold-rolled, serrated

Safe and reliable

- no damage to the main reinforcement
- suitable for installation in concrete pressure and concrete tensile zones
- hot-rolled channels, suitable for dynamic loads
- European Technical Assessment (ETA)
- suitable for use in earthquake safety design
- complies with AS 5216:2021

Quick and economical

- adjustable anchorage
- bolts instead of welding
- maximum efficiency when installing in rows
- cost-effective installation using standard tools
- optimized pre-planning reduces construction time
- large range of channels types for various applications
- user-friendly installation; no noise, dust and vibration



serrated | 3D-loads | suitable for dynamic loads | suitable for seismic loading | suitable for applications in safety relevant areas in nuclear facilities

HZA-PS HALFEN Cast-in channels, hot-rolled, serrated

serrated | 3D-loads | suitable for dynamic loads | suitable for seismic loading

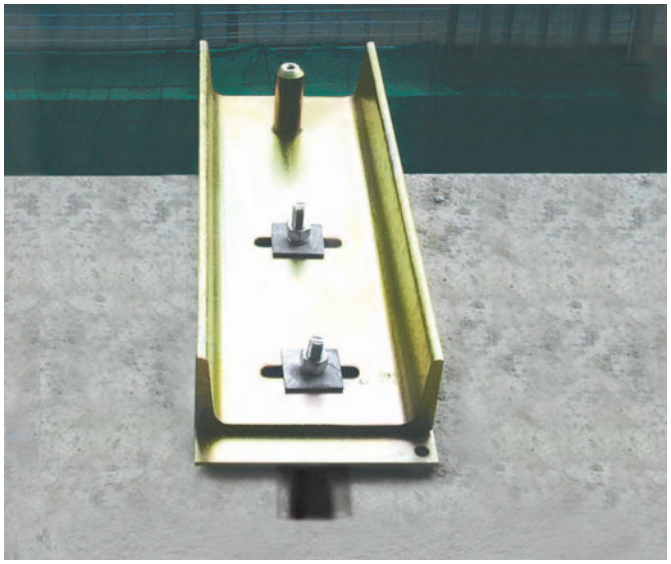
HZA DYNAGRIP® Cast-in channels, serrated

HALFEN HZA-PS CAST-IN CHANNELS
More Information on the HALFEN HZA-PS is available at:
www.ancon.com.au
Please select the current HALFEN "HZA-PS" catalogue.

HALFEN HZA CAST-IN CHANNELS

Application Examples: Installations with HALFEN HZA Cast-In Channels

CURTAIN WALL



Fixings of a Curtain wall façade, HZA near edge installation

FAÇADES

Fixings for emergency access balconies
(Vertical installation of HALFEN Channels)

INDUSTRIAL PLANT INSTALLATIONS

Pipe supports on vertical HZA Channels

SKI LIFT

Fixing of the drive unit for a ski lift

LIFTS / ELEVATORS

Fixing for guide-rails

INDUSTRIAL BUILDING

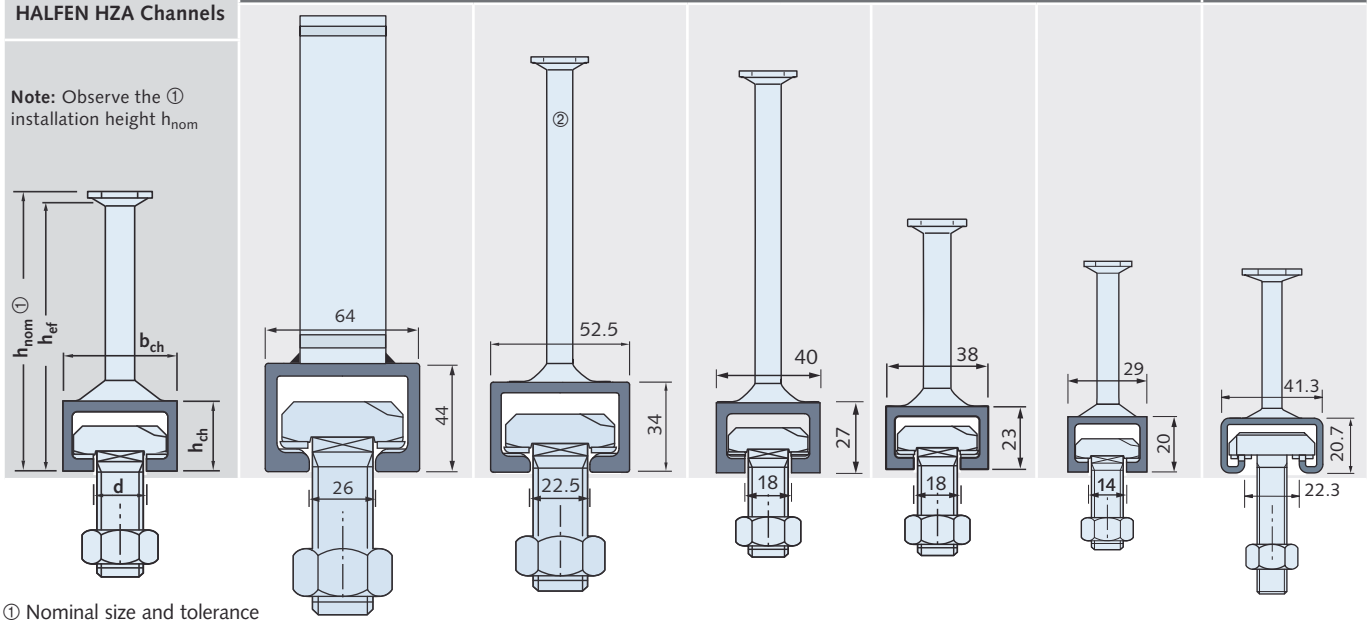
Vertical channels in columns to attach further components

HALFEN HZA CAST-IN CHANNELS
Product range

Available HZA Channels

Profile	HZA 64/44 DYNAGRIP®	HZA 53/34 DYNAGRIP®	HZA 41/27 DYNAGRIP®	HZA 38/23 DYNAGRIP®	HZA 29/20 DYNAGRIP®	HZA 41/22
Geometry HALFEN HZA Channels	hot-rolled					cold-rolled

Note: Observe the ① installation height h_{nom}



① Nominal size and tolerance

		HZA 64/44	HZA 53/34	HZA 41/27	HZA 38/23	HZA 29/20	HZA 41/22
Material material description: see page 9–10	Steel	■	■	■	■	■	■
	A4	□	□	-	□	-	□
Bolts		HZS 64/44	HZS 53/34	HZS 38/23	HZS 38/23	HZS 29/20	HZS 41/22
Threads		M20-M24	M16-M20	M12-M16	M12-M16	M12	M12-M16
$s_{l,N} = s_{l,V}$ [mm]		128	105	80	76	58	83
Profile load capacity*							
$N^0_{Rd,s,l}$ [kN]	Steel	58.9	45.8	29.8	21.8	12.7	10.1
	NR	52.4	30.6	-	22.2	-	14.5
$V^0_{Rd,s,l,y}$ [kN]	Steel	86.8	56.2	29.8	24.4	11.2	10.1
	NR	52.4	30.6	-	17.4	-	12.6
$V_{Rd,s,l,x}$ [kN]	Steel	39.7	18.3	10.9 (M12) 14.8 (M16)	10.9	7.0	6.7
	NR	38.2	20.5	-	11.5	-	5.6
$M_{Rd,s,flex}$ [Nm]	Steel	6030	3002	1990	1302	759	637
	NR	6889	3137	-	1452	-	651
Geometry							
h_{nom} [mm] ① ②		(187)	161 (165)	155	99	87	85
b_{ch} [mm]		64.0	52.5	40.0	38.0	29.0	41.3
h_{ch} [mm]		44.0	34.0	27.0	23.0	20.0	20.7
I_y [mm⁴]		240300	92600	39000	21100	10200	12600
h_{ef} [mm]		178	155	148	82	128	82
c_{min} [mm]		125	100	75	75	50	50

* Concrete load capacity has to be verified for each individual case (taking the geometric boundary conditions into account).

c_{min} = minimal spacing channel/concrete edge
NR = Stainless steel
s_{slb} = axial spacing for bolts for $N^0_{Rd,s,l}$

$N^0_{Rd,s,l}$ = channel lip load capacity (tension)
$V^0_{Rd,s,l,y}$ = channel lip load capacity (perpendicular shear)
$V_{Rd,s,l,x}$ = channel lip load capacity (longitudinal shear)

① Nominal size and tolerance
② weld-on I- or T-anchors subject to available stock; for these (h_{nom}) values are in brackets

■ **FV** = Steel hot-dip galvanized 1.0038/1.0044
□ **A4** = Stainless steel 1.4571/1.4404
All hot-rolled profiles are suitable for dynamic loads

HALFEN HZA CAST-IN CHANNELS

HALFEN HZA Channels: Standard lengths/HALFEN HZA Channels Curved Solution

HALFEN HZA Channels – Standard lengths

Standard lengths* – Length [mm] / Number of anchors

This tables lists the standard lengths of cast-in channel in the HALFEN HZA Product range.
Our standard lengths are optimized lengths to avoid cut-offs. Order numbers may be found in the current HALFEN price list. Other lengths are available on request.

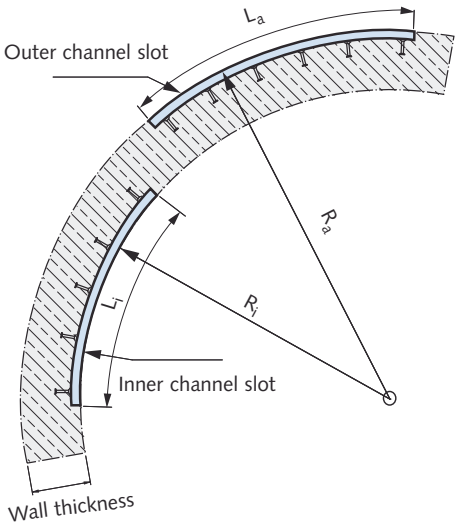
* please contact our technical support for more information

HZA 64/44; 53/34	HZA-PS 64/44; 53/34	HZA 41/27	HZA 38/23	HZA-PS 38/23	HZA 29/20	HZA-PS 29/20	HZA 41/22
-	-	-	-	-	-	-	100/2
150/2	-	150/2	150/2	-	150/2	-	150/2
200/2	200/2	200/2	200/2	200/2	200/2	200/2	200/2
250/2	-	250/2	250/2	-	250/2	-	250/2
300/2	-	300/2	300/2	-	300/3	-	300/2
350/3	350/3	350/3	350/3	350/3	350/3	350/3	350/3
400/3	-	400/3	400/3	-	400/3	-	400/3
550/3	550/3	550/3	550/3	550/3	550/4	550/4	550/3
-	800/4	-	800/4	800/4	-	800/5	-
1050/5	1050/5	1050/5	1050/5	1050/5	1050/6	1050/6	1050/5
-	3030/13	-	3030/13	3030/13	3030/16	3030/16	-
6070/25	6070/25	6070/25	6070/25	6070/25	6070/31	6070/31	6070/25

We deliver HALFEN HZA Cast-in channels in any length from 100 mm to 6070 mm. Please contact us at info.au@leviat.com or see the back inside cover of this catalogue for additional contact information.

The HALFEN Calculation program for HALFEN Cast-in channels according to the ETA provides the user with a convenient and very powerful calculation tool for any channel length and condition.
Free download at **www.ancon.com.au ► downloads ► design-software ► halfen-software**.

HALFEN HZA Channels curved solution



R_i = Radius of inner channel slot
R_a = Radius of outer channel slot
L = Length of channel after bending (maximum 5400 mm)

Areas of application:

- tunnel construction
- reinforced concrete tunnels for utilities
- curved walls
- sewage plants

Curved HALFEN Cast-in channels in tunnel segments

Ordering example:
HALFEN Cast-in channel, curved
HZA-CS 53/34-Q - A4, R_i = 4000 mm, L = 1050 mm

Smallest radius [m]*

Profile / Material		HZA-CS 64/44	HZA-CS 53/34	HZA-CS 41/27	HZA-CS 38/23	HZA-CS 29/20	HZA-CS 41/22
Inner channel slot: min. R_i	☐	on request	on request	on request	2.60 m	0.85 m	0.70 m
	☐	on request	on request	on request	1.20 m	-	0.70 m
Outer channel slot: min. R_a	☐	on request	on request	on request	1.40 m	1.10 m	2.20 m
	☐	on request	on request	on request	3.50 m	-	4.80 m

☐ hot-dip galvanized ☐ A4 stainless steel

* please contact our technical support for more information

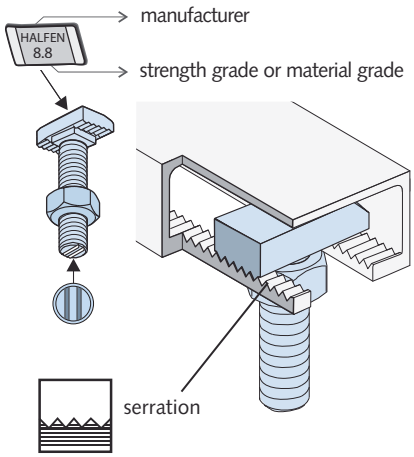
HALFEN HZA CAST-IN CHANNELS
HALFEN HZS Bolts

Available HALFEN HZS Bolts

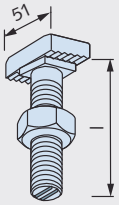
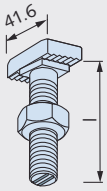
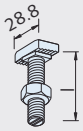
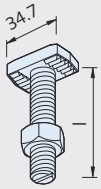
HALFEN Bolt, serrated

› The serration also ensures a positive load transmission in the longitudinal channel direction. The danger of bolt slippage is minimized.

› The bolt is marked on the shaft end with **2 notches.**



HALFEN HZS Bolts

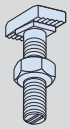
Bolt	HZS 64/44		HZS 53/34		HZS 38/23		HZS 29/20	HZS 41/22	
Suitable for profile	64/44		53/34		41/27; 38/23		**29/20**	**41/22**	
Bolts dimensions									
Ø / l [mm]	**M20**	**M24**	**M16**	**M20**	**M12**	**M16**	**M12**	**M12**	**M16**
30	-	-	-	-	GVs8.8	-	GVs8.8	-	-
35	-	-	-	-	-	-	-	A4-50 FV8.8	-
40	-	-	-	-	GVs8.8	GVs8.8	GVs8.8	-	-
50	-	-	-	-	FV8.8* GVs8.8	GVs8.8	FV8.8* GVs8.8	A4-50 FV8.8	A4-50 FV8.8
60	-	-	A4-70 FV8.8* GVs8.8	-	GVs8.8	A4-70 FV8.8 GVs8.8	GVs8.8	-	-
65	-	-	-	FV8.8* A4-70 GVs8.8	-	-	-	-	-
80	A4-70* FV8.8* GVs8.8*	A4-70* GVs8.8*	FV8.8*	FV8.8*	GVs8.8	A4-70 FV8.8* GVs8.8	GVs8.8	A4-50	-
100	-	FV8.8*	A4-70 FV8.8* GVs8.8	A4-70 GVs8.8	GVs8.8	GVs8.8	-	-	FV8.8
125	A4-70* GVs8.8*	-	-	-	-	-	-	-	-
150	-	A4-70* GVs8.8*	-	-	-	GVs8.8	-	-	-

*on request

HALFEN HZA CAST-IN CHANNELS
HALFEN Bolts: Dimensioning

HALFEN HZS Bolts – Load capacity and bending moment

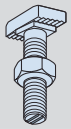
Design resistance HZS with hot-rolled HZA DYNAGRIP® Cast-in channels



DYNAGRIP®
HZA 64/44; HZA 53/34; HZA 41/27; HZA 38/23; HZA 29/20

Material / Strength class		M12	M16	M20	M24
8.8	$N_{Rd,s,s}$ [kN]	44.9	83.7	130.7	188.3
	$V_{Rd,s,s}$ [kN]	27.0	50.2	78.4	113.0
	$M^0_{Rd,s,s}$ [Nm]	84.0	212.8	415.2	718.4
A4-70	$N_{Rd,s,s}$ [kN]	31.6	58.8	91.7	132.1
	$V_{Rd,s,s}$ [kN]	22.7	42.2	66.0	95.1
	$M^0_{Rd,s,s}$ [Nm]	59.0	149.4	291.0	503.8

Design resistance HZS with cold-rolled HZA Cast-in channels

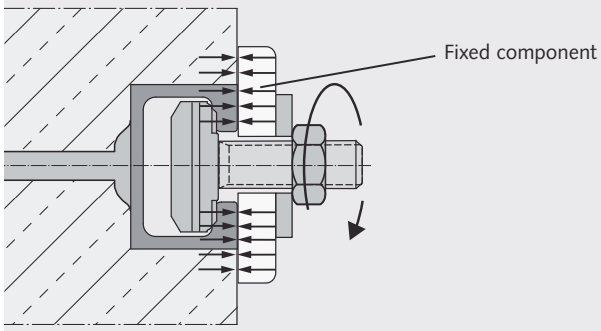


HZA 41/22

Material / Strength class		M12	M16
8.8	$N_{Rd,s,s}$ [kN]	32.3	62.2
	$V_{Rd,s,s}$ [kN]	27.0	50.2
	$M^0_{Rd,s,s}$ [Nm]	84.0	208.8
A4-50	$N_{Rd,s,s}$ [kN]	14.1	22.4
	$V_{Rd,s,s}$ [kN]	10.6	19.8
	$M^0_{Rd,s,s}$ [Nm]	27.7	70.2

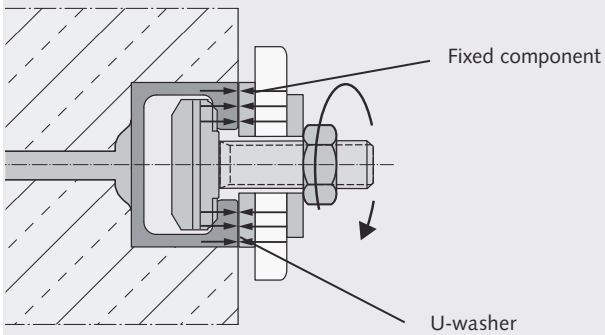
Torque values for HALFEN HZS Bolts

Standard
Components are braced against the concrete and anchor channel.
Torque is applied as in the following table and must not be exceeded.



Standard torque values

Steel-Steel
Components are braced against the anchor channels using suitable washers.
Torque is applied as in the following table and must not be exceeded.



Torque values steel-steel

Standard: Recommended torque values T_{inst}

HZA Profile	HALFEN Bolt HZS...M [mm]	Torque value T_{inst} [Nm] Steel 8.8	Stainless steel Strength class 50	Stainless steel Strength class 70
41/22	12	30	20	-
	16	40	50	-
29/20	12	35	-	-
38/23	12	55	-	50
	16	75	-	75
41/27	12	75	-	-
	16	125	-	-
53/34	16	135	-	130
	20	165	-	165
64/44	20	315	-	250
	24	375	-	335

Steel-Steel: Recommended torque values T_{inst}

HZA Profile	HALFEN Bolt HZS...**M** [mm]	Torque value T_{inst} [Nm] Steel 8.8	Stainless steel Strength class 50	Stainless steel Strength class 70
41/22	12	50	20	-
	16	140	50	-
29/20	12	75	-	-
38/23	12	75	-	50
	16	185	-	130
41/27	12	75	-	-
	16	185	-	-
53/34	16	185	-	130
	20	360	-	250
64/44	20	360	-	250
	24	625	-	435

Torque values apply only for bolts in delivery condition (unlubricated).

HALFEN HZA CAST-IN CHANNELS
Minimum edge distances and minimum bolt spacing

Minimum edge distances and minimum bolt spacing

Anchors must be installed at a minimum distance from the component edges. The distance depends on the selected channel profile. According to the ETA, the spacing between bolts s_{cbo} must not be less than $5 \times d_s$. Reduction of the load bearing capacity is required if $s_{cbo} < s_{sl,N}$* (see table on page 29).

The concrete load-bearing capacity must be verified for each individual case using the HALFEN Anchor channel Software!

*$s_{sl,N}$ = centre distance of the bolts subject to $N_{Rd,s,l}$
See tables on page 29

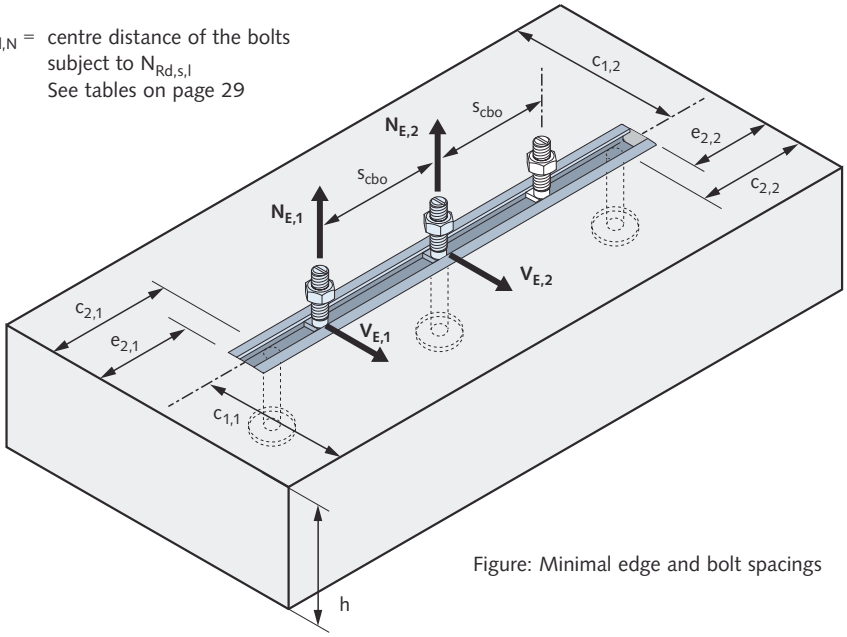
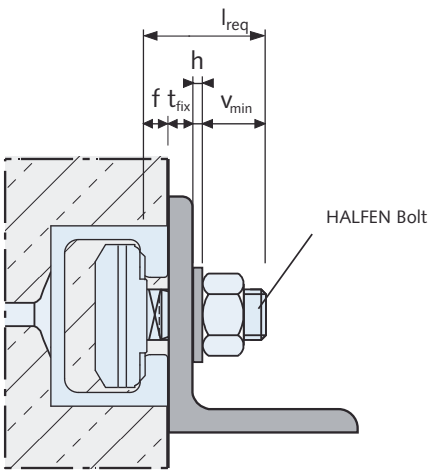


Figure: Minimal edge and bolt spacings

Edge and bolt spacing [mm]				
HZA Profiles	M	$s_{s,min}$	c_{min}	e_{min}
64/44	24	120	125	90
	20	100		
53/34	20	100	100	65
	16	80		
41/27	16	80	75	40
	12	60		
38/23	16	80	75	47
	12	60		
29/20	10	50	50	22
41/22	16	80	50	22
	12	60		

Calculating the bolt length l_{req} for HALFEN HZS Bolts

$$l_{req} = t_{fix} + f + h + v_{min}$$



Dimensions V_{min}	
Bolt diameter	v_{min} [mm]
M6	11.0
M8	12.5
M10	14.5
M12	17.0
M16	20.5
M20	26.0
M24	29.0
M27	31.5
M30	33.5

Lip dimensions f	
Channel profile	**f [mm]**
64/44	10.0
53/34	7.5
41/27	7.0
38/23	5.5
29/20	5.0
41/22	7.0

l_{req} = required bolt length
t_{fix} = thickness of clamped component
f = profile lip height

h = washer thickness
v_{min} = nut height EN ISO 4032 + overhang approximately 5 mm (≥ M20: 7 mm)

HALFEN HTA-CE/HZA CAST-IN CHANNELS
Installation aids/Further channel parts

ANK-E end anchor; for on-site custom cut-length of HALFEN Cast-in channels

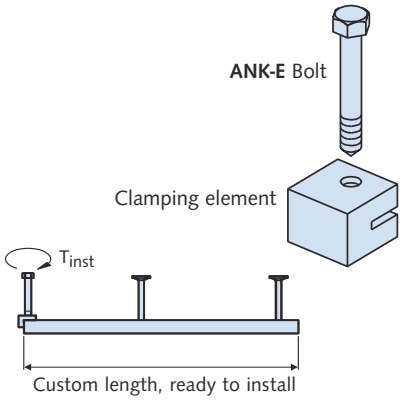
Notes for assembling end anchor, type ANK-E

- Cut the HALFEN Cast-in channel at the selected point. The cut face must be at a right angle to the longitudinal axis of the channel. The end projection "**e**" should not be less than 35 mm and not more than 175 (225) mm*.
- Select the correct **ANK-E** End anchor for the HALFEN Cast-in channel profile; see table on the right. Slide the clamping element on to the back of the channel. If necessary, push in the foam filler at the end of the channel.
- Tighten the bolt by applying the required torque. See table (right) for correct torque value.

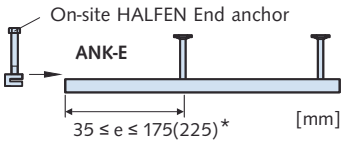
End anchor selection

for profile	End anchor	Thread	Torque T_{inst} [Nm]
28/15 - FV	ANK-E1 - FV	M8	10
28/15 - A4	ANK-E1 - A4	M8	10
38/17 - FV	ANK-E2 - FV	M10	20
40/25 - FV			
41/22 - FV ①			
38/17 - A4	**ANK-E2 - A4**	M10	20
40/25 - A4			
41/22 - A4 ①			

① Short HZA 41/22 sections may be used with one end anchor only. Not included in the ETA.



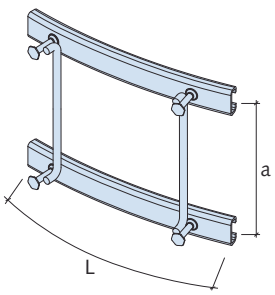
Custom lengths



* 175: for 28/15, 38/17
225: for 40/25, 41/22

HALFEN Channel pairs

Material/type:
Channel (Type straight or curved):
FV = Hot-dip galvanized
A4 = Stainless steel
Spacer:
Reinforcement steel B500B or B500B/A NR, Ø 10-16 mm
Recommended for stainless steel type spacers in: B500B/A NR.



Ordering example:

Type:	HALFEN Channel pair HTA-CE 38/17
Dimensions:	L = 350 mm, a = 200 mm
Material:	hot-dip galvanized, with filler
Radius:	R_i =... (for curved type)

HALFEN Corner channel

Material/type:
Channel and anchor:
FV = Hot-dip galvanized
A4 = Stainless steel
Standard type:
a/b = 125/250 mm
Other lengths for a and b and other profiles are available on request

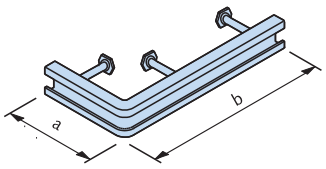


Figure: HTA-CE 38/17 – Corner piece

Area of application:
- fixing for HALFEN Console anchors for supporting brickwork cladding
- other near edge fixings

HALFEN HTA-CE/HZA CAST-IN CHANNELS
Installation in pre-stressed concrete

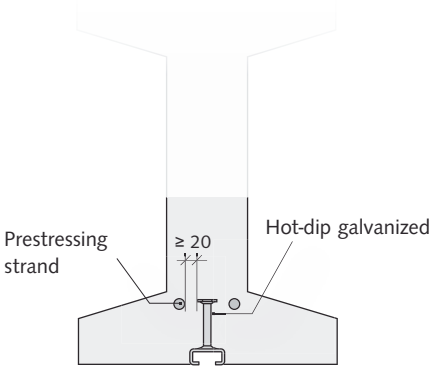
HALFEN Anchor channels, hot-dip galvanized with stainless steel anchors

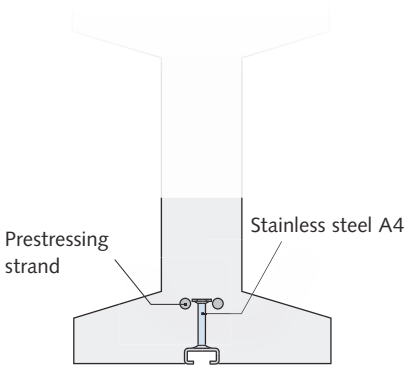
Requirements
according to EN 1992-1-1/NA (EC 2 with German National Annex, 2nd edition, 2016, chapter 8.10.1.1) *"Ensure at least 20 mm concrete between pre-stressed tension strands and galvanized components."* Otherwise there is a risk of hydrogen induced cracking.

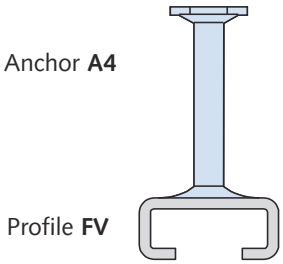
Solution
If hot-dip galvanized channels are used together with stainless steel bolt anchors then the pre-stressed tension-strands are allowed to have contact with the stainless steel bolt anchor.

Types:
Lengths available: up to 6.07 m

Available profiles:
- 50/30P
- 49/30
- 40/25
- 38/17





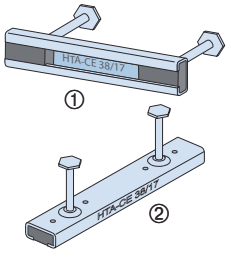


HALFEN HTA-CE/HZA CAST-IN CHANNELS
Installation/Assembly

1.1 Delivery and identification

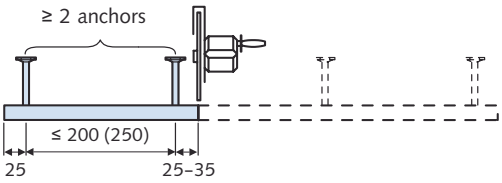
We can supply ready to install short channels and standard lengths.

Product identification
① inside the channel
② also on the channel side



1.2 Installing to formwork

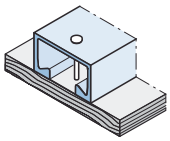
If required, HALFEN Cast-in channels can also be cut to size on site.

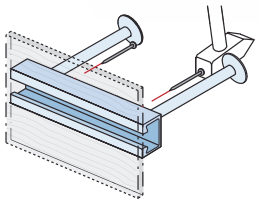


2.1 Fixing to the formwork

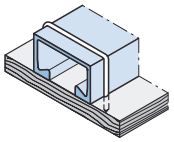
Timber formwork

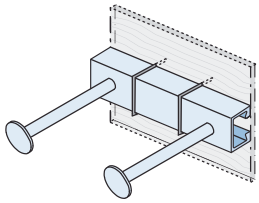
2.1.1 with nails





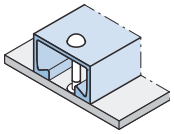
2.1.2 with staples

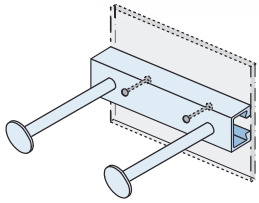




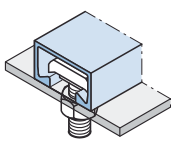
Steel formwork

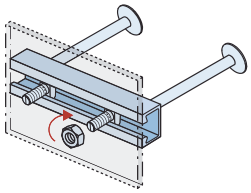
2.1.3 aluminium rivets





2.1.4 HALFEN Bolt and nut

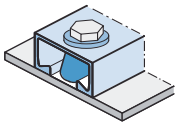




2.1 Fixing to the formwork, continued

Steel formwork

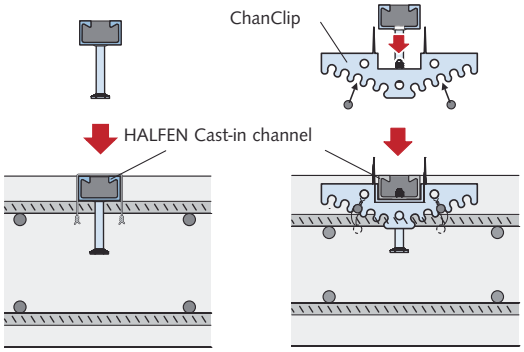
2.1.5 HALFEN HFK Fixing cone

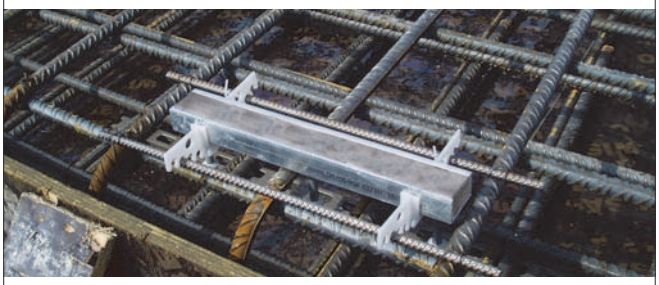


2.2 Top face installation

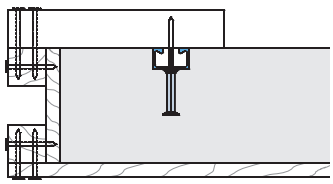
2.2.1 **directly to reinforcement:** with tying wire

2.2.2 with HALFEN HCP ChanClip





2.2.3 **Installation using an auxiliary aid**



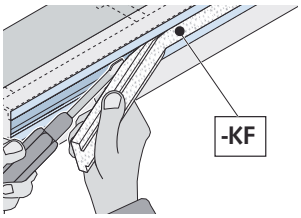
HALFEN HTA-CE/HZA CAST-IN CHANNELS
Installation/Assembly

3.1 Removing the filler

Strip filler, available in two versions:

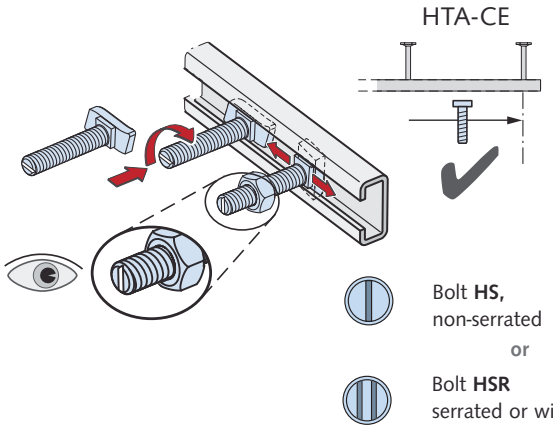
KF – PE strip filler
with reinforcement layer

KF – PE strip filler



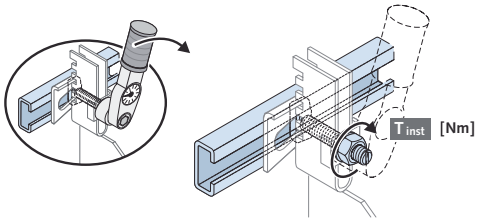
Removing the strip filler
Grip the strip filler at one end and pull out in one piece by hand; use a tool, e. g. a screwdriver.

4.1 Installing HALFEN Bolts



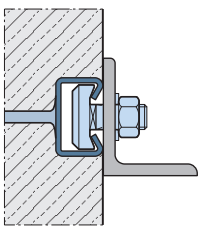
Safe assembly with HALFEN Cast-in channels
HALFEN Bolts can be inserted anywhere in the channel slot, turned 90° and then locked in place by tightening the nut. Do not position bolts at channel ends past the last anchor. On channels with bolt anchors, the anchor locations are visible through the channel slot.

Check
Bolts: After installation check that the bolts are properly aligned; the notch or notches in the tip of the shank must be at right angles to the longitudinal axis of the channel.

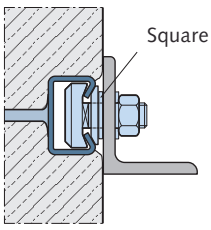


Fixings
The bolt heads must sit flush on both lips of the anchor channel and be secured by tightening the nut with a torque wrench with the required value. Observe the torque values in the tables on page 24 or 32.

Direct attachment ①



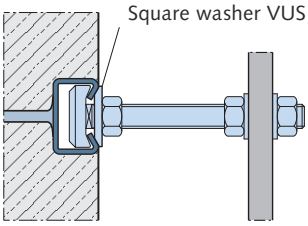
Surface-flush installation



Non-flush installation

① If the front surface of the channel is set back from the concrete surface, the attached structure must be shimmed with a washer (VUS).
In case of shear stress, add bolt flexure to the tensile force.

Stand-off installation ②



② Always install a square washer for stand-off installations.

Example:
HALFEN Channel: **HTA-CE 49/30**
HALFEN Bolt: **HS 50/30 - M16**
Washer: **VUS 49/30 - M16**

Assembly instructions on the internet
Multi-language assembly instructions can be found at **www.halfen.com ▻ Brochures ▻ Installation Instructions**.

HALFEN HTU-S CAST-IN CHANNEL FOR FIXING PROFILED SHEET METAL

The benefits at a glance

The HALFEN HTU-S Cast-in channel is ideal for fixing all types of profiled sheets – easy and simple with self-drilling screws. Suitable for both shear loads and tension loads.

Thanks to the innovative channel design with its corrugated sides and filler, the new generation of HALFEN HTU Cast-in channel is installed entirely in the required concrete cover. This avoids any problem with the required reinforcement.

HALFEN HTU-S 60 Cast-in channel
for fixing profiled sheet metal

HALFEN HTU-S 100 Cast-in channel
for fixing profiled sheet metal

Safe and reliable

- innovative geometry and corrugated edging ensure reliable anchorage
- polystyrene filler prevents the self-drilling screw from hitting concrete
- building authority approved
- the type stamp on the channel back ensures identification after installation

Efficient and economical

- simple installation in the required concrete cover
- one channel type irrespective of the reinforcement layout
- simple installation in the precast plant

Fixing of trapezoidal sheet metal roof element

Façade fixed using HALFEN HTU Cast-in channels
(Cologne Bonn Airport)

HALFEN HTU-S CAST-IN CHANNELS
General/product range

The HALFEN Cast-in channel for fixing trapezoidal sheet metal has a U-shaped cross-section with the sides angled outwards. The corrugated sides of the channel provide a positive-lock with the concrete.

Both HTU-S Channel types (60 and 100mm) allow various bolt fixing and layout options. HALFEN HTU-S Cast-in channels are building authority approved.

Approval: DIBt no. Z-21.4-2096

Fixing trapezoidal sheet metal using self-drilling screws

Area of application	Fixing of trapezoidal sheeting or wall-cladding elements using building authority or ETA approved self-drilling screws. Installed flush with the surface of precast concrete elements; concrete strength C25/30 up to C50/60, cracked or non-cracked.
Materials/corrosion protection	HTU Channel made of zinc-plated steel may be installed in environments of C1 to C3 corrosion category acc. to EN ISO 12944-2:2018-04.

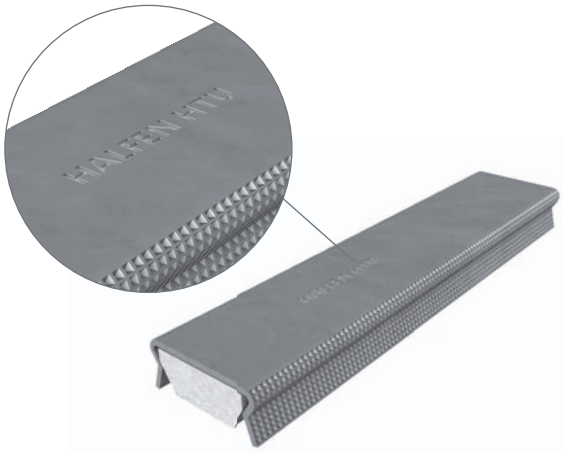
Available lengths:
HTU-Channels are available in 3000 or 6000 mm lengths.

Order example HTU-S Channel, width 60 mm :

HTU 60/25/2,5-S **6000**

length [mm]
product name

Identification
Original HALFEN Cast-in channels for fixing trapezoidal sheet metal can be identified by the stamp on the back of the channel displaying the brand name and the product description `HALFEN HTU´.



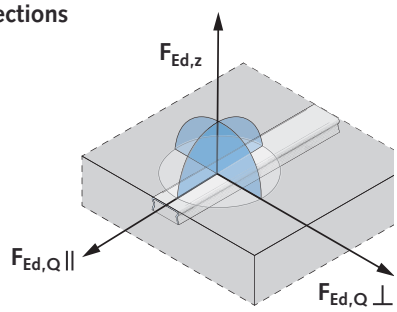
Detailed installation instructions for the self anchoring HALFEN HTU-S Channel can be found at:
www.halfen.com ▻ Brochures ▻ Installation Instructions ▻ Fixing systems

HALFEN HTU-S CAST-IN CHANNELS

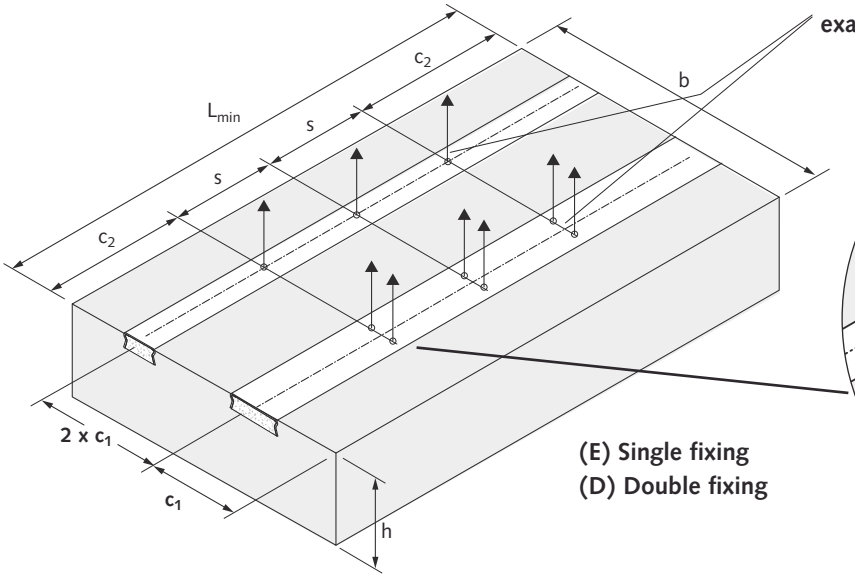
Dimensioning

Anchorages must to be planned in accordance with engineering standards. Verification of direct local force transmission from the channel into the concrete has been provided if the approved values are complied with. Connecting accessories must be verified separately. Technical design must comply with building authority approval no. Z-21.4-2096.

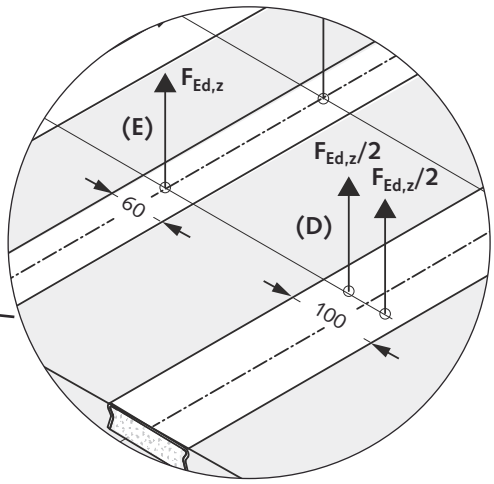
Load directions



Constructive boundary conditions

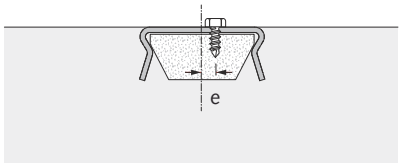


Load application point $F_{Ed,z}$ examples

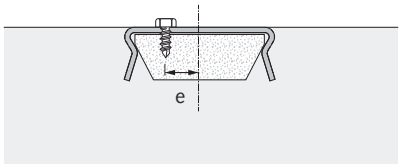


(E) Single fixing
(D) Double fixing

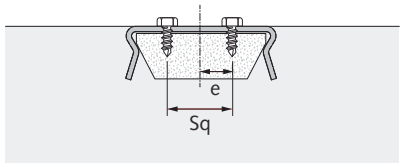
HTU-S 60 ($e_{max} \leq b_{HTU}/6$)



HTU-S 100 (E) ($e_{max} \leq b_{HTU}/6$)



HTU-S 100 (D) (50 mm ≤ Sq ≤ 70 mm)



Minimum element dimensions, bolt spacings and load resistances for concrete strength class C30/37 to C50/60 ①③

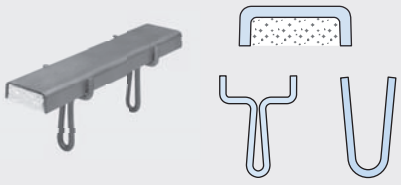
Channel	L_{min}	(E) Single (D) Double fixing	b_{min}	h_{min} ④	$C_{1,min}$ ④	$C_{2,min}$	s_{min}	F_{Rd} ①②③
	[mm]		[mm]	[mm]	[mm]	[mm]	[mm]	[kN]
HTU 60/25/2,5-S	150	E	2 x c_1	200	90	75	150	3,6
	250	E				125	250	4,9
	310	E				155	310	5,7
HTU 100/25/3-S	150	E	2 x c_1	200	120	75	150	2,4
		D						4,2
	250	E				125	250	3,5
		D						6,0
	310	E				155	310	4,2
		D						7,1

① Resistance F_{Rd} applies for all load directions. The permanent load of $F_{Ed,z}$ must be limited to 0.15 · F_{Rd}.
② For concrete strength class C25/30 the resistances must be reduced with factor 0.91.
③ For concrete strength class > C30/37 the resistance F_{Rd} may be increased by Ψc acc. to (annex 5, table 1 and annex 6, table 2)
④ For HTU 60/25/2,5-S lower values are allowed. See approval annex 5, table 1.

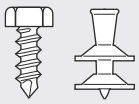
HALFEN HTU CAST-IN CHANNELS
C-shaped channels with welded anchors

The HALFEN Trapezoidal sheet metal installation channels were developed in cooperation with the Association for the light-weight steel construction industry (IFBS Industrieverband für Bausysteme im Stahlleichtbau).
Made as a C-shaped channel in hot-dip galvanized steel with at least two welded anchors, and approved by the German Institute of Building Technology (DIBt Deutsches Institut für Bautechnik).
Approval: DIBt no. Z-21.4-84

HALFEN HTU Cast-in channels, steel hot-dip galvanized



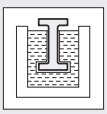
	Steel		
	Material	Standard	Zinc coating
Channel profiles	1.0038	EN 10 025-2	FV: ≥ 50 µm
Anchor A_N, D			



Fixing	Fixing of trapezoidal sheet metal or wall-cladding elements using building authority or ETA approved self-drilling screws or metal deck fasteners. Installed flush with the surface of precast concrete elements.

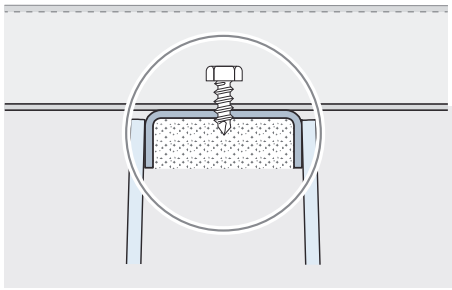
Vertical HALFEN HTU Cast-in channels for fixing façade panels

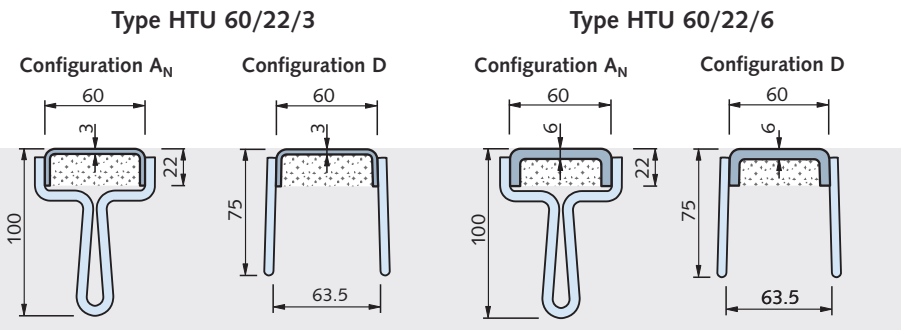
Hot-dip galvanized FV:
Dipped in a galvanising bath at a temperature of approximately 460° C. This method is used primarily for open-profile channels.



HALFEN HTU CAST-IN CHANNELS
C-shaped channels with welded anchors

Product range





Profile cross-section A	2.81 cm²		4.94 cm²	
Moment of inertia I_y / Moment of resistance w_y	1.13 cm⁴ / 0.71 cm³		1.84 cm⁴ / 1.27 cm³	
Profile weight including anchors	2.49 kg/m	2.50 kg/m	4.25 kg/m	4.26 kg/m

Ordering example:

HTU 60/22/3 - D2 - FV - 3000 - Sf

- type / profile
- anchor configuration
- material / finish
- length [mm]
- polystyrene strip filler

FV = Steel S235JR, hot-dip galvanized

HTU 60/22/3 = hot-dip galvanized	Number of anchors
HTU 60/22/3 - AN2 - FV - 3000 - Sf	8
HTU 60/22/3 - D2 - FV - 3000 - Sf	8
HTU 60/22/3 - AN3 - FV - 3000 - Sf	20
HTU 60/22/3 - D3 - FV - 3000 - Sf	20

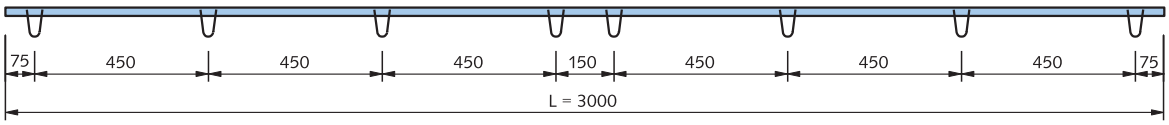
HTU 60/22/6 = hot-dip galvanized	Number of anchors
HTU 60/22/6 - A_N2 - FV - 3000 - Sf	8
HTU 60/22/6 - D2 - FV - 3000 - Sf	8
HTU 60/22/6 - A_N3 - FV - 3000 - Sf	20
HTU 60/22/6 - D3 - FV - 3000 - Sf	20

Connecting element example HTU 3 mm material steel ETA 10/0200:
Self-drilling screws 6.3x19
e.g. JT2-6-6,3-19-xE16 with sealing disc.
Connecting element is exposed to weather:
JT3-6-6.3x25-E16 (Wall) or JZ3-6-6.3x25-E22 (Roof)

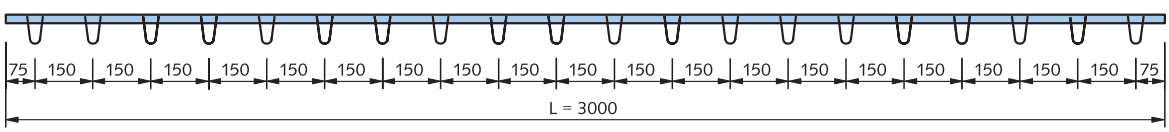
Connecting element example HTU 6 mm material steel ETA 10/0200:
Self-drilling screws 6.3x22
e.g. JT2-6-6,3-x22-V16 with sealing disc or cartridge fired nails.
Connecting element is exposed to weather: see screw, or nail approval.

Anchor spacing:

Type D2 or A_N2



Type D3 or A_N3



Dimensions in [mm]

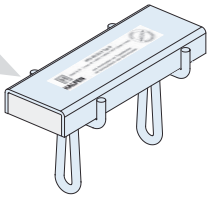
Identification HTU

A yellow identification label is fixed to the back of each channel.

HALFEN

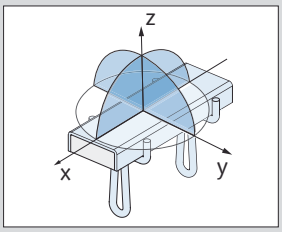
HTU 60/22/3 Type A_N
(Steel 1.0038 thickness 3 mm)
for screw-fastening of trapezoidal sheet metal with hexagonal sheet metal or self-drilling screws

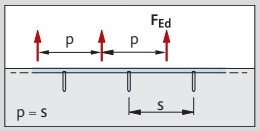
HTU cast-in channel App. No Z-21.4-84 officially approved

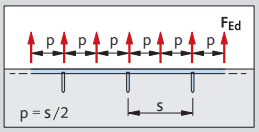


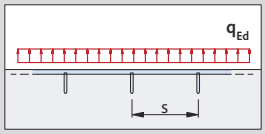
HALFEN HTU CAST-IN CHANNELS
C-shaped channels with welded anchors

Table 1 Maximum design load-carriyng capacity F_{Ed}







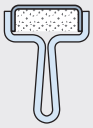
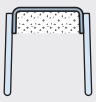


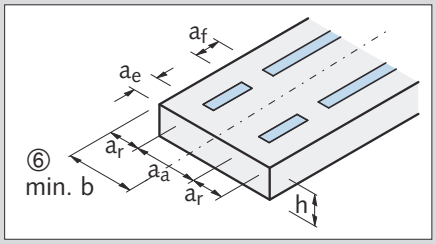
Profile HTU	Anchor spacing s [mm]	max. F_{Ed} [kN]		max. F_{Ed} [kN]		max. evenly distributed load q_{Ed} [kN/m]
60 / 22 / 3	450	p = s	4.6	$p = s/2$	3.5	15.5
	150		7.0		3.5	46.6
60 / 22 / 6	450		7.0		3.5	15.5
	150		7.0		3.5	46.6

$$F_{Ed} = \sqrt{N_{Ed}^2 + F_{xEd}^2 + F_{yEd}^2} < F_{Rd}$$

Concrete ≥ C20/25

Table 2 Minimum distance when exploiting maximum load as in table 1

Profile		Minimum interaxial spacing and edge distance					
HTU	60/22/3 60/22/6	a_a ① [mm]	a_r ② [mm]	a_e ③ [mm]	a_f ④ [mm]	h ⑤ [mm]	b ⑥ [mm]
	Type A_N	200	100	20	20	100 + nom c	200
	Type D	200	100	20	20	75 + nom c	200



① If the (trapezoidal sheet metal) channels are placed so that the anchors of adjacent channels are offset by at least 200 mm, the axial spacing a_a may be reduced to 80 mm.

② If not exploiting the maximum load capacity $F_{Ed,}$ see table above, the edge distance a_r may be reduced. This applies only for central tensile stress N_{Ed}.

$$a_{r\ red.} = \frac{\text{actual } N_{Ed}}{\text{max. } F_{Ed}} \times a_r \geq 50\,\text{mm}$$

actual N_{Ed} = design rating of actual load
max. F_{Ed} = maximum load as in the table above

The edge distances must not be reduced if transverse stress (V_{xEd} , V_{yEd}) is present.

③ With full exploitation of maximum load F_{Ed} as in the table above, the last anchor must be at least 100 mm from the component edge.

④ When fully exploiting maximum load capacity F_{Ed}, see table above, the "last anchors" of adjacent channels must be at least 150 mm apart.

⑤ Depends on the anchor's size and the required concrete cover.

⑥ Minimum width of building component for a one channel layout.

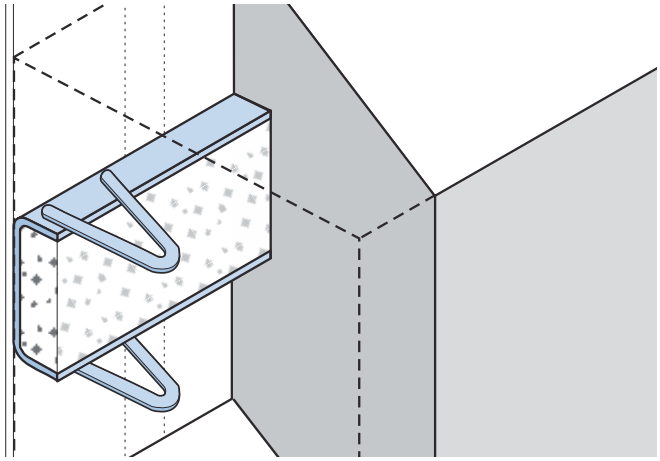
HALFEN HTU CAST-IN CHANNELS
C-shaped channels with welded anchors

Installation

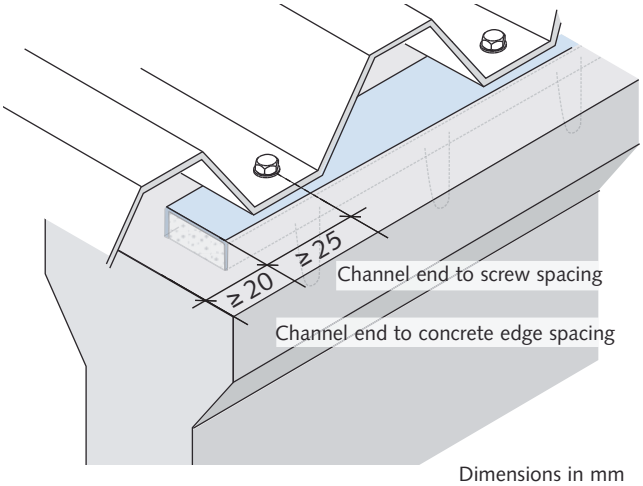
The ready-to-install HTU Channel is embedded flush with the final concrete surface. It is advisable to level the concrete surface and to apply a slight slope to the outer edge of the concrete. This is to ensure that the trapezoidal sheet metal rests only on the HTU Channel. According to German approval a heightened installation of up to 5 mm is also possible.

Alternatively, if the trapezoidal sheet metal manufacturer requires a minimal support width larger than 60 mm, this can be achieved through a flush channel installation and a flat concrete surface. Ensure that pre-stressed concrete trusses are properly aligned, centred and absolutely plane. Maintaining a 20 mm gap between individual channel ends is recommended.

Trapezoidal sheet metal fixing in wall applications

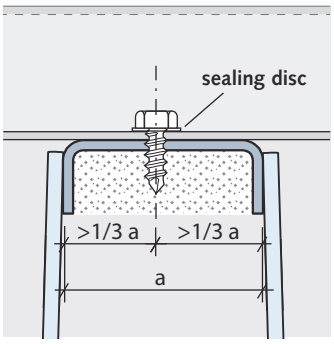


Trapezoidal sheet metal fixing in roof applications

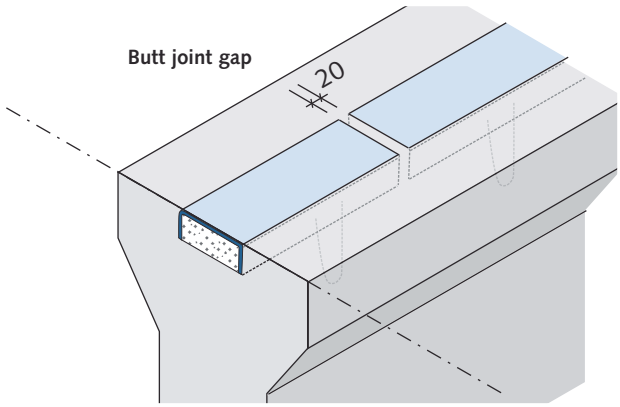


Dimensions in mm

Screw placement



Recommended butt joint gap between two channels

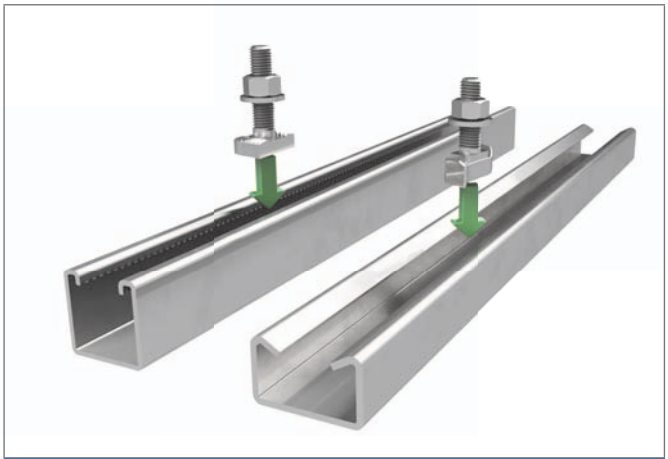


Assembly (with self-drilling screw)

- use a power-driver to fix the self-drilling screw; a pilot hole is not required. Even 4-fold overlapping at joints is not a problem with self-drilling screws
- the recommended engine speed and socket size must be observed; See product data sheet of the self-drilling screws
- suitable tools for various screws can be obtained from the screw supplier
- the trapezoidal sheet metal must be attached in the central third of the channel back; Screws must be positioned at a minimum distance of 25 mm from the channel ends

FRAMING CHANNELS
The benefits at a glance

To complement the product range we have a wide range of framing channels with accessories. We can supply everything you need for your project; everything from one source.

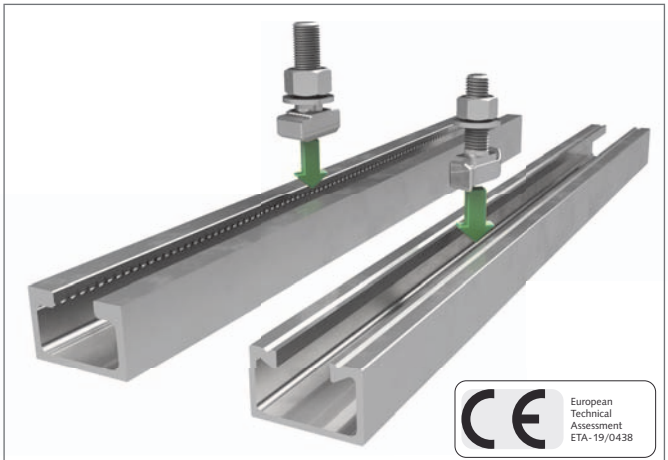


HALFEN HM/HZM Framing channel, cold-rolled

Quick and economical

- full flexibility in positioning and dimensioning of the bolt connection
- quick installation and adjustability of plant equipment or building components
- dirt and noise free on-site modifications
- innovative modular assembly system; numerous complementary accessories available
- no more welding in hazardous environments
- bolted connections do not damage the corrosion protection of plant components

HALFEN Framing channels, used in combination with matching HALFEN Bolts (or threaded plates) have all the benefits needed for versatile bolt and frame constructions.



HALFEN HM/HZM Framing channel, hot-rolled

The HALFEN Framing channels range includes hot and cold-rolled channel profiles with standard or serrated channel lips.

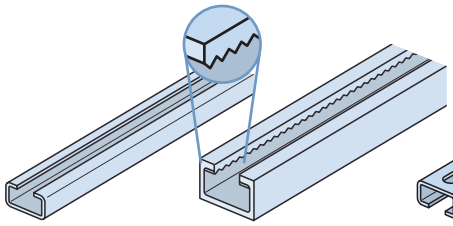
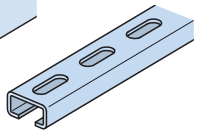
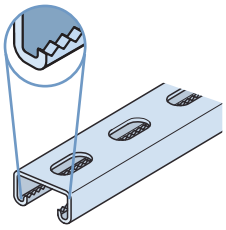
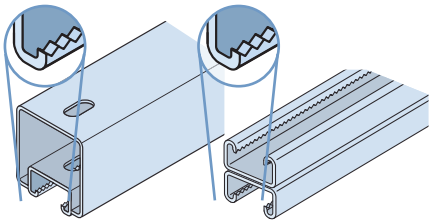
HALFEN HL/HZL Slotted channels

HALFEN Framing channels are available, mill-finished, hot-dip galvanized or in stainless steel materials; slotted or non-slotted.

The complete, available product range for industrial application can be found at www.halfen.com in the technical product information catalogues; MT-FBC (Flexible bolt connections) or MT-FFC (Flexible framing connections).

FRAMING CHANNELS
Framing Channels HM/HZM/HL/HZL – Application Examples

Type Overview

Framing channel	Framing channel *serrated*	Slotted framing channel	Slotted framing channel *serrated*	Slotted framing channel *serrated*	Double channel *serrated*
					
HM 28/15	HZM 38/23	HL 28/15	HZL 41/22	HZL 63/63	HZM 41/22D

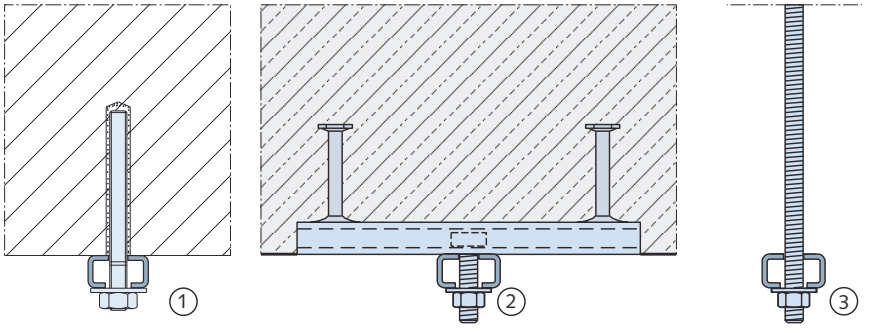
Application Examples

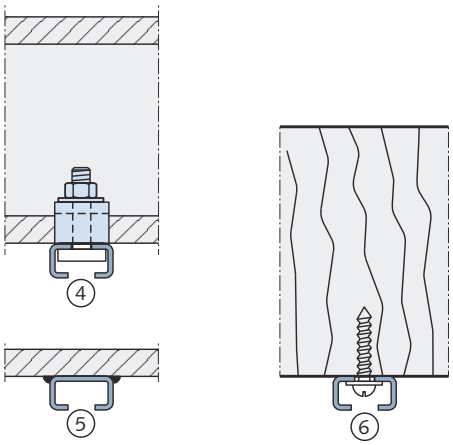
HALFEN Framing channels HM/HZM and slotted HALFEN Framing channels HL/HZL can be attached to a supporting structure using various methods:

① fastened to concrete or masonry with HB-VMU plus wedge anchors
② bolted to HALFEN HTA-CE and HZA Cast-in channels
③ connected to threaded rods
④ clamped to steel profile supports
⑤ welded to steel components
⑥ screwed or nailed to wood structures

HALFEN Framing channels are a part of the HALFEN Framing system:

- installations for plant engineering
- technical equipment in buildings
- heavy and light installations





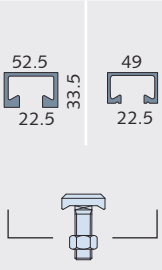
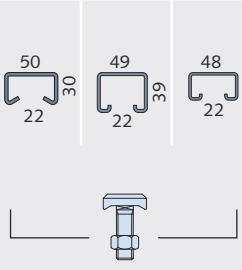
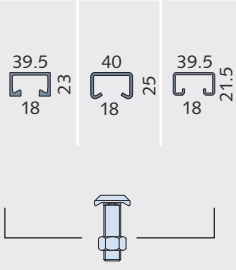
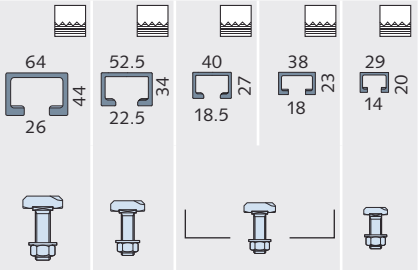
Typical application of the HALFEN Powerclick system

The HALFEN Framing system product range can be found in the following catalogues:
HALFEN Flexible bolt connections,
HALFEN Flexible framing connections
HALFEN Powerclick System.

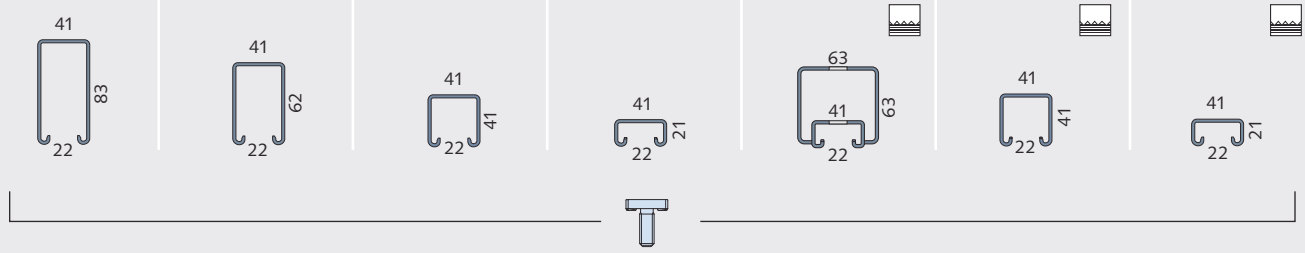
FRAMING CHANNELS

Framing Channels HM/HZM/HL/HZL — Type Overview

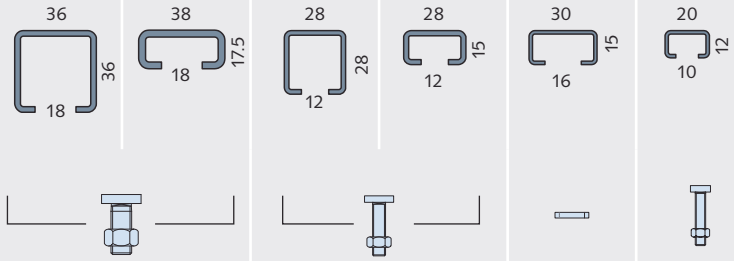
Heavy Duty Framing System

Hot-rolled				Cold-rolled			Hot-rolled	Cold-rolled		Hot-rolled, serrated				
HM 72/48	HM 55/42	HM 52/34	HM 50/30	HM 49/30	HM / HL 50/40	HM 486	HM 40/22	HM 40/25	HM 422	HZM 64/44	HZM 53/34	HZM 41/27	HZM 38/23	HZM 29/20
														
HS / HSR 72/48, GWP 72/48	HS 50/30	HS / HSR 50/30, GWP 50/30		HS 50/30, GWP 50/30 or GWP 50/40			HS / HSR 40/22, GWP 40/22			HZS 64/44	HZS 53/34	HZS 38/23	HZS 38/23, HS 38/17	HZS 29/20, HS 28/15

Medium Duty Framing System

Cold-rolled				Cold-rolled, serrated		
HM / HL 41/83	HM / HL 41/62	HM / HL 41/41	HM / HL 41/22	HZL 63/63	HZM / HZL 41/41	HZM / HZL 41/22
						
HZS/HS 41/41, HZS 41/22 GWP 41/41, GWP 41/22						

Light Duty Framing System

Cold-rolled					Cold-rolled
HM 36/36, HL 36/36	HM 38/17	HM 28/28, HL 28/28	HM 28/15, HL 28/15	HM 315	HM 20/12, HL 20/12
					
HS 38/17, GWP 38/17		HS 28/15, GWP 28/15		GWP 28/15	HS 20/12, GWP 20/12

Materials/Finish:

- FV Steel hot-dip galvanized or WB steel mill finished
- SV Steel, sendzimir galvanized
- A4 Stainless steel 1.4571/1.4404
- A2 Stainless steel 1.4307 (on request)
- HCR Stainless steel 1.4547/1.4529 (on request)

For information on materials → see page 9–10

HZM/HZL serrated profiles

ROOF AND WALLS

The right solution for each application

The efficient and established installation systems for timber roof structures, masonry restraints and connectors for concrete façades are proven practical solutions for the construction industry, greatly improving construction time with significant cost-saving.

HALFEN HSF Rafter shoe

Suitable for horizontal forces acting on rafter and collar beam roofs.

HALFEN HNA Timber fixing strap

Suitable for all acting loads e.g. wind loads in roof structures.

HALFEN HKZ or SPV Restraint ties

For connection of tension and compression loads from concrete walls elements.

HALFEN ML and BL Brick tie anchor system

For connection of brickwork to concrete walls and columns or steel elements.

HALFEN HVL-M Precast connection with HALFEN HVL-E Cast-in channel

Suitable for horizontal loads in concrete wall elements (loads perpendicular to the bracket).

HALFEN HKW Corner guard

Wall and column corner protector; application in industry and multi-storey car parks.

ROOF AND WALLS
Application Examples

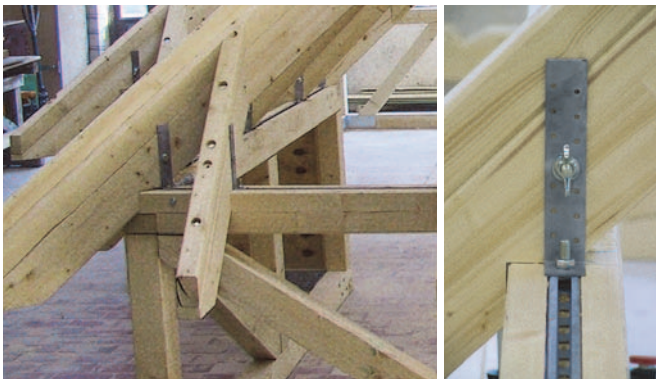

HALFEN HSF Rafter shoe 6/12


HALFEN HKZ Restraint tie with serrated washer


Airbus paintshop with HALFEN HVL Restraint tie


HVL-System in precast building components

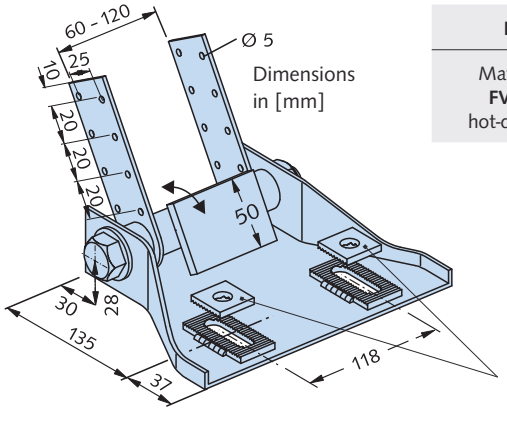

Connecting construction timbers to concrete using HALFEN HNA


Timber roof construction with HALFEN HNA Fixing straps


Corner guards in an industrial environment


HALFEN ML Brick-tie anchor system

ROOF AND WALLS
HALFEN HSF Rafter Shoe



HSF 6/12

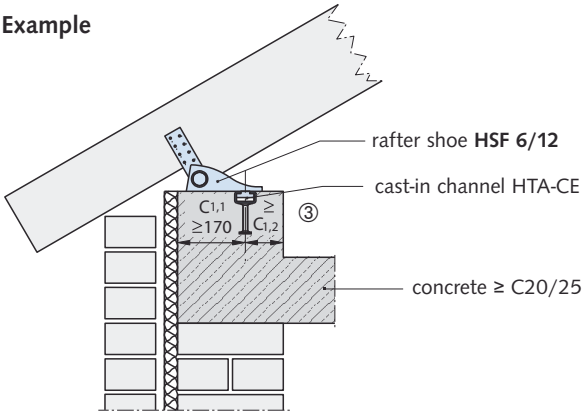
Material/Finish:
FV = 1.0038,
hot-dip galvanized

In modern wood constructions, HSF 6/12 rafter shoes are used to support the horizontal forces in rafter and collar tie roofs.

The advantages at a glance:

- minimal planning; simply specify the profile and position of the HALFEN Cast-in channels in the concrete element
- clearly defined statics with flexible rafter shoes
- complex and therefore costly support structures are not necessary
- simple and straightforward roof construction:
  a) adjustable support plate
  b) adjustable nailing brackets for vertical anchorage for various rafter widths from 60 to 120 m
  c) adjustable in longitudinal rafter axis ± 15 mm
- freely adjustable rafter spacings in the longitudinal axis of the HALFEN Channel without additional measures
- hot-dip galvanized for excellent corrosion protection

Example

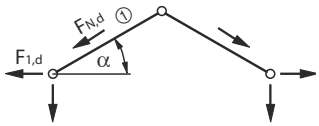


Definition $c_{1,1}$ and $c_{1,2}$ see page 25

The horizontal forces are transferred into the main concrete structure using (ETA) European Technical approved HALFEN HTA-CE Cast-in channels.
During assembly ensure that the serration in the counter plates engages in the base plate. The marking on the counter plates must be at right angles to the slot in the base plate.

Rafter roof static system:

$F_{1,d} < F_{Rd}$

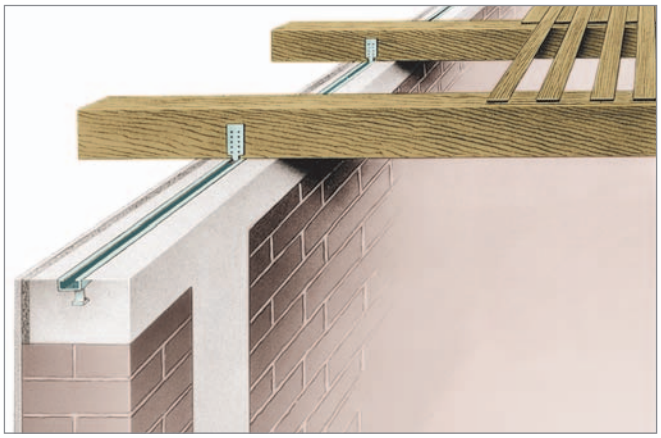


Design values F_{Rd}

Load F_{Rd} [kN/Rafter]	Required HALFEN Cast-in channel Type	Min. edge distance ② $C_{1,2}$ [mm]	Required HALFEN Bolt Type dimensions
12.6	HTA-CE 38/17	75	HS 38/17 - M16 × 40
16.8	HTA-CE 40/22 P HTA-CE 40/25	100	HS 40/22 - M16 × 50
19.6	HTA-CE 50/30 P HTA-CE 49/30	150	HS 50/30 - M16 × 50

① The maximum rafter strength is limited by the design load of each individual component in the rafter shoe. Load tests resulted in a mean breaking load of 50 kN. With normal loads larger than the recommended load capacity (= about ⅓ of the breaking load), the rafter spacing will need to be reduced.
② If lower loads are present, then the minimum edge distance $C_{1,2}$ for the HALFEN Cast-in channels can be reduced. The distance to the concrete edge must be at least 170 mm.
③ Make sure that the HALFEN Cast-in channels are installed flush with the concrete surface. Use spacers if necessary.

ROOF AND WALLS
HALFEN HNA Timber Fixing Strap



Typical installation of timber beams using HNA nailing straps with HALFEN Cast-in channels embedded in concrete.

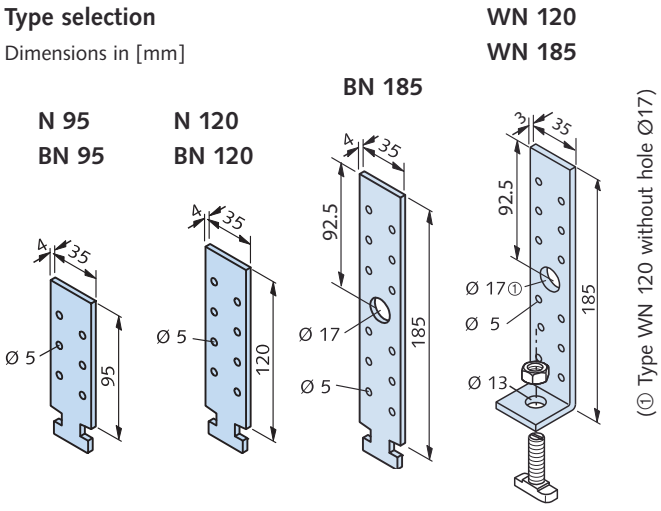
To provide an optimal base for roof framework, continuous HALFEN HTA-CE Cast-in channels or HALFEN HTA-CE Cast-in channel short elements are cast in the concrete; suitable for concrete ring beams or slabs. The type of HALFEN HTA-CE Cast-in channels, nailing straps and nails depend on the assumed loads (ex. wind force).

For calculation and design criteria see:
- EN 1991-1-4 (EC1) and EN 1991-1-4/NA
- EN 1995-1-1 (EC5)

The timber fixing straps can be positioned on one or both sides of the timber beams or rafters. Refer to the following table for F_{Rd} load capacities. The beams / framework must be secured against twisting when straps are used only on one side of the beams, (example by nailing to the upper wood roof boarding).

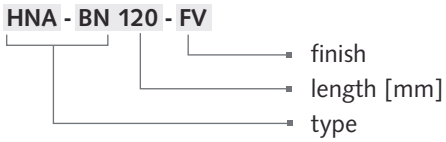
Type selection

Dimensions in [mm]



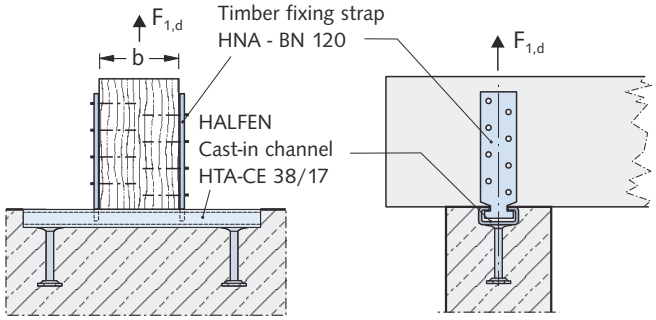
HALFEN Bolt M10 with nut, **please order separately!**

Ordering example:



Assembly example:

$F_{1,d} < F_{Rd}$



Type selection, timber fixing straps

Suitable for HALFEN Cast-in channel:	Material/Finish FV = 1.0038, hot-dip galvanized	Design value for load capacity F_{Rd} [kN] for each beam attachment			Attaching timber fixing straps to wooden beams/rafters	
	Item name: Length [mm]	Position of timber fixing straps			Wire nails	Anchor nails
		Single-sided	Double-sided			
			for b ≥ 60 mm	b ≥ 100 mm		
HTA-CE 28/15 hot-dip galvanized (FV)	**HNA - N 95 - FV**	4.2	4.9	5.6	according to EN 10230-1	according to the manufacturer's technical approval
	HNA - N 120 - FV					
	HNA - WN 120 - FV	1.4	2.8	2.8		
	HNA - WN 185 - FV					
HTA-CE 38/17 hot-dip galvanized (FV)	**HNA - BN 95 - FV**	6.3	7.5	8.4		
	HNA - BN 120 - FV					
	HNA - BN 185 - FV					
	HNA - WN 120 - FV	1.4	2.8	2.8		
	HNA - WN 185 - FV					

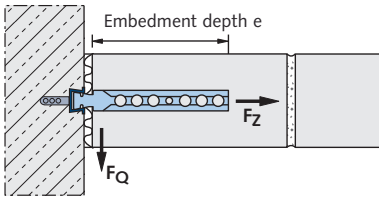
ROOF AND WALLS
Brick Tie Anchor Systems ML + BL

HALFEN Brick tie systems are economic and proven fixing systems using HALFEN ML Brick ties for fixing brickwork, in-fill panels, partition walls, cladding panels (with or without air gap or thermal insulation) to steel or timber structures or concrete walls and columns. **The brick ties are able to move vertically in the wall connector channels, greatly reducing movement cracks in the brickwork.**

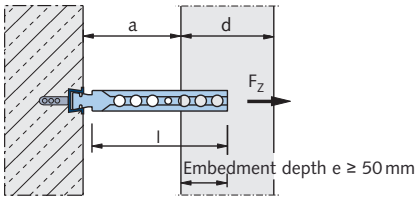
All HTA-CE and HMS profiles have a foam filling to prevent concrete ingress. The channels are attached to the formwork using standard nails.

The HALFEN Brick tie anchors are inserted at the recommended intervals (static requirements) in the brick wall during construction. The anchors are inserted in the brick tie channels, turned 90°, laid flat between the rows of brick and pressed into the mortar. The perforations in the anchors optimise anchorage with the mortar.

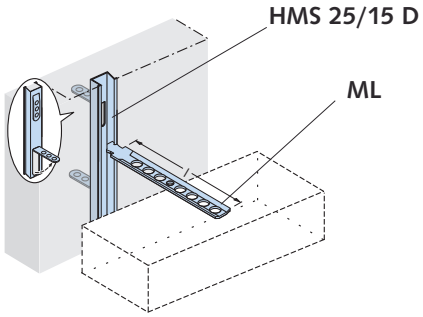
Wall connection



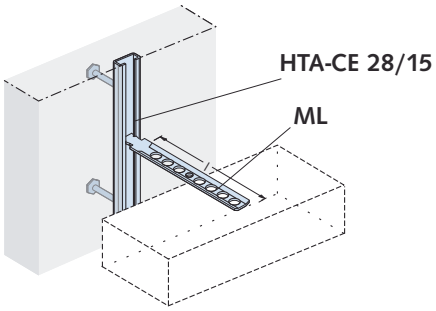
Facing brickwork connection

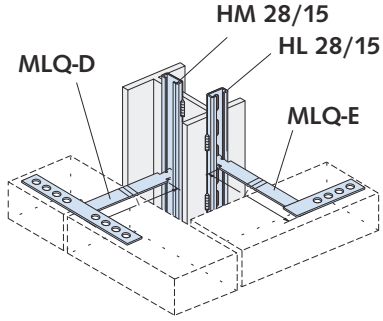


ML Brick ties in combination with HALFEN Channels HMS, HTA, HM and HL

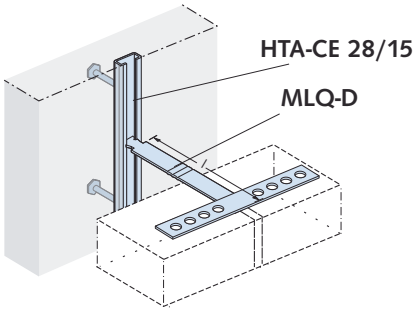


The pre-punched anchors in the HMS Channels are bent out by hand every 250 mm on-site to ensure safe anchorage in the concrete.

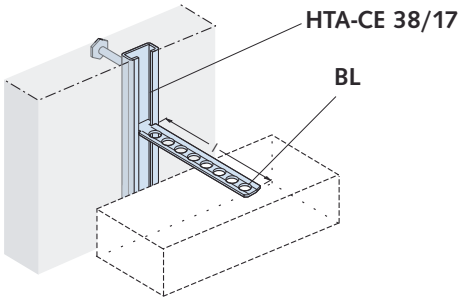


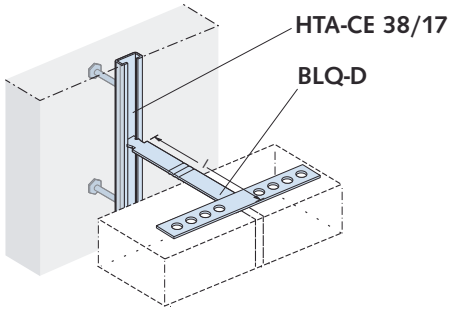


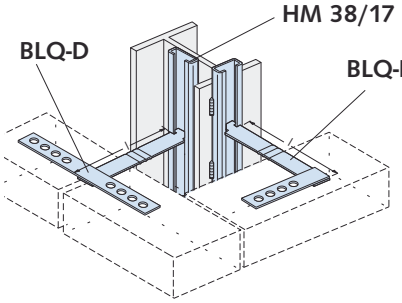
HM 28/15 welded to steel column.
HL 28/15 can be alternatively bolted with dowels to concrete.



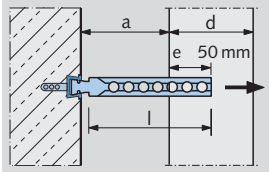
BL Brick tie in combination with HALFEN Channel type HTA 38/17 and HM 38/17





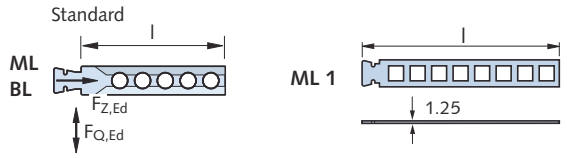


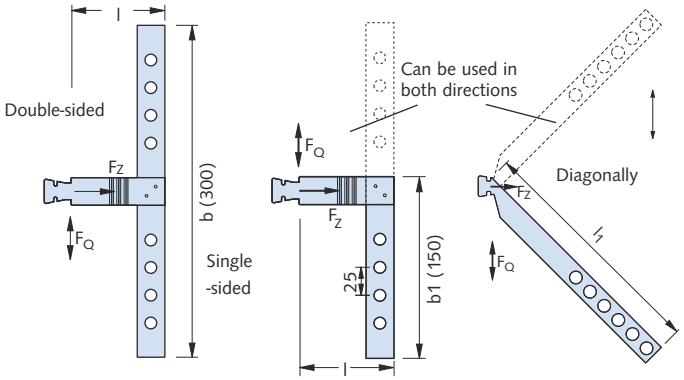
ROOF AND WALLS
Brick Tie Anchor Systems ML + BL

Allowable wall spacing a			
Connection two-leaf masonry	Length **l** (l_1) [mm]	Spacing **a** [mm]	**d** [mm]
	85	20 – 45	115
	120	40 – 80	
	180	85 – 140	
	(300)	0 – 80	240
	(350)	20 – 95	
	(400)	35 – 115	

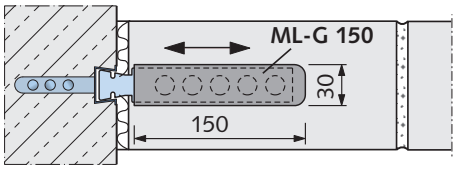
HALFEN Brickwork anchors are verified in accordance with EN 845-1 for various anchor channels with a minimum embedment depth of 50mm:

Characteristic load-bearing capacity (validated preformance)				
		BL	ML	ML1
F_Z [KN] Axial load	HTA-CE	3.2	2.7	2.5
	HMS	-	1.6	1.6
F_Q [KN] Shear load	HTA/HMS	2.7	1.5	1.4
F_D [KN] Compression load	HTA/HMS	1.0 (BL180)	1.0 (ML180)	0.375 (ML1-245)





Sliding sleeve ML-G 150 for ML-Anchor, for wall connections

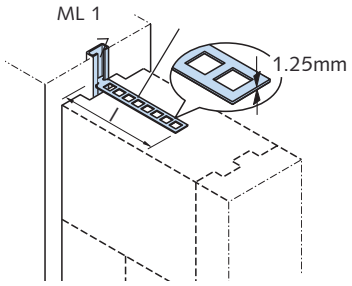


Allows movement in the anchor longitudinal direction; this helps to avoid cracking in long sections of brick wall or infill brickwork connected to concrete structures.
Material: Soft-PVC Order no. 0134.010-00001

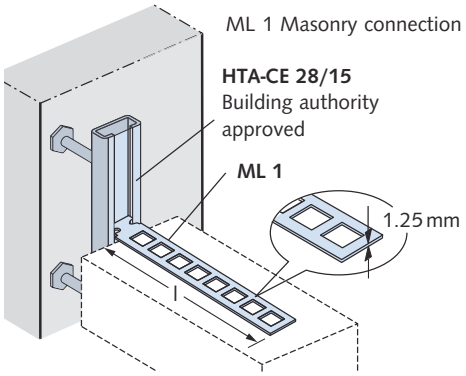
Brick ties ML 1 for connections in interior applications

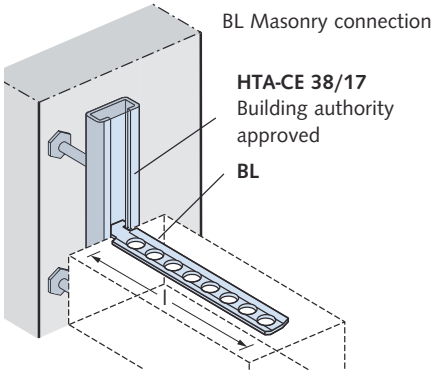
Material: Stainless steel W1.4301 A2

Type	Length l [mm]	Order no. 0013.010-
ML1 -	125	00001
	185	00002
	245	00003



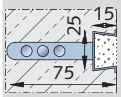
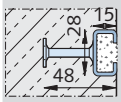
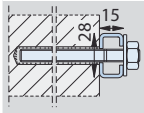
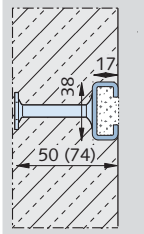
Channels load-bearing capacity with wall tie spacing of ≥ 25 cm			
Brick tie channel	**HMS 25/15 D**	**HTA-CE 28/15**	**HTA-CE 38/17**
Centric tension **F_Z** [kN] ($F_{Z,Rd}$)	1.2 (1.6)	3.0 (4.0)	4.5 (6.1)
Transverse stress **F_Q** [kN] ($F_{Q,Rd}$)	1.5 (2.0)	3.0 (4.0)	4.5 (6.1)






ML/BL Masonry connection

ROOF AND WALLS
Brick Tie Anchor Systems ML + BL

Brick-tie channel		Brick-tie anchor				
	**HMS 25/15 D** L = 2500 mm	**ML** Standard 26 × 2 [mm]	**ML 1** 25 × 1.25 [mm]	**MLQ - D** Double-sided 25 × 3 [mm]	**MLQ - E** One-sided 25 × 3 [mm]	**MLS** Diagonal 22 × 3 [mm]
		Type / Length l [mm]	Type / Length l [mm]	Type / Length l [mm]	Type / Length l [mm]	Type / Length l_1 [mm]
	**HTA-CE 28/15** L = 1050 mm① L = 6070 mm①	**ML - 85**	**ML 1 - 125**	**MLQ-D - 85**	**MLQ-E - 85**	**MLS - 300**
		ML - 120	**ML 1 - 185**	**MLQ-D - 120**	**MLQ-E - 120**	**MLS - 350**
	**HL 28/15** L = 6070 mm①	**ML - 180**	**ML 1 - 245**	**MLQ-D - 180**	**MLQ-E - 180**	**MLS - 400**
	**HTA-CE 38/17** L = 1050 mm① L = 6070 mm①	**BL** Standard 30 × 2 [mm] Type / Length l [mm]	**BLQ - D** Double-sided 30 × 3 [mm] Type / Length l [mm]	**BLQ - E** One-sided 30 × 3 [mm] Type / Length l [mm]	**Material:** **FV** = Steel S235JR, hot-dip galvanized **SV** = Steel DX51D + Z275, Sendzimir galvanized **A4** = Stainless steel 1.4571/1.4404 **A2** = Stainless steel 1.4301	
		BL - 85	**BLQ-D - 85**	**BLQ-E - 85**		
		BL - 120	**BLQ-D - 120**	**BLQ-E - 120**		
		BL - 180	**BLQ-D - 180**	**BLQ-E - 180**		

① Other lengths: **Available on request**

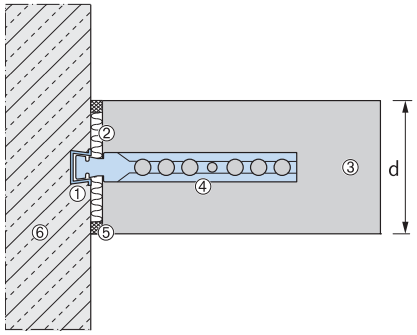
Firewall connection according to DIN 4102-4 : 2016-05

Solid masonry fire walls

Statically required connections of load bearing, room-enclosing, masonry walls can also be designed as fire walls in accordance DIN 4102-4 section 9.8.4 using HALFEN Brick tie channels.
The anchorage to adjacent components (steel reinforced concrete supports or walls) meet the requirements for stability and fire resistance if the anchorage conforms to the standards set in DIN 4102-4 section 9.8.4 (figure 9.13, variant 2).

Anchor spacings

HALFEN Brick tie anchors can be used at any position along the whole length of the brick tie channel. Generally the standard spacing between the anchors is 250 mm (4 anchors per metre).



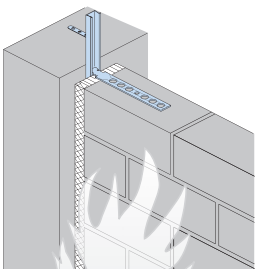
Definition, DIN regulations

① **HALFEN Cast-in channel**
② **Insulation layer:**
According to DIN 4102-4 section 9.2.14 insulation layers in connecting joint gaps must, "[...] be made of non-flammable mineral fibre; have a melting point ≥ 1000°C as stated in DIN 4102-17; and have a gross density of ≥ 30 kg/m³" and must not smoulder.
③ **Masonry:**
Bricks (gross density class) and minimum wall thickness according to DIN EN 1996-1-2: 2011-04.
④ **Masonry connection**
(vertically adjustable)
⑤ **Expansion joint**
⑥ **Concrete**

Product information

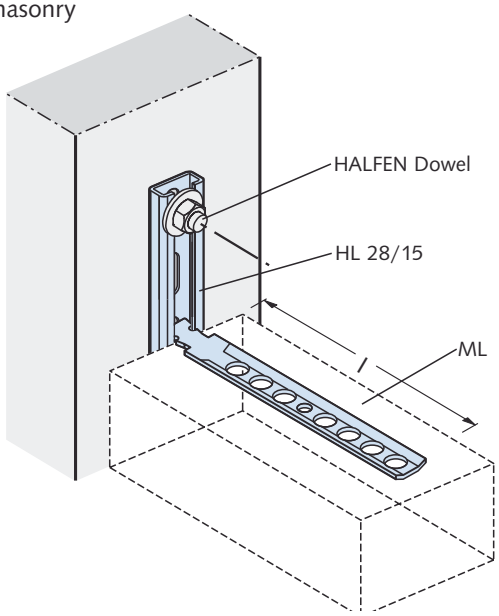
HALFEN Cast-in channel Type ①	④ Brick tie anchor	
	for standard grout	for thin mortar
HMS 25/15 D	ML	ML 1
HTA 28/15	ML	ML 1
HTA 38/17	BL	–

Connection of a load bearing masonry wall as a firewall according to DIN 4102-4 section 9.8.4 (figure 9.13) or according to DIN EN 1996-1-2: 2011-04 (figure E.4B)

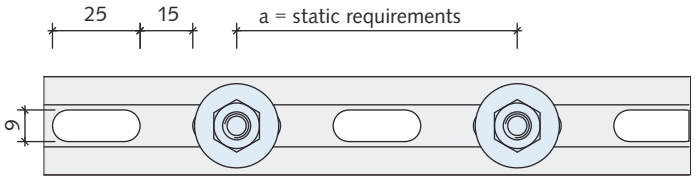


ROOF AND WALLS
HALFEN Anchor Bolt Systems

HL slotted framing channels anchored to concrete or masonry



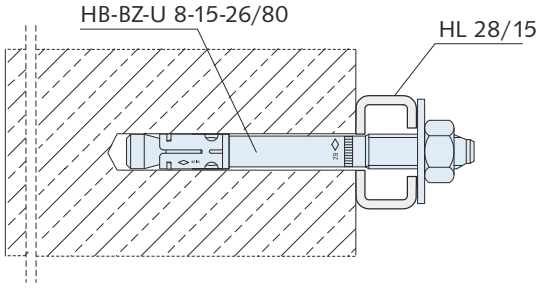
Top view



ETA-17/0196 ETA-16/0691

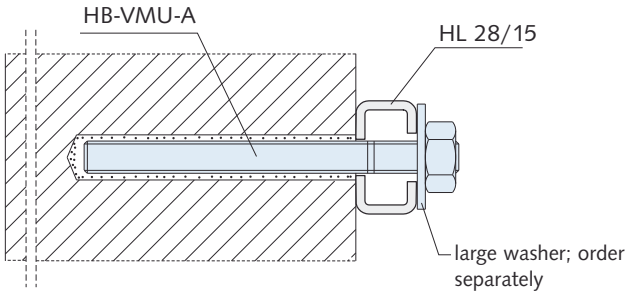
ETA 17/0196 (brickwork) and ETA 16/0691 (concrete)/ Injection system HB-VMU plus

For more information on application and assembly see the Technical Product Information catalogue, **HALFEN HB Anchor bolt systems**



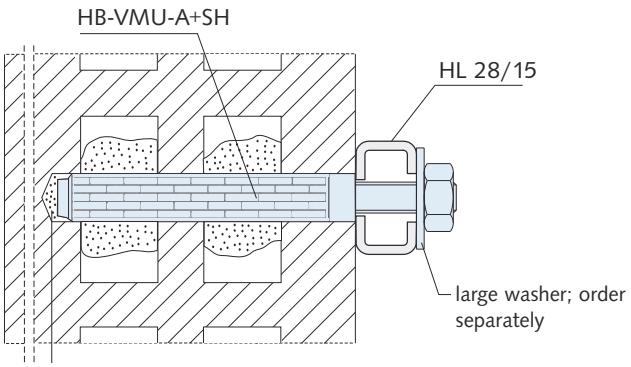
Bolt anchor HB-BZ-U 8-15-26/80

- galvanized or (A4) stainless steel
- approved for cracked and uncracked concrete
- with large washer DIN 9021/EN ISO 7093



Anchor rod HB -VMU-A 8-20/110

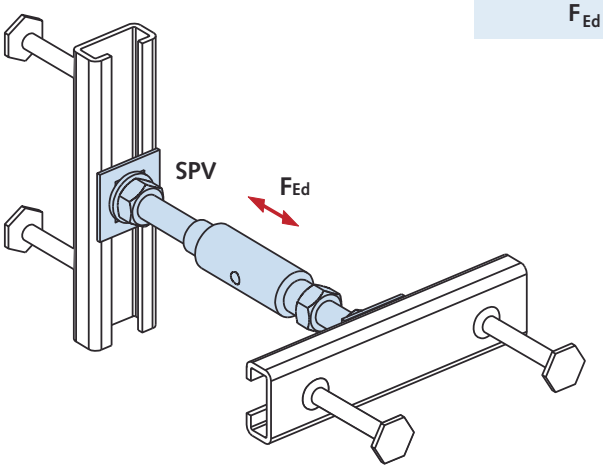
- galvanized or (A4) stainless steel
- approved for **monolithic masonry**
- with large washer DIN 9021/EN ISO 7093 (order separately)
- mortar cartridge HB-VMU plus 280 and static mixer (order separately)



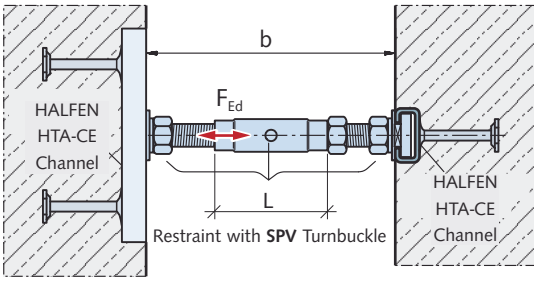
Anchor rod HB-VMU-A 8-20/110 with Perforated sleeve HB-VMU-SH 16×85

- galvanized or (A4) stainless steel
- approved for **perforated brick masonry**
- with large washer DIN 9021/EN ISO 7093 (order separately)
- mortar cartridge HB-VMU plus 280 and static mixer (order separately)

ROOF AND WALLS
Restraint with Turnbuckle SPV

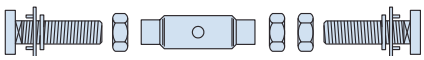


F_{Ed} = load



Ensure adequate screw depth:
M12 → ≥ 10 mm
M16 → ≥ 13 mm

Product description
The restraint with turnbuckle SPV is suitable for compressive and tensile loads up to F_{Ed} = 15.0 kN and for clearances up to 200 mm. By turning the clamping sleeve (sleeve has a right and left-hand thread), the clearance can be freely adjusted within the given range. Connected to the building structure using HALFEN Cast-in channels (order separately).

Included in delivery


- Turnbuckle SPH
- 2 HALFEN Bolts (1 right-hand thread, 1 left-hand thread)
- 3 standard nuts
- 2 washers and 2 SIC locking washers

Ordering example:
Item name: **SPV - 7,0 - 100 - A4**

type
load group
wall clearance b
material / finish

HALFEN Cast-in channels must be ordered separately

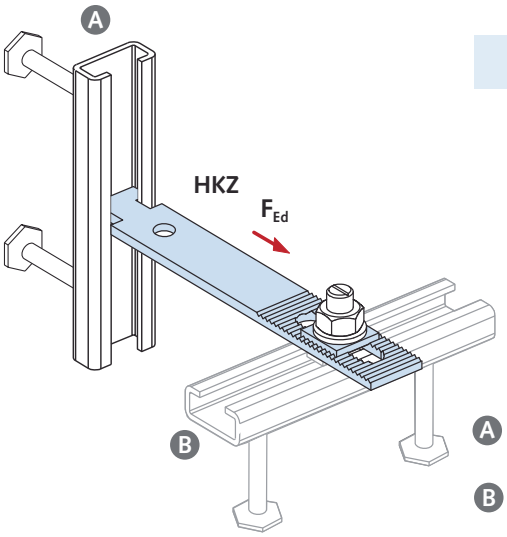
HALFEN SPV Restraint with turnbuckle

Load group		5.0			7.0			10.0		
Load capacity F_{Rd} [kN]		±7.5			±10.0			±15.0		
Type	Stand-off distance b [mm]	HALFEN Bolt left-hand thread M12 [mm]	Sleeve L [mm]	HALFEN Bolt right-hand thread M12 [mm]	HALFEN Bolt left-hand thread M16 [mm]	Sleeve L [mm]	HALFEN Bolt right-hand thread M16 [mm]	HALFEN Bolt left-hand thread M16 [mm]	Sleeve L [mm]	HALFEN Bolt right-hand thread M16 [mm]
SPV	100 ±10 ②	50	60	40	50	60	40	-	-	-
	120 ±15	50	75	40	50	75	40	-	-	-
	140 ±15	50	75	60	50	75	60	80	60	50
	160 ±15	50	95	60	50	95	60	80	75	50
	180 ±15	50	115	60	50	115	60	80	95	50
	200 ±15	50	135	60	50	135	60	80	115	50
Recommended fixing		HTA-CE 38/17 ①			HTA-CE 38/17 ①			HTA-CE 49/30 ①		

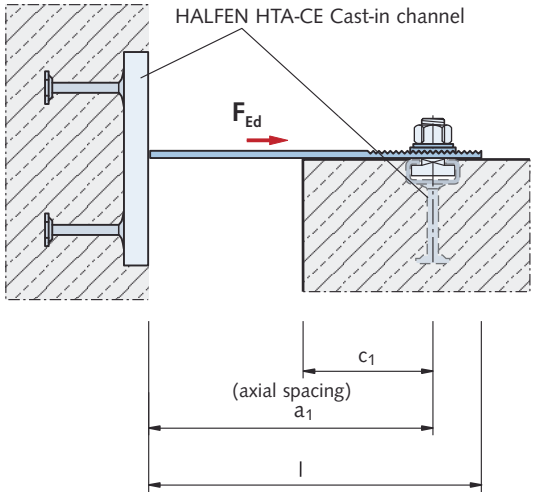
① Short elements 150, 200 and 250. The respective boundary conditions must be taken into consideration when verifying the anchorage.
② Minimum tolerance is limited for load group 7.0

For further concrete façades accessories see catalogue **HALFEN Concrete façade anchor systems**

ROOF AND WALLS
Restraint Tie HKZ



F_{Ed} = load



Ⓐ **HALFEN Channel suitable for HKZ-Restraint ties**

Ⓑ **HALFEN Channel or dowel according to approval**

Product characteristics

The serrations in the bracket and in the washer ensure positive static load transmission.

Two HALFEN Cast-in channels embedded at right angle in the concrete ensure three-dimensional adjustability.

Please order HALFEN Cast-in channels and HALFEN Bolts and washers separately

Ordering example:

Item name: **HKZ-38/17 - 100 - A4**

type

clearance a_1

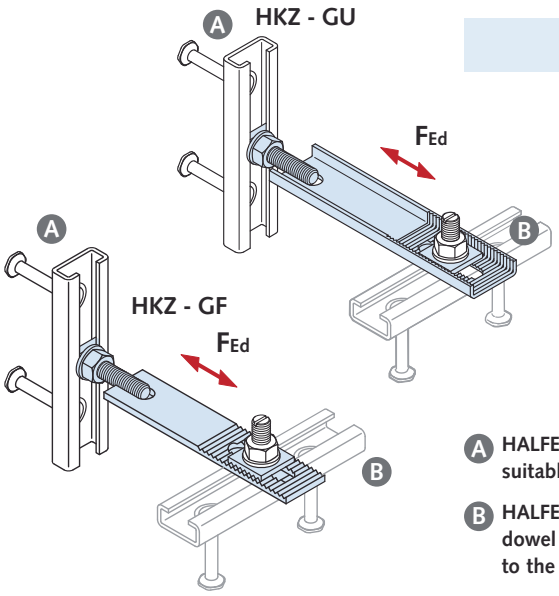
material / finish

HALFEN HKZ Restraint tie

Characteristics: ① Load capacity F_{Rd} [kN]	Type selection: GV = galvanized. Not suitable for façades with ventilation gaps Type	a_1 [mm]	Type selection: A4 = Stainless steel grade 1.4571/1.4404 Type	a_1 [mm]	Dimensions Length l [mm]	Spacing a_1 [mm]	Tolerance [mm]	Holes [mm]
+4.9 (tension only)	HKZ 28/15 - 50 - GV		HKZ 28/15 - 50 - A4		90	50	a_1 ±20	LL 11 × 55
	HKZ 28/15 - 75 - GV		HKZ 28/15 - 75 - A4		115	75		
	HKZ 28/15 - 100 - GV		HKZ 28/15 - 100 - A4		140	100		LL 11 × 55 RL 11
	HKZ 28/15 - 125 - GV		HKZ 28/15 - 125 - A4		165	125		
	HKZ 28/15 - 150 - GV		HKZ 28/15 - 150 - A4		190	150		
	HKZ 28/15 - 175 - GV		HKZ 28/15 - 175 - A4		215	175		
	HKZ 28/15 - 200 - GV		HKZ 28/15 - 200 - A4		240	200		
	HKZ 28/15 - 225 - GV		HKZ 28/15 - 225 - A4		265	225		
	HKZ 28/15 - 250 - GV		HKZ 28/15 - 250 - A4		290	250		
+9.8 (tension only)	HKZ 38/17 - 75 - GV		HKZ 38/17 - 75 - A4		115	75	a_1 ±20	LL 13 × 55
	HKZ 38/17 - 100 - GV		HKZ 38/17 - 100 - A4		140	100		LL 13 × 55 RL 13
	HKZ 38/17 - 125 - GV		HKZ 38/17 - 125 - A4		165	125		
	HKZ 38/17 - 150 - GV		HKZ 38/17 - 150 - A4		190	150		
	HKZ 38/17 - 175 - GV		HKZ 38/17 - 175 - A4		215	175		
	HKZ 38/17 - 200 - GV		HKZ 38/17 - 200 - A4		240	200		
	HKZ 38/17 - 225 - GV		HKZ 38/17 - 225 - A4		265	225		
	HKZ 38/17 - 250 - GV		HKZ 38/17 - 250 - A4		290	250		
	HKZ 38/17 - 275 - GV		HKZ 38/17 - 275 - A4		315	275		
	HKZ 38/17 - 300 - GV		HKZ 38/17 - 300 - A4		340	300		

① The load capacities apply for the HKZ-restraint ties. The channel Ⓐ and the fixing dowel/channel Ⓑ must be verified, depending on the edge distance c_1, the concrete grade and the reinforcement, for each application.

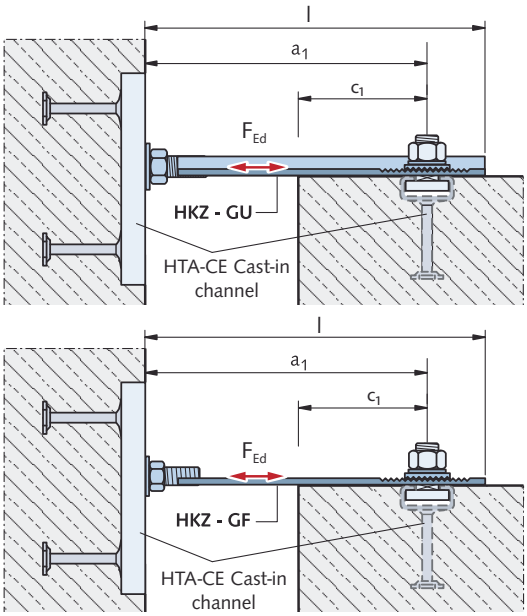
ROOF AND WALLS
Restraint Tie HKZ - GF/GU



F_{Ed} = load

Ⓐ HALFEN Channel suitable for HKZ-Restraint ties

Ⓑ HALFEN Channel or dowel according to the approval



Product description

The serrations in the bracket and in the washer ensure positive static load transmission.

Please order HALFEN Cast-in channels and HALFEN Bolts and washers separately.

The double-sided attachment using a HALFEN Bolt and a threaded plate ensures positive and slippage-free wind anchoring when used in combination with HALFEN HTA-CE Cast-in channels set in concrete; the connection is three-dimensionally adjustable.

Ordering example:

Item name: **HKZ - GF 38/17 - 125 - GV**

- HKZ: type
- GF 38/17: axial spacing a_1
- 125: a_1
- GV: material/ GV/A4

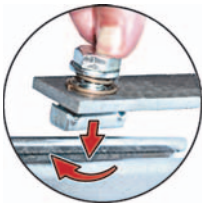
HALFEN Restraint ties, type HKZ-GF and type HKZ-GU

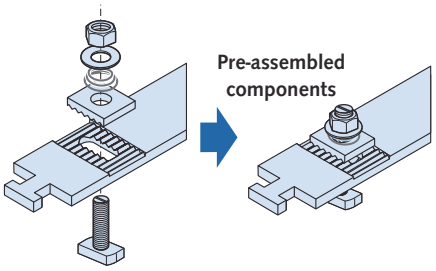
Characteristics: ① Load capacity F_{Rd} [kN]	Type selection: GV = galvanized not suitable for façades with ventilation gap Type	a_1 [mm]	Type selection: A4 = Stainless steel 1.4571/1.4404 Type	a_1 [mm]	Dimensions: Length l [mm]	Spacing a_1 [mm]	Tolerance [mm]	Slot [mm]
±4.9	HKZ - GF 28/15 - 75 - GV		HKZ - GF 28/15 - 75 - A4		115	75	a_1 ±20	11 × 55
	HKZ - GF 28/15 - 100 - GV		HKZ - GF 28/15 - 100 - A4		140	100		
	HKZ - GF 28/15 - 125 - GV		HKZ - GF 28/15 - 125 - A4		165	125		
	HKZ - GF 28/15 - 150 - GV		HKZ - GF 28/15 - 150 - A4		190	150		
	HKZ - GF 28/15 - 175 - GV		HKZ - GF 28/15 - 175 - A4		215	175		
±9.8	HKZ - GF 38/17 - 100 - GV		HKZ - GF 38/17 - 100 - A4		140	100	a_1 ±20	13 × 55
	HKZ - GF 38/17 - 125 - GV		HKZ - GF 38/17 - 125 - A4		165	125		
	HKZ - GF 38/17 - 150 - GV		HKZ - GF 38/17 - 150 - A4		190	150		
	HKZ - GF 38/17 - 175 - GV		HKZ - GF 38/17 - 175 - A4		215	175		
	HKZ - GU 38/17 - 200 - GV		HKZ - GU 38/17 - 200 - A4		240	200	a_1 ±20	13 × 55
	HKZ - GU 38/17 - 225 - GV		HKZ - GU 38/17 - 225 - A4		265	225		
	HKZ - GU 38/17 - 250 - GV		HKZ - GU 38/17 - 250 - A4		290	250		
±16.8	HKZ - GU 50/30 - 200 - GV		HKZ - GU 50/30 - 200 - A4		240	200	a_1 ±20	17 × 60
	HKZ - GU 50/30 - 225 - GV		HKZ - GU 50/30 - 225 - A4		265	225		
	HKZ - GU 50/30 - 250 - GV		HKZ - GU 50/30 - 250 - A4		290	250		
	HKZ - GU 50/30 - 275 - GV		HKZ - GU 50/30 - 275 - A4		315	275		
	HKZ - GU 50/30 - 300 - GV		HKZ - GU 50/30 - 300 - A4		340	300		

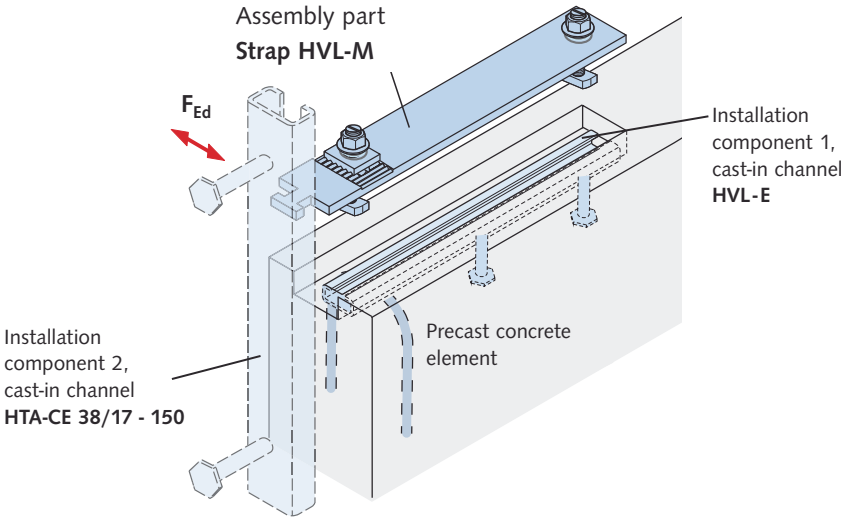
① The load capacities apply for the HKZ-restraint ties. The channel Ⓐ and the fixing dowel/channel Ⓑ must be verified, depending on the edge distance c_1, the concrete grade and the reinforcement, for each application.

ROOF AND WALLS
HVL Precast Connection

Assembly:
The connecting strap is delivered ready to be installed: The bolt fastening sets and the counter plate are pre-assembled for fast installation.







Assembly part HVL-M
Pre-assembled, consisting of:
- serrated hammer-head strap
- 1 serrated counter plate
- 2 bolt sets
  (Bolt HS 38/17 - M12 × 50
  + washer + tapered compressed spring)

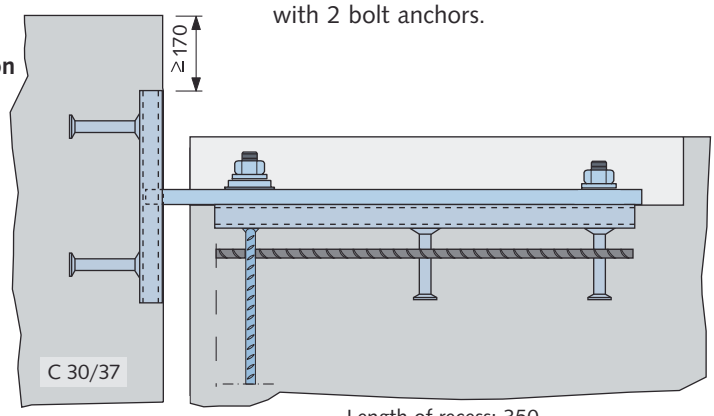
Installation component 1 HVL-E:
HALFEN Cast-in channel
HTA 38/17-300-SK with 2 bolt anchors and one loop end anchor.

Installation component 2:
HALFEN Cast-in channel
HTA-CE 38/17-150
with 2 bolt anchors.

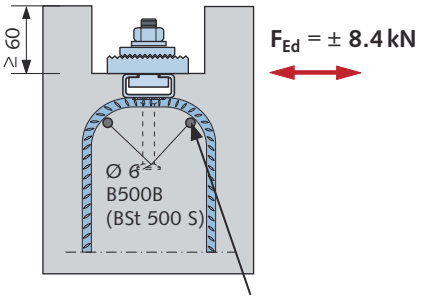
Corrosion protection
- hammer-head strap, cast-in channel: hot-dip galvanized
- HALFEN Bolts, nuts, washers and springs: galvanized

These parts are covered by mortar after installation.

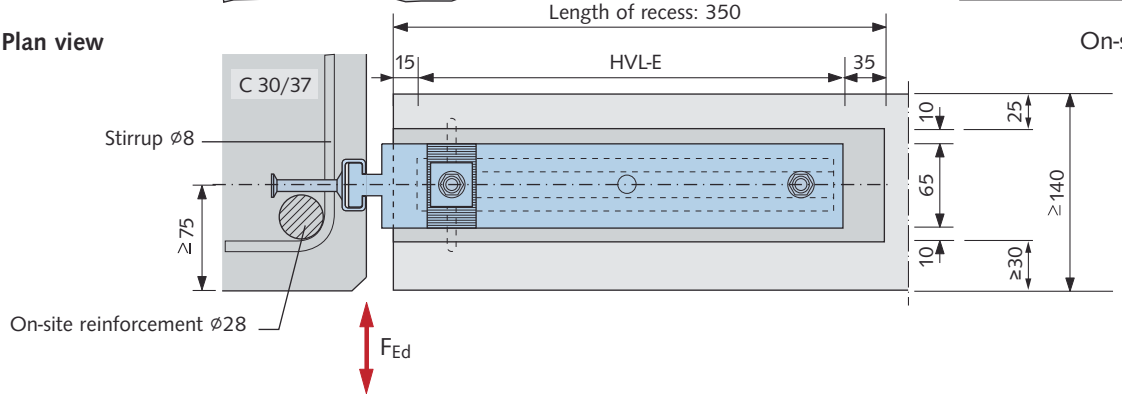
Longitudinal section



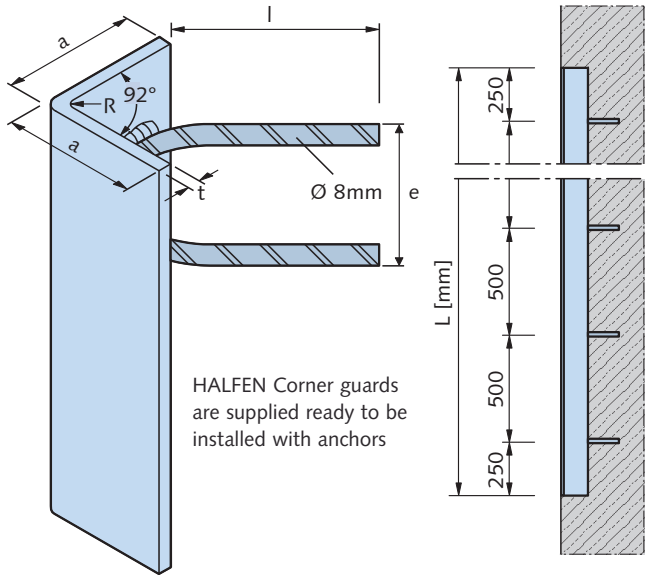
Cross section



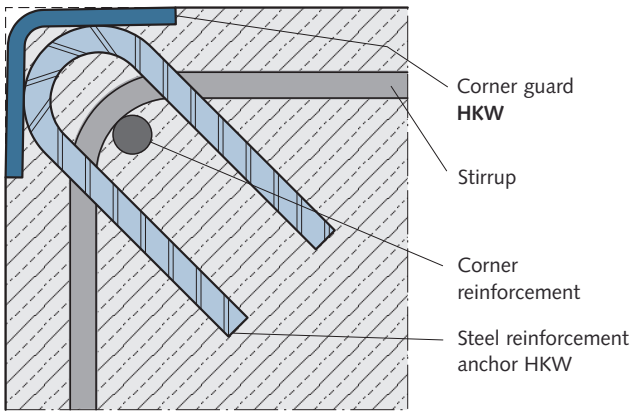
Plan view



ROOF AND WALLS
HALFEN HKW Corner Guard



Column edge, typical cross-section



Corner guard HKW

Type selection:			Material/Finish:		Anchor dimensions	Radius
Type	a/t [mm]	Length L [mm] / no. of anchors	FV = hot-dip galvanized	A2 = Stainless steel	l × e [mm]	R [mm]
HKW	50/5 -	500 / 2	FV	A2	75 × 55	6
		750 / 2	FV	A2		
		1000 / 2	FV	A2		
		1500 / 3	FV	A2		
		2000 / 4	FV	A2		
HKW	80/6 -	500 / 2	FV	A2	100 × 85	8
		750 / 2	FV	A2		
		1000 / 2	FV	A2		
		1500 / 3	FV	A2		
		2000 / 4	FV	A2		
HKW	100/8 -	500 / 2	FV	A2	110 × 85	16
		750 / 2	FV	A2		
		1000 / 2	FV	A2		
		1500 / 3	FV	A2		
		2000 / 4	FV	A2		

Material/Finish:

- **FV** = **Corner profile:** Steel hot-dip galvanized 1.0038
  Anchor: B500B (BSt 500 S)
- **A2** = **Corner profile:** Stainless steel 1.4307
  Anchor: B500B/A NR

Advantages:

- 92° angle ensures a tight fit to the formwork. This prevents concrete seeping between the formwork and the corner profile, resulting in a smoother finish.
- U-shaped concrete reinforced anchors do not restrict the corner reinforcement and allow easy installation of the reinforcement.
- Anchors are of reinforcement steel quality to guarantee optimal anchorage.
- Competitive pricing through serial production

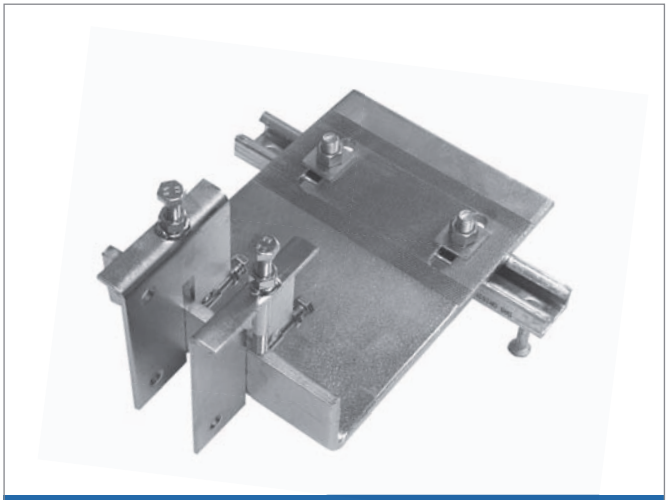
Ordering example:

HKW 50/5 - A2 - 2000/4

- 2000/4 → length/no. of anchors
- A2 → material/finish
- HKW 50/5 → type/profile

HALFEN CURTAIN WALL SYSTEM
The benefits at a glance

Modern buildings require façades of the highest quality that can be installed quickly and safely. This is the reason the HALFEN Curtain Wall System is chosen more and more frequently by architects and specifiers.

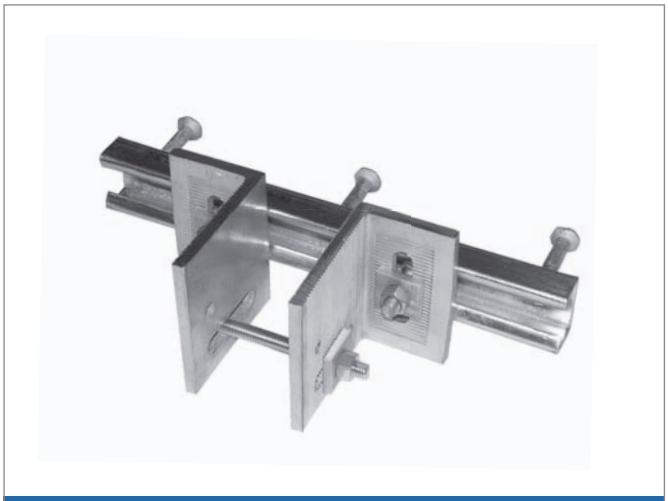


HCW-B2 Bracket

For modular façades. Anchored to the top surface of floor slabs.

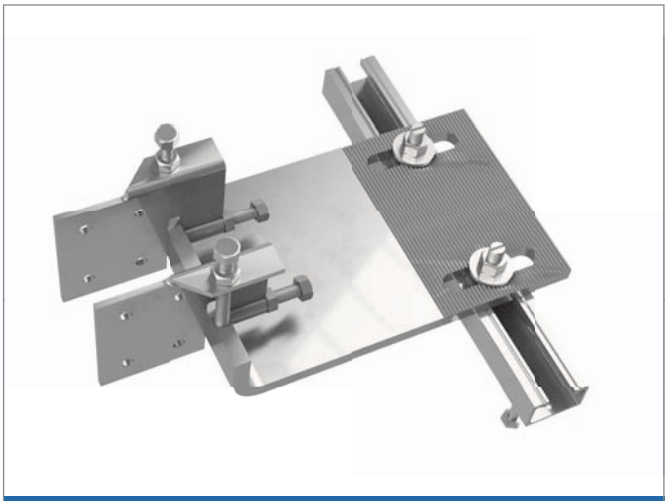
Fast and cost-effective

- 3-dimensional adjustable connection when used with cast-in channels
- uses bolts instead of welding
- fast assembly reduces installation time



HCW-ED/-EW Brackets

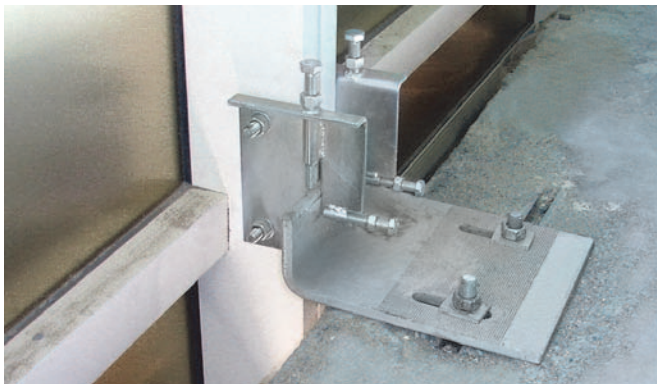
For post and beam façades. Anchored to the edges of slabs.



HCW-B1 Bracket

For post and beam façades. Anchored to the top surface of floor slabs.

HALFEN CURTAIN WALL SUPPORT SYSTEMS
Application Examples


Fixing of a curtain wall system using HCW-B2 Brackets connected to HTA-CE Cast-in channels


Liberty Life, Johannesburg


Torre Espacio, Madrid


Fixing of a post and beam façade using HCW-ED Brackets on HTA-CE Cast-in channels

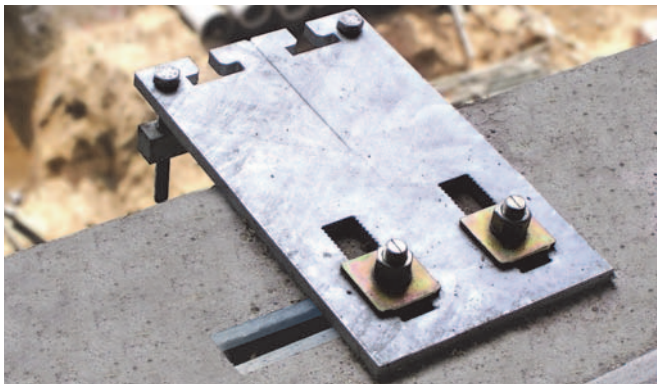

Post office Tower, Bonn

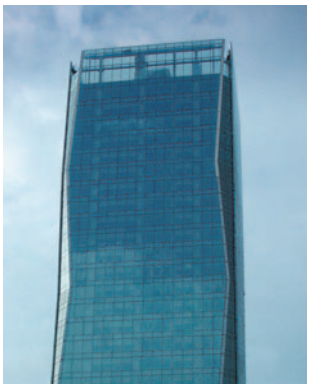

Sage Centre, Gateshead

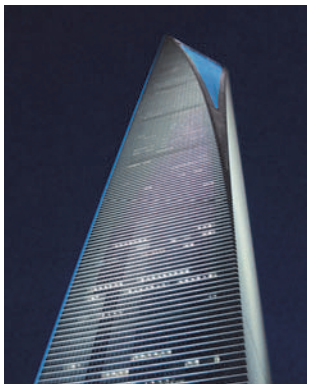

Fixing of a modular façade using HCW-ED Brackets on HTA-CE Cast-in channels


Burj Chalifa, Dubai


Edificio Gas Natural, Barcelona


Typical curtain wall fixing with HTA-CE Cast-in channels


Westin Libertador Hotel, Lima


World Financial Center, Shanghai

HALFEN CURTAIN WALL SUPPORT SYSTEMS
General

HALFEN Curtain wall system

This type of construction is characterized by a continuous outer skin (see figure 1).

The façade is attached to the main structure of the building using only the required number of point-load connections.

Curtain wall façades protect the interior of buildings from external, unwanted environmental influences whilst still permitting visual contact with the outside environment using structural components that can be opened or are transparent. Specifically, this includes sufficient stability against wind loads, adequate insulation against frost in winter, heat in summer as well as against external noise.

In addition, various requirements must be met to protect against fire and other critical situations.

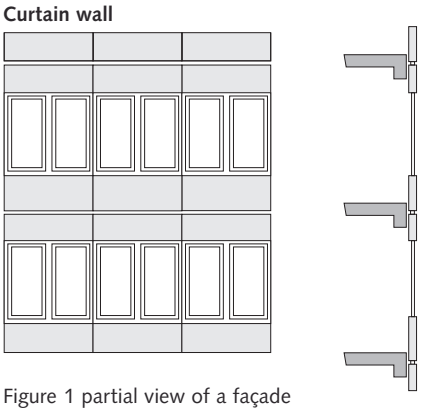


Figure 1 partial view of a façade

Post and beam façade and the modular façade

We distinguish between two methods of curtain wall façades:

- the **post and beam façade**
- and the **modular façade**.

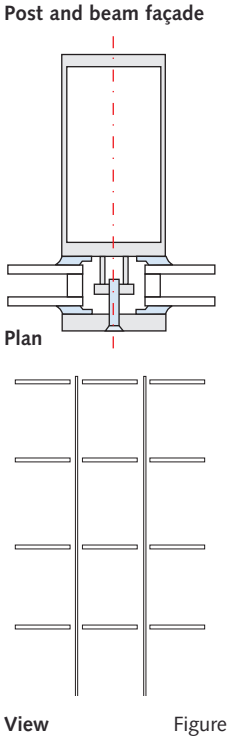


Figure 2

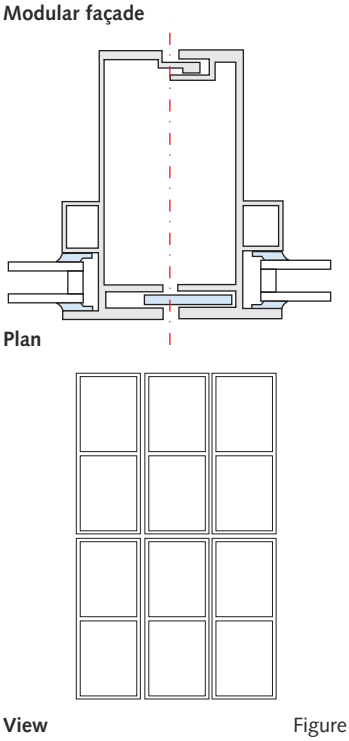


Figure 3

Post and beam façade
One basic distinctive difference is the way expansion in the façade is distributed (for example; thermal expansion). With the post and beam façade (see figure 2) the vertical and horizontal frame supports are installed in spacings corresponding to the façade elements. The supports are installed with an expansion gap between components allowing for sufficient expansion.

The respective longitudinal and transverse connections have an expandable joint. The filler elements (glass or panel) installed in a post and beam structure permit movement within the tolerance of the designed expansion joint. The glass and filler elements are delivered separately and are then installed on site, requiring on-site scaffolding.

Modular façade
With the modular façade method (see figure 3), the façade is made of prefabricated elements, in which glass, natural stone or infills are pre-installed. The façade profiles are designed as a key and slot system to allow for expansion.

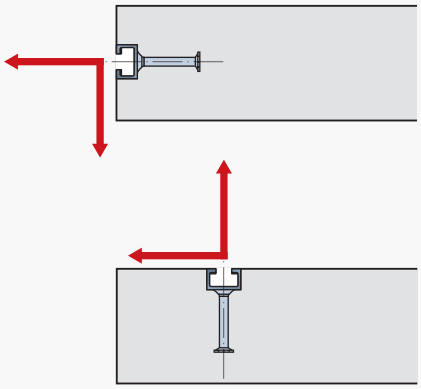
This method provides immediate weather protection and allows the building contractor to start interior work on the respective floor directly after the prefabricated modules have been installed.

Scaffolding is not required with this method of construction.

HALFEN CURTAIN WALL SUPPORT SYSTEMS
Product range

Load conditions and required HALFEN Cast-in channels

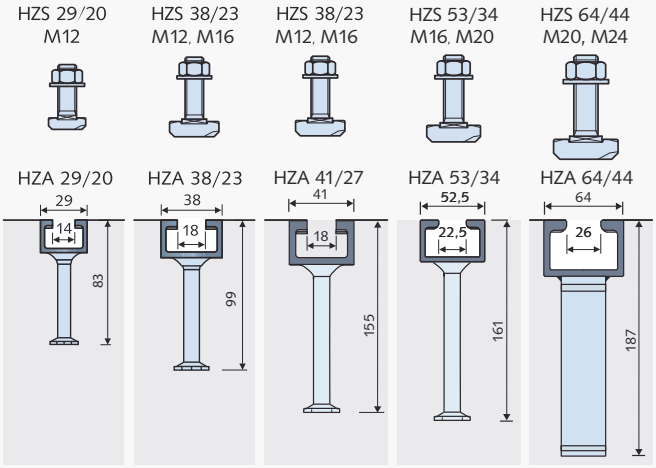
Standard slab thickness
with standard tensile and transverse tensile loads
HALFEN Channels with bolt anchors and weld-on I-anchors



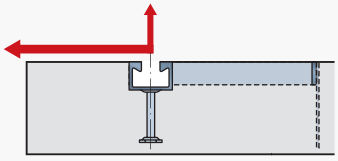
CE European Technical Assessment ETA-20/1081

see pages 16–26

Hot-rolled serrated channels and bolts



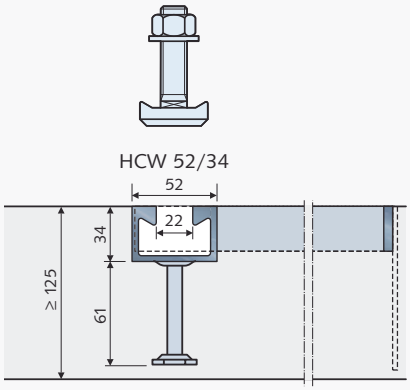
Thin slabs (thickness ≥ 12.5 cm)
with high transverse tensile loads
and small edge distance
HALFEN Curtain wall channel
HCW 52/34
(not included in the HTA-CE approval)



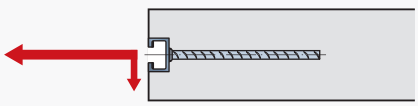
see pages 66–67

HCW 52/34 and bolt

HS 50/30, M16, M20
Grade 8.8

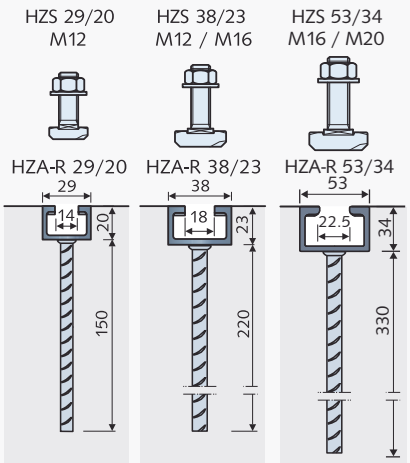


Thin slabs (thickness ≥ 10 cm)
with high tension loads
HALFEN Channels HTA-R or HZA-R
with rebar anchors
(not included in the HTA-CE and
HZA approvals)

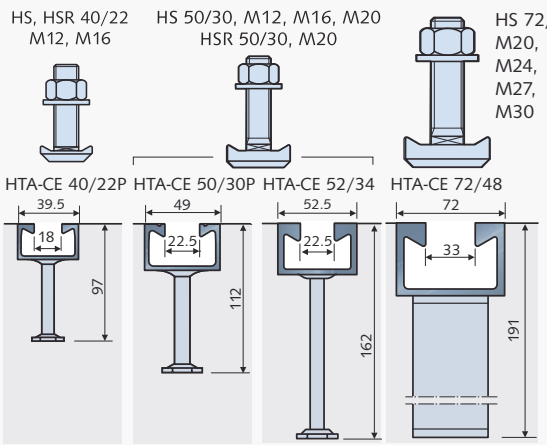


see page 68

Hot-rolled serrated channels with
rebar anchors and bolts



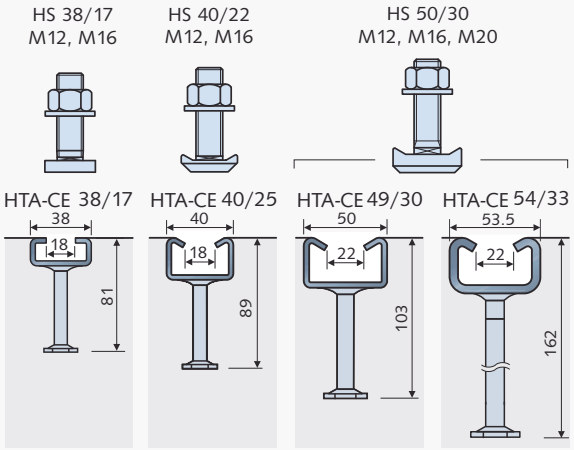
Hot-rolled (standard) channels and bolts

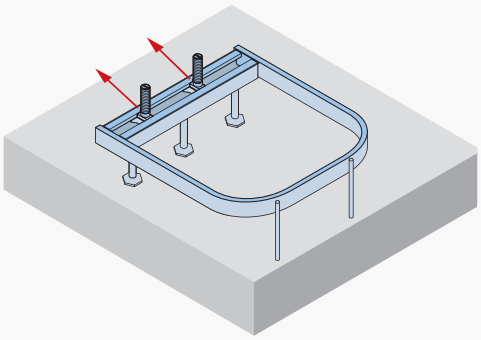


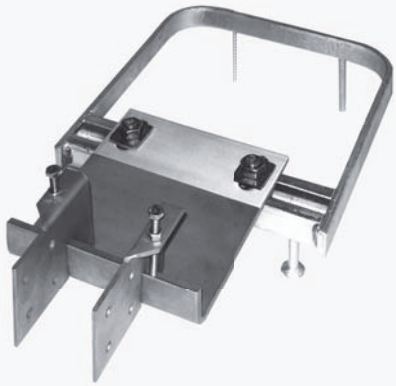
European Technical Assessment ETA-09/0339

HSR Bolt according to ETA with additional expert report for load capacity in channel longitudinal direction

Cold-rolled (standard) channels and bolts

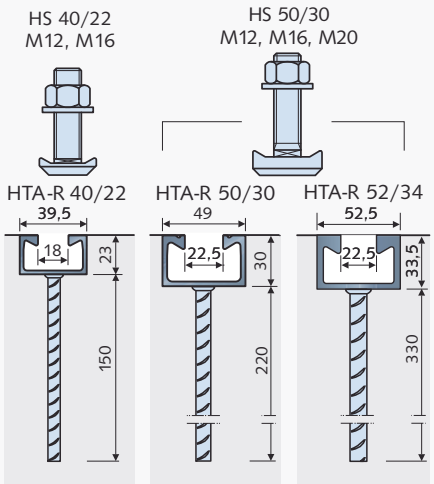




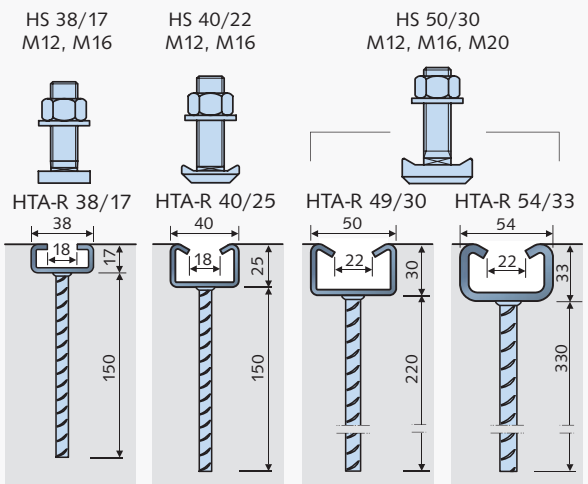


HCW 52/34 with bolts and bracket

Hot-rolled (smooth) channels with rebar anchors and bolts

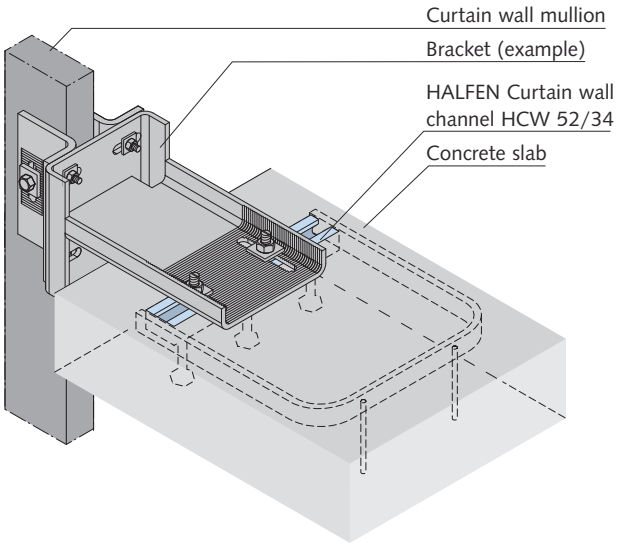


Cold-rolled (smooth) channels with rebar anchors and bolts



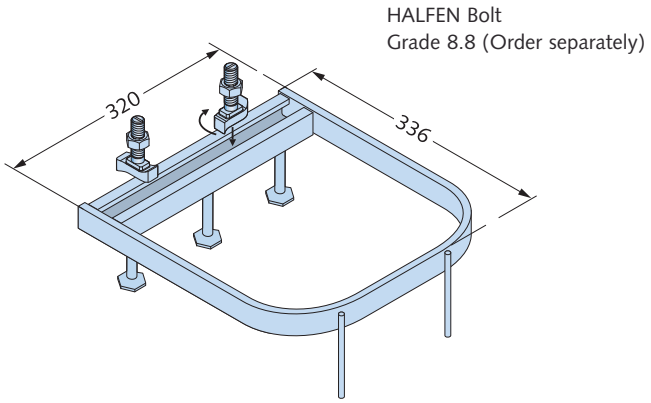
HALFEN CURTAIN WALL SUPPORT SYSTEMS
HALFEN Channel HCW 52/34

Typical installation



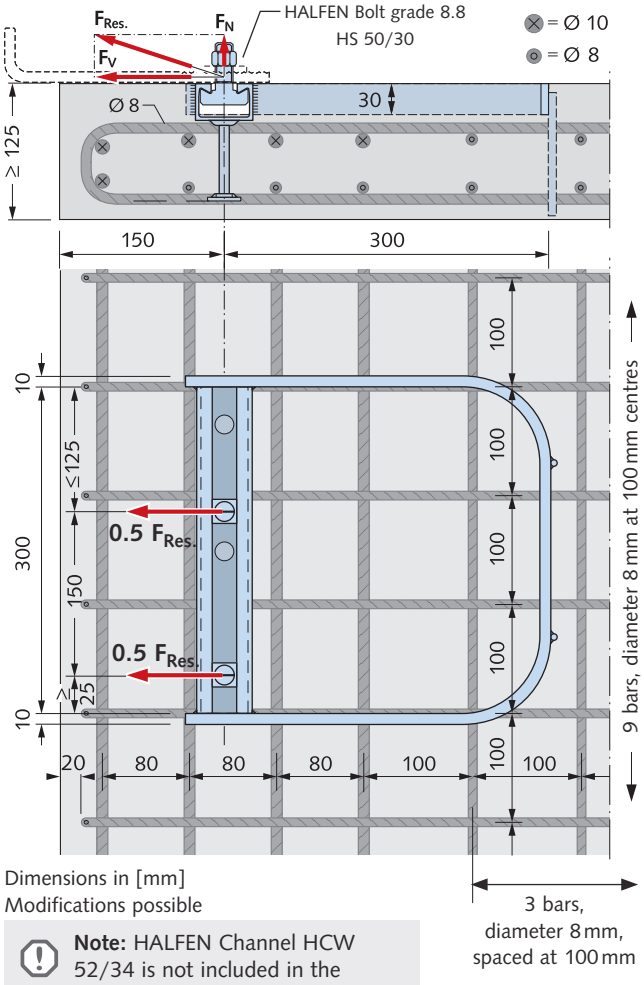
Product description

Identification: HCW 52/34
Material: hot-dip galvanized



Dimensions in [mm]

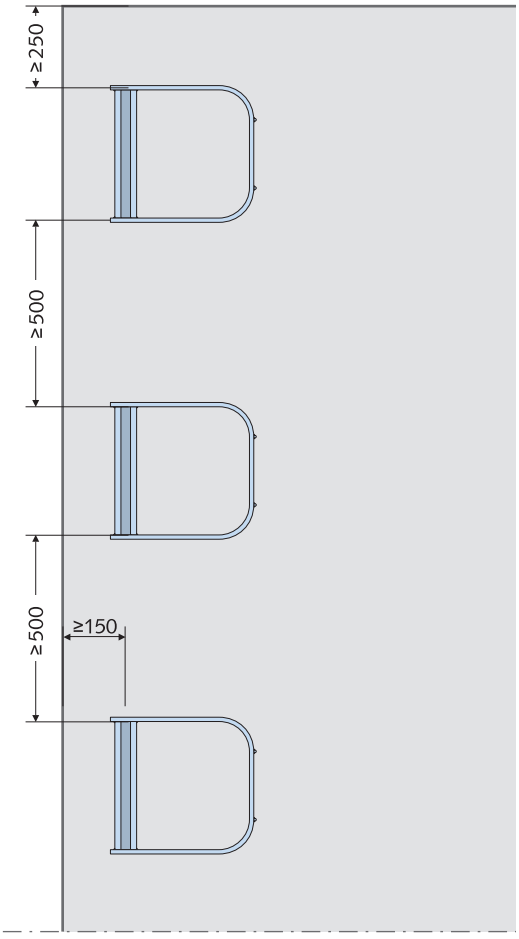
Reinforcement requirements



Dimensions in [mm]
Modifications possible

Note: HALFEN Channel HCW 52/34 is not included in the HTA-CE approval.

Edge and element spacing



HALFEN Cast-in Channel HCW 52/34

Channel load data

The following load failure were averaged from three tests:

$F_{V\ failure}$		= 142.3 kN
$F_{N\ failure}$		= 47.4 kN
$F_{res,failure}$	$= \sqrt{F_N^2 + F_V^2}$	= 150.0 kN

The load deformation diagram (see right) may be used to determine allowable loads based on acceptable displacement and the required safety factor according to local building codes. The diagram is based on the following:

- tensile and transverse loads were increased at a ratio of 1:3 up to breaking point
- concrete slab thickness ≥ 125 mm and reinforcement as shown on page 66
- concrete strength class ≥ C 20/25 N/mm²
- load is transferred into the channel via two HALFEN Bolts HS 50/30 M20 Grade 8.8. The bolt spacing is 150 mm. A sample calculation is shown below.

The safety factor is freely selected. However, it must be determined which factors are actually to be implemented, whether these are based on project specific boundary condition or on valid building regulations.

Calculation example: Assumed safety factor v = 3
(failure test load / working load)

Average failure load from the tests:

Transverse tensile stress	$F_{V\ ultimate}$	=	142.3 kN
Tensile stress	$F_{N\ ultimate}$	=	47.4 kN
Res. diagonal tensile load	$F_{res,ultimate}$	=	150.0 kN

Actual working loads at bolts (specification by façade engineer):

Transverse tensile stress	F_V = 35 kN
Tensile stress	F_N = 10 kN

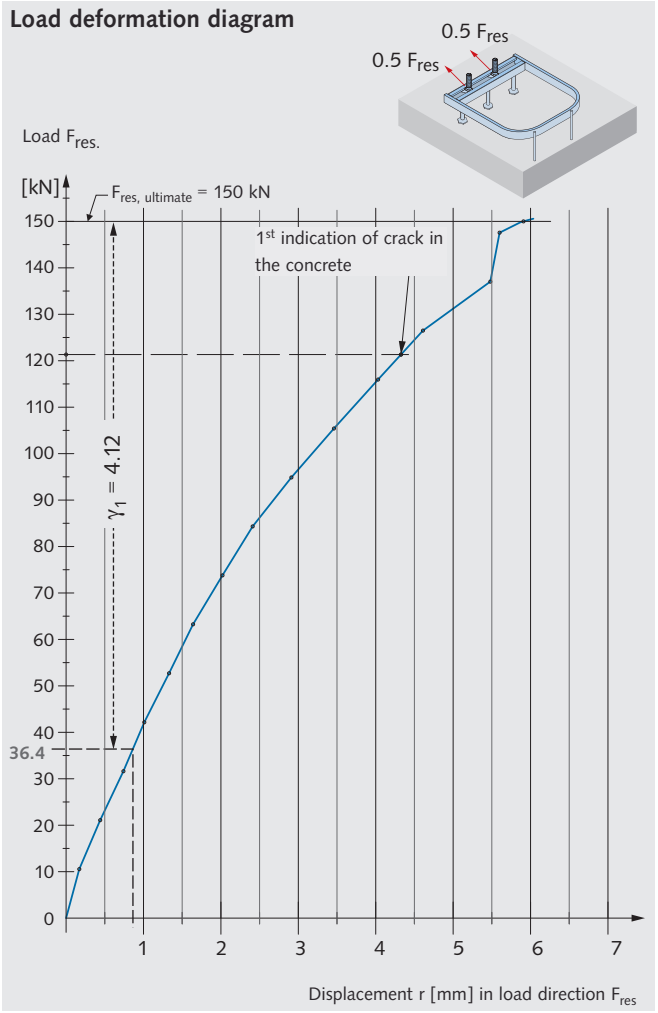
Allowable load with v = 3 against average ultimate load from tests:

perm. F_V	= 142.3 / 3	= 47.4 kN
perm. F_N	= 47.4 / 3	= 15.8 kN
perm. F_{res}	= 150 / 3	= 50.0 kN

Control: Working load F_V = 35 kN < 47.4 kN
Working load F_N = 10 kN < 15.8 kN
Working load F_{res} = $\sqrt{(10)^2 + (35)^2}$ = 36.4 kN < 50 kN

Displacement at working load < 1 mm (see diagram).
Actual safety factor for average ultimate load γ_1 = (150 / 36.4) = 4.12.

Load deformation diagram



Corresponding HALFEN Bolts HS 50/30

Depending on the load size, we also recommend using HALFEN Bolts HS 50/30 M16 or M20, grade 8.8 in combination with HALFEN Cast-in channel HCW 52/34. The bolts stated below are hot-dip galvanized.

Other bolt sizes and materials can be supplied. Please contact us for detailed information. Addresses can be found at the back of this catalogue.

Type selection HALFEN Bolts HS 50/30 FV Grade 8.8

Thread	Material grade	Available length L [mm]	Allowable resulting bolt load (all directions) perm. F_s [kN]	Allowable bending moment [Nm]	Recommended torque [Nm]
M 16	8.8	40, 60, 80, 100	36.1	111	60
M 20	8.8	45, 60, 80, 100	56.4	216	120

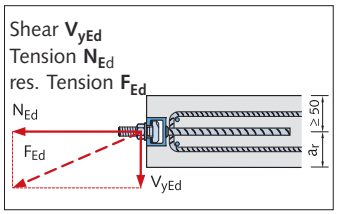
If the bolt is stressed in the direction of a slot its load capacity must be verified taking bolt flexure into account.

HALFEN CURTAIN WALL SUPPORT SYSTEMS
HALFEN Cast-in Channels with Rebar Anchor HTA-R and HZA-R

Design basics

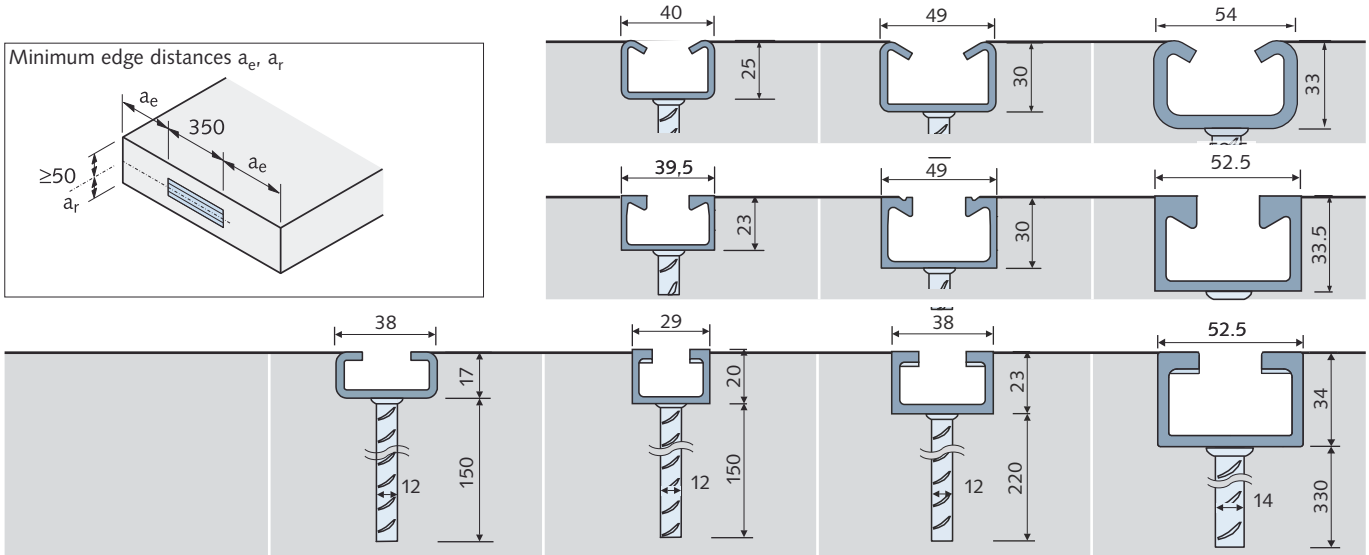
Structural analysis

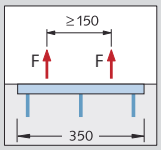
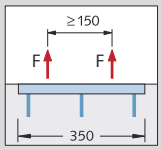
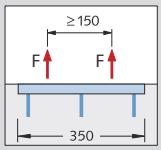
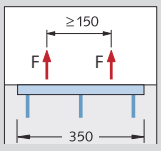
	Material resistance		Design load	
Material resistance shear	V_{yRd}	≥	V_{yEd}	
Material resistance tension	N_{Rd}	≥	N_{Ed}	
Material resistance resulting diagonal pull	F_{Rd}	≥	F_{Ed}	$= \sqrt{N_{Ed}^2 + V_{y,Ed}^2}$



HALFEN Channels HTA-R and HZA-R – Design values for material resistance

The minimum edge distance shown in the table applies to reinforced concrete



HALFEN Cast-in channel type		HTA-R 38/17 ②	HTA-R 40/25 ② HTA-R 40/22 ② HZA-R 29/20 ③	HTA-R 49/30 ② HTA-R 50/30 ② HZA-R 38/23 ③	HTA-R 54/33 ③ HTA-R 52/34 ② HZA-R 53/34 ③
		350 mm 3 anchors	350 mm 3 anchors	350 mm 3 anchors	350 mm 3 anchors
Concrete strength grade ≥ C20/25 $f_{ck,cyl.}$ = 20 N/mm² $f_{ck,cube}$ = 25 N/mm²					
$F_{Rd} = N_{Rd}$ [kN]		2 × 7.0	2 × 9.1	2 × 14.0	2 × 24.5
a_r [mm]	a_e [mm]	V_{yRd} [kN]			
≥ 50	≥ 40	2 × 2.4			
≥ 60	≥ 45	2 × 3.7			
≥ 70	≥ 50	2 × 4.9			
≥ 75	≥ 50	2 × 5.6			
Material: hot-dip galvanized	Channel	1.0038 / 1.0044			
	Anchor	B500B			
Material: stainless steel	Channel	1.4571 / 1.4404 ④			
	Anchor	B500B			

② Material 1.0038, ③ Material 1.0044 , ④ Not available for HALFEN Cast-in channels HZA-R 29/20

Notes: HALFEN Cast-in channels HTA-R / HZA-R are not included in the HTA-CE/HZA approval

Other channel lengths from 150 – 6070 mm are available

HALFEN CURTAIN WALL SUPPORT SYSTEMS
Edge of Slab Brackets HCW-ED Post and Beam Façades

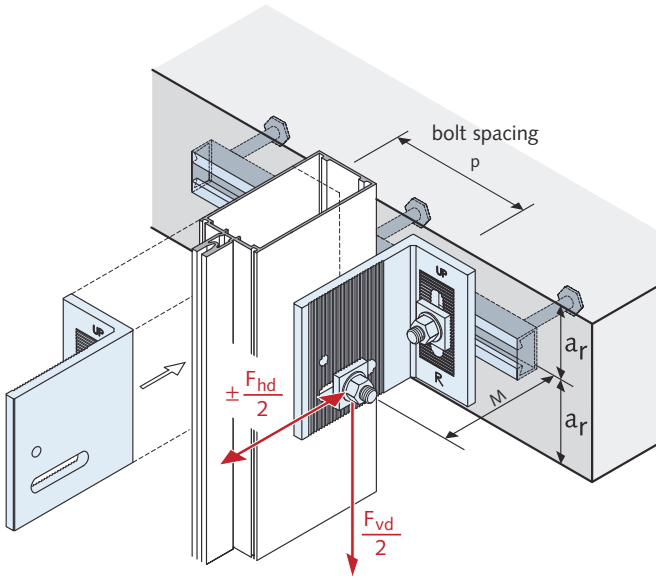
Application example

HALFEN Edge of slab brackets are connected in pairs, one each side of the mullion, and are available in two types:

- **Type HCW-ED** Brackets are designed to support both **vertical and horizontal** loads.
- **Type HCW-EW** Brackets are designed to support only **horizontal** wind loads.

The brackets guarantee a simple adjustable connection. The HALFEN Bolts (connection: bracket to HALFEN Channel) and the standard hexagonal bolts M12 (connection: bracket to façade mullion) must be grade strength 8.8.
A round auxiliary hole in the long arm of the brackets can be used for temporary attachments. For example; temporary fixing of brackets to support the post with self-tapping screws until the final connection is made.

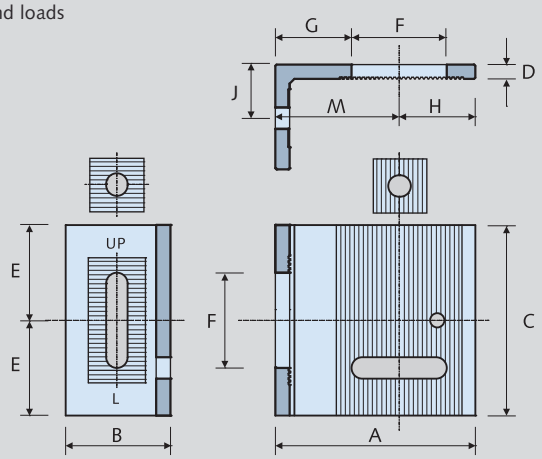
The brackets are made of high quality aluminium material. Special nylon discs are placed between the "Wind load" Bracket HCW-EW and support post.



To guarantee correct installation, the HCW-ED brackets are marked 'R' for right, 'L' for left and 'UP' for top.

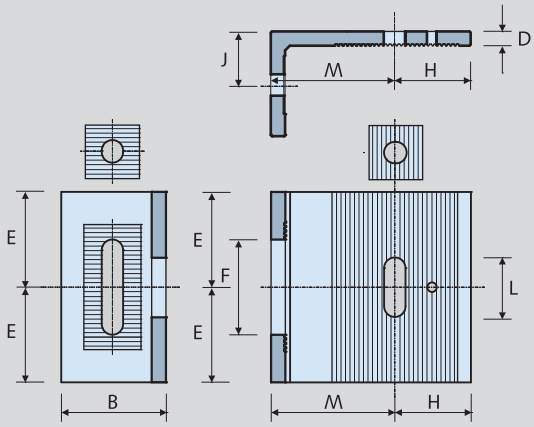
Bracket dimensions [mm]

HCW-ED Brackets
for dead loads
and wind loads



Serrated washers must be ordered separately

HCW-EW Brackets
wind loads only

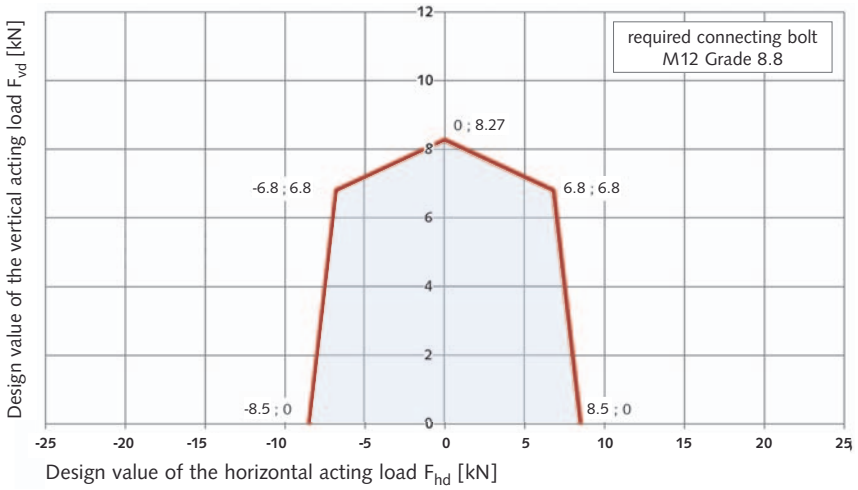


Serrated washers must be ordered separately

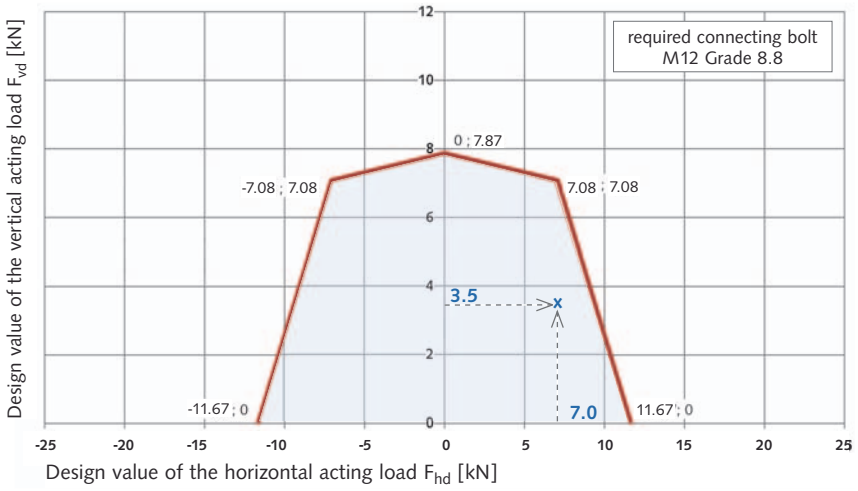
Size	Bracket code	A	B	C	D	E	F	G	H	J	L	M
Small	**HCW-ED 1 HCW-EW 1**	108	70	114	10	57	64	25	51	36	40	57
Medium	**HCW-ED 2**	133	70	127	10	64	64	51	51	36	40	82
Large	**HCW-ED 3 HCW-EW 3**	159	70	140	10	70	64	76	51	36	40	108

HALFEN CURTAIN WALL SUPPORT SYSTEMS
Dimensioning

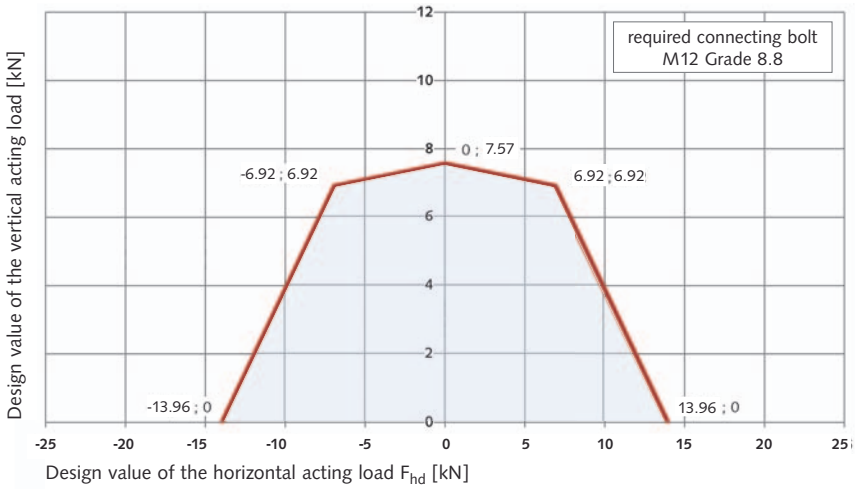
Interaction diagram for type HCW-ED1 (small)



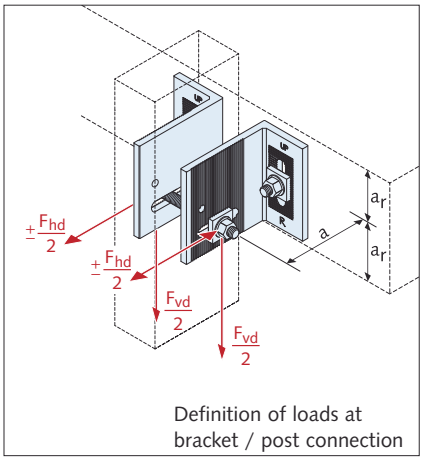
Interaction diagram for type HCW-ED2 (medium)



Interaction diagram for type HCW-ED3 (large)



Calculation basis



Definition of loads at bracket / post connection

Permitted load interaction area

Design Loads using two HCW-EW Brackets, Loads in the HALFEN Bolts (HCW-ED)

Design wind loads for type HCW-EW

Max. applied design load F_{hd} [kN]			
Size	Bracket code	max. F_{vd} [kN]	max. F_{hd} [kN]
Small	**HCW-EW 1**	0	8.5
Large	**HCW-EW 3**	0	13.96

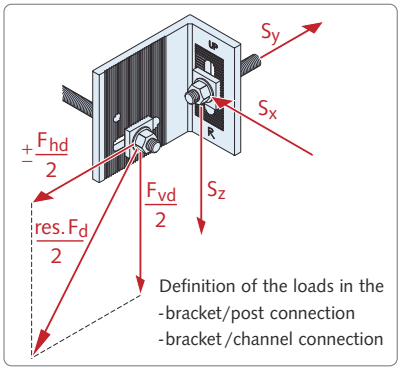
HCW-EW Brackets are only suitable for wind loads.

Forces acting on the T-head bolts at the channel (HCW-ED)

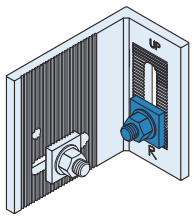
The components of the design-reaction forces in the HALFEN Bolts at the connection of the curtain wall bracket to HALFEN Cast-in channel, are calculated by multiplying the design loads F_{vd} and F_{hd} at connection curtain wall bracket and façade support post with the factors s_x, s_y and s_z. The factors are dependent on the bracket geometry, the load direction and the bolt position (see figure on the right). See table below for multiplication factors for determining the design reaction forces in the HALFEN Bolts.

Lower installation position of HALFEN Bolt (Position 3)									
	Dead load $S_i = (F_{vd} / 2) \times s_i$			Wind load $S_i = (F_{hd} / 2) \times s_i$			Resulting load 45° $S_i = (\text{res. } F_d / 2) \times s_i$		
Bracket	s_x	s_y	s_z	s_x	s_y	s_z	s_x	s_y	s_z
HCW-ED 1	0.5	3.2	−1.0	−1.0	1.0	0.0	−0.3	3.0	−0.7
HCW-ED 2	0.5	3.6	−1.0	−0.5	1.0	0.0	0.0	3.3	−0.7
HCW-ED 3	0.5	4.0	−1.0	−0.4	1.0	0.0	0.1	3.5	−0.7
Upper installation position of HALFEN Bolt (Position 1)									
HCW-ED 1	0.6	1.3	−1.0	−1.0	3.6	0.0	−0.3	3.4	−0.7
HCW-ED 2	0.6	1.6	−1.0	−0.5	3.1	0.0	0.0	3.4	−0.7
HCW-ED 3	0.6	1.9	−1.0	−0.4	2.9	0.0	0.1	3.4	−0.7

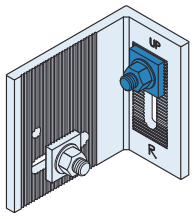
Calculation basis



① Lower installation position of HALFEN Bolts **(Position 3)**



② Upper installation position of HALFEN Bolts **(Position 1)**



Calculation example

Assumed: slab thickness = 200 mm, width of mullion = 80 mm, projection a = 80 mm (install. position see page 70)
design dead load $F_{vd} = +3.5$ kN
design wind load (wind suction) $F_{hd} = +7.0$ kN

Selected: HALFEN Bracket type HCW-ED 2
⇒ possible projection M = 82 ± 25 mm
⇒ Interaction diagram type HCW-ED 2 (see page 70) proves that the assumed load is within the permitted load interaction zone

Determination of the design reaction forces in a HALFEN Bolt

① Lower installation position (Position 3)

$S_x = (3.5/2) \times 0.5 + (7/2) \times (-0.5) = -0.88$ kN
$S_y = (3.5/2) \times 3.6 + (7/2) \times 1.0 = +9.80$ kN
$S_z = (3.5/2) \times (-1.0) + 0 = -1.75$ kN

⇒ Resulting bolt load

$\text{res. } S_d = \sqrt{(-0.88)^2 + (9.80)^2 + (-1.75)^2} = 9.99$ kN per bolt

② Upper installation position (Position 1)

$S_x = (3.5/2) \times 0.6 + (7/2) \times (-0.5) = -0.70$ kN
$S_y = (3.5/2) \times 1.6 + (7/2) \times 3.1 = +13.65$ kN
$S_z = (3.5/2) \times (-1.0) + 0 = -1.75$ kN

⇒ Resulting bolt load

$\text{res. } S_d = \sqrt{(-0.70)^2 + (13.65)^2 + (-1.75)^2} = 13.78$ kN → each bolt
→ determining factor for bolt selection

Selected HALFEN Channel:

HTA-R 50/30 - 350 - 3 Anchor - FV see page 68

with $V_{yRd} = 2 \times 5.6$ kN $> 2 \times |S_z| = 2 \times 1.75$
($a_r \geq 75$ mm)
$F_{Rd} = 2 \times 14.0$ kN $> 2 \times \text{res. } S_d = 2 \times 13.78$ kN

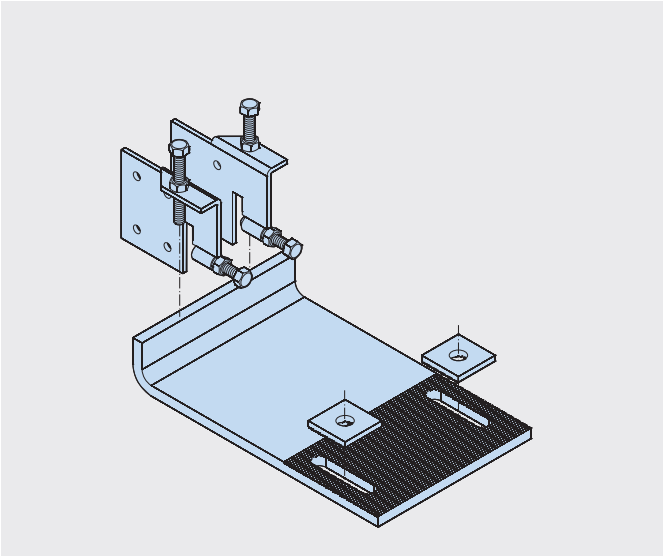
Check: bolt spacing: P = 80 + 2 × 36 = 152 mm
Selected HALFEN Channel: > 150 mm ✔

HS 50/30 - M12 × 60 FV 8.8

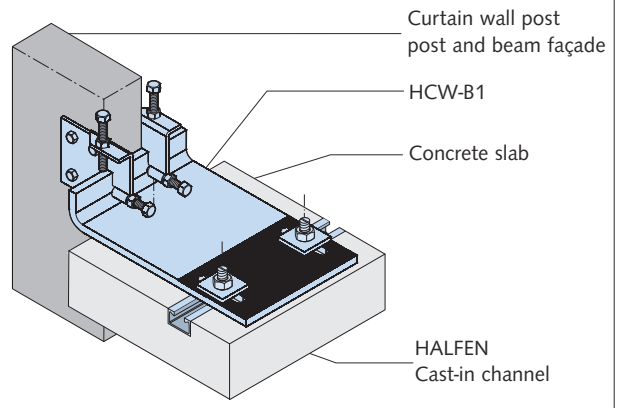
Requirement according to interaction diagram see page 70

HALFEN CURTAIN WALL SUPPORT SYSTEMS
Top of Slab Brackets HCW-B1

Support brackets for horizontal and vertical loads



Typical installation

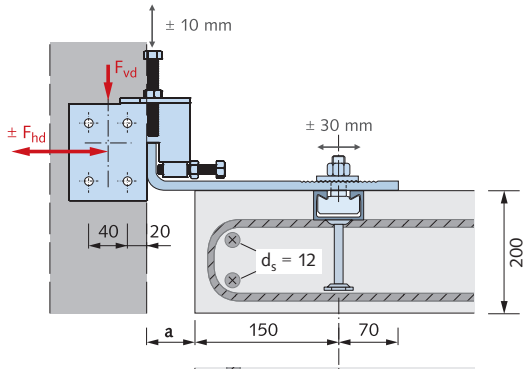


HALFEN Brackets HCW-B1

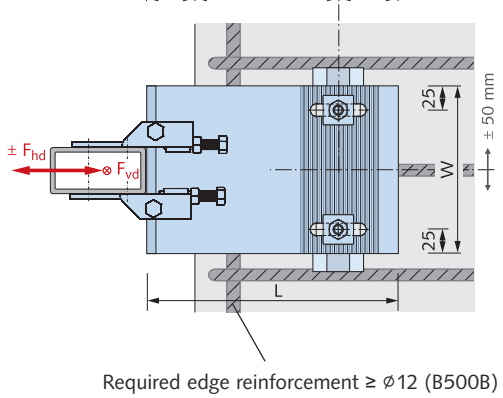
HALFEN Brackets HCW-B1 for installing to the top of concrete slabs, are available in two load ranges and three cantilever sizes.
The brackets are made in grade S355 quality galvanized steel. Vertical adjustability is ±10 mm.
Three-dimensional adjustability is ensured when used in combination with HALFEN HTA-CE Cast-in channels.

The lateral connecting plates are connected to the façade posts using M8 screws (not included). The façade planner is responsible for providing the static verification for the support posts. Use M16 HALFEN Bolts, grade 8.8 (order separately), to connect the base bracket to the HALFEN Cast-in channel. Depending on the façade type, the connection between the connecting plate and the base bracket can be designed either laterally adjustable or as a fixed point.

Section



Plan



Required edge reinforcement ≥ ⌀12 (B500B)

Dimensioning / Type selection

Design load ranges

Load range [kN]	dead load F_{vd} [kN]	wind load F_{hd} [kN] (wind suction + compression)
4/12	4	±12
7/20	7	±20

F_{vd}, F_{hd}: allowable design loads with a partial safety factor γ_F = 1.35 for dead load and γ_F = 1.5 for wind load.

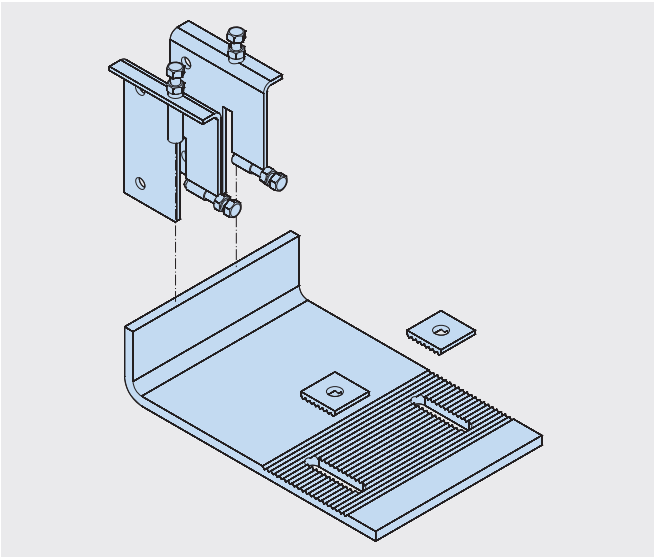
Type selection

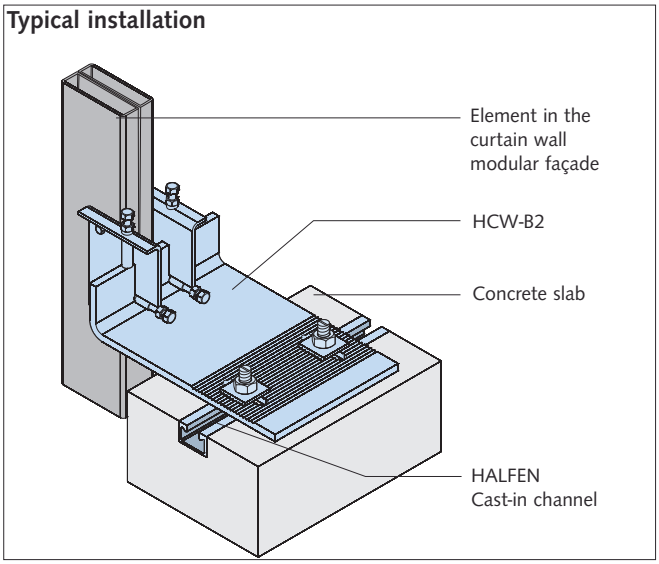
Load range [kN]	a [mm]	Item name HCW-B1-...	L [mm]	W [mm]	HALFEN Channel ①	Recommended HALFEN Bolt
4/12	50	...-4/12-50	270	150	HTA-CE 40/22P-250 2 Anchors	HS 40/22 M16×60 8.8
	75	...-4/12-75	295	150		
	100	...-4/12-100	320	150		
7/20	50	...-7/20-50	270	175	HTA-CE 50/30P-300 3 Anchors	HS 50/30 M16×60 8.8
	75	...-7/20-75	295	175		
	100	...-7/20-100	320	200		

① Recommended HALFEN Channel exploiting full load capacity of bracket

Top of Slab Brackets HCW-B2

Brackets for horizontal and vertical loads

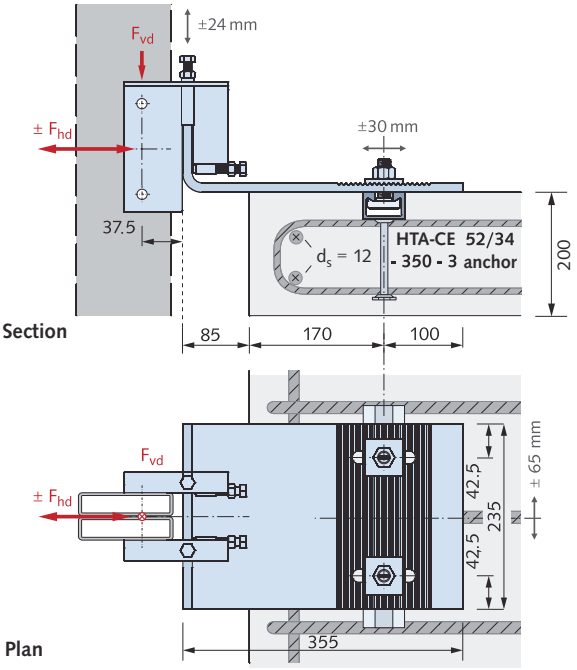




HALFEN Brackets HCW-B2

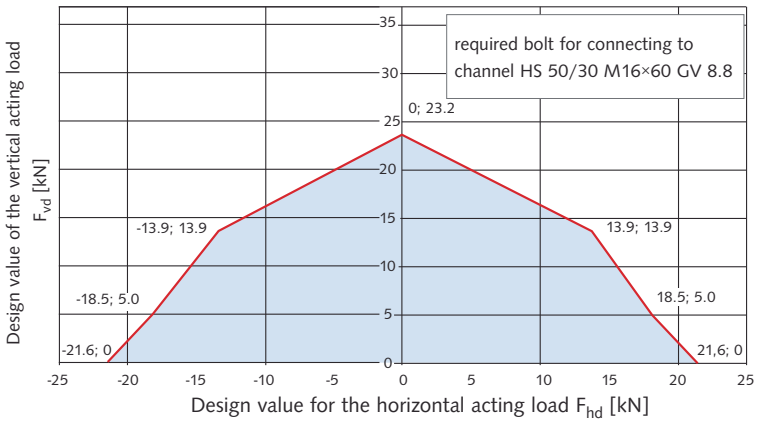
HALFEN Brackets HCW-B2 are made in grade S355 quality galvanized steel. The vertical adjustability is ±24 mm. Three-dimensional adjustability is ensured when used in combination with HALFEN Cast-in channels HTA-CE. The lateral connecting plates are connected to the façade posts using M12 screws (not included in delivery).

The façade planner is responsible for providing the static verification for the support posts. Use M16 HALFEN Bolts, grade 8.8 (order separately), to connect the base bracket to the HALFEN Cast-in channel. Depending on the façade type, the connection between the connecting plate and the base bracket can be designed either laterally adjustable or as a fixed point.



Required edge reinforcement ≥ ⌀12 (B500B)

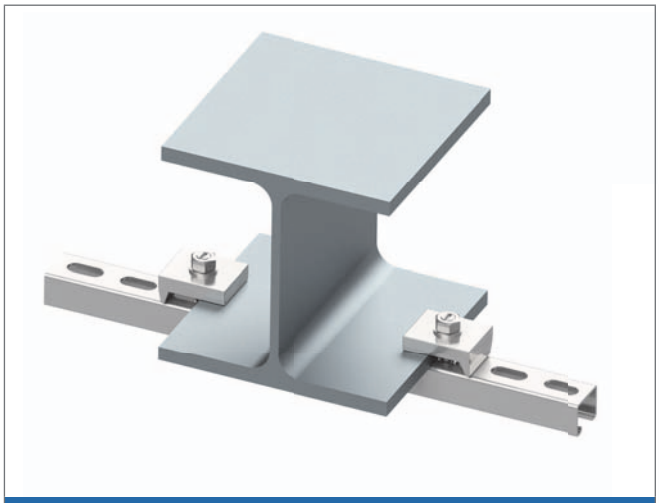
Dimensioning



Allowable load interaction area

ACCESSORIES
The benefits at a glance

You can design nearly all connections in buildings and industrial plants with HALFEN Channels. With Cast-in channels or framing channels, HALFEN Bolts and with our wide range of accessories we provide fastenings for all purposes.

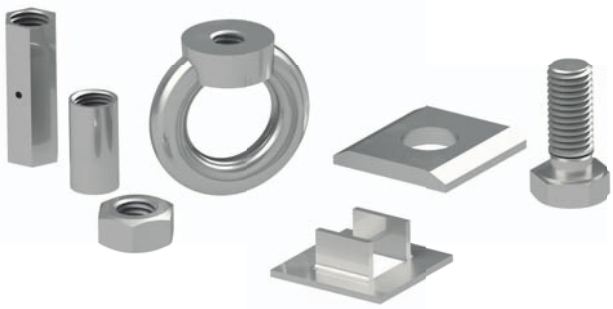


KLP Rail clips

Application example with HALFEN KLP Rail clips

Fast and cost-effective

- 3-dimensional adjustable connection when used with cast-in channels
- uses bolts instead of welding
- simple assembly reduces installation time



VBM Coupler sleeve

Connect nearly everything with a VBM Coupler sleeve

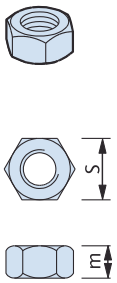
Further accessories for construction and industrial design
The HALFEN Framing system (industrial) product range can be found in the following catalogues:
HALFEN Flexible bolt connections, HALFEN Flexible framing connections or HALFEN Powerclick System.

e.g. channel rings, cantilever arms, pipe clamps

e.g. threaded locking plates

ACCESSORIES
Nuts and washers

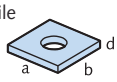
MU
Hexagonal nuts EN ISO 4032/ DIN 934



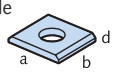
GV galvanized FK 8 Thread	A4 stainless steel Bolt	S/m DIN [mm]	S/m ISO [mm]
M6	M6	10/5	10/5.2
M8	M8	13/6.5	13/6.8
M10	M10	17/8	16/ 8.4
M12	M12	19/10	18/10.8
M16	M16	24/13	24/14.8
M20	M20	30/16	30/18
M24	–	36/19	36/21.5
FV hot-dip galvanized Thread	**A2** stainless steel Bolt	**S/m DIN** [mm]	**S/m ISO** [mm]
M6	–	10/5	10/5.2
M8	M8	13/6.5	13/6.8
M10	M10	17/8	16/8.4
M12	M12	19/10	18/10.8
M16	M16	24/13	24/14.8

VUS
Square washers

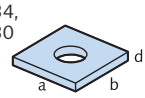
VUS 40/25 for profile 40/25; HZA 41/22



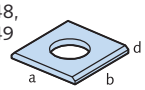
VUS 49/30 for profile 54/33, 49/30



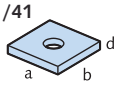
VUS 52/34 for profile 52/34, 50/30



VUS 72/49 for profile 72/48, 72/49



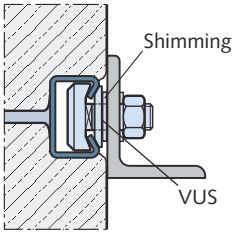
VUS 41/41 for all 41/.. profiles



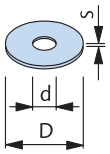
FV hot-dip galvanized Bolt size	A4 stainless steel Bolt size	a × b × d [mm]
M10	**M10**	40 × 40 × 5
M12	**M12**	40 × 40 × 5
M16	**M16**	40 × 40 × 5
M10	**M10**	37 × 37 × 5
M12	**M12**	37 × 37 × 5
M16	**M16**	37 × 37 × 5
M20	**M20**	37 × 37 × 5
M16	**M16**	50 × 50 × 6
M20	**M20**	50 × 50 × 6
M20	**M20**	54 × 54 × 6
M24	**M24**	54 × 54 × 6
M27	**M27**	54 × 54 × 6
M30	**M30**	54 × 54 × 6
M6	**M6**	40 × 40 × 6
M10	**M10**	40 × 40 × 6
M12	**M12**	40 × 40 × 6

Ordering example: **VUS 52/34 - FV - M20**

Application VUS:
for shimming non-flush installation of HALFEN Anchor channels or for stand-off installations
→ see page 37.



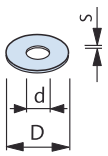
US
Washers DIN EN ISO 7093/ DIN 9021; DIN EN ISO 7094



DIN/ ISO	GV galvanized Bolt	A4 stainless steel Bolt	D [mm]	d [mm]	s [mm]
7094	**M6**	–	22	6.6	2
9021	**M8**	M8	24	8.4	2
9021	**M10**	M10	30	10.5	2.5
7094	**M12**	–	45	13.5	4
9021	**M12**	M12	37	13	3
9021	**M16**	M16	50	17	3
7094	**M20**	–	72	22	6
	FV hot-dip galv. Bolt		D [mm]	d [mm]	s [mm]
9021	**M10**	–	30	10.5	2.5
9021	**M12**	–	37	13	3
9021	**M16**	–	50	17	3

Ordering example: **US - M12 - GV - DIN 9021**

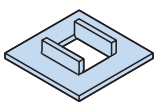
US
Washers DIN EN ISO 7089/ DIN 125



GV galvanized Bolt	A4 stainless steel Bolt	D [mm]	d [mm]	s [mm]
M6	M6	12	6.4	1.6
M8	M8	16	8.4	1.6
M10	M10	21	10.5	2
M12	M12	24	13	2.5
M16	M16	30	17	3
M20	M20	37	21	3
M24	–	44	25	4
FV hot-dip galv.	**A2** stainless steel Bolt	D [mm]	d [mm]	s [mm]
–	M8	17	8.4	1.6
M10	M10	21	10.5	2
M12	M12	24	13	2.5
M16	M16	30	17	3
M20	–	37	21	3
M27	–	50	28	4

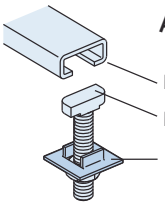
Ordering example: **US - M12 - GV - DIN 125**

SIC
Locking washer



GV galvanized	A4 stainless steel A4	Suitable for HALFEN bolts Type	Dimensions
SIC - 50/30 - GV	SIC - 50/30 - A4	50/30	M16, M20
SIC - 40/22 - GV	SIC - 40/22 - A4	38/17 40/22	M16
SIC - 38/23 - GV	–	38/23	M16
SIC - 29/20 - GV	–	29/20	M12
SIC - 38/17 - GV	SIC - 38/17 - A4	38/17 40/22	M12, M10
SIC - 28/15 - GV	SIC - 28/15 - A4	28/15	M8, M10
SIC - 20/12 - GV	SIC - 20/12 - A4	20/12	M8

Ordering example: **SIC - 38/17 - GV**

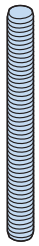


Assembly:

Application SIC:
to secure and prevent HALFEN Bolts back-turning during assembly.

ACCESSORIES
Threaded rods, Hexagonal head bolts, Coupler sleeves, Ring nuts

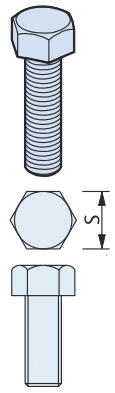
GWS
Threaded rods
DIN 976-1



GV galvanized F.k. 4.6 Thread	A4 stainless steel Thread	Length [mm]	F_{Rd} ① [kN]	allow. F [kN]
M6	M6	1000	3.1	2.2
M8	M8	1000	5.6	4.0
M10	M10	1000	9.0	6.4
M12	M12	1000	13.0	9.3
M16	M16	1000	24.2	17.3
M20	M20	1000	37.8	27.0
M24	–	1000	54.3	38.8

Ordering example: **GWS - M12 × 1000 - GV**

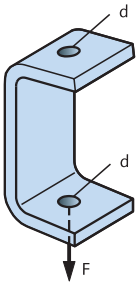
HSK
Hexagonal head bolts
EN ISO 4017/
DIN 933
(without nut)



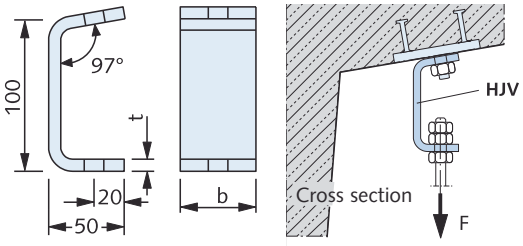
Hex bolts are used in combination with HALFEN Locking plates

GV 8.8 galvanized FK 8.8 Dimensions	A4 stainless steel Dimensions	S DIN [mm]	S EN ISO [mm]
M 6 × 12	–	10	10
M 6 × 25	–		
M 8 × 25	M8 × 25	13	13
M 8 × 40	–		
M 10 × 20	–	17	16
M 10 × 30	M10 × 30		
M 10 × 45	M10 × 45		
M 10 × 60	–		
M 10 × 70	–		
M 12 × 22	–	19	18
M 12 × 25	M12 × 25		
M 12 × 30	M12 × 30		
M 12 × 40	M12 × 40		
M 12 × 50	–		
M 12 × 60	M12 × 60		
M 12 × 80	M12 × 80		
M 12 × 90	–		
M 16 × 40	M16 × 40	24	24
M 16 × 60	M16 × 60		
M 16 × 90	M16 × 90		

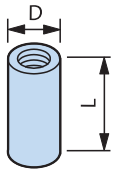
HJV
Adjustment coupler



FV hot-dip galvanized Type	A4 stainless steel Type	t [mm]	b [mm]	d [mm]	max. F_{Ed} ② [kN]	allow. F [kN]
1	1	6	40	13	2.1	1.5
2	2	8	50	17	4.6	3.3
3	3	10	50	17	7.0	5



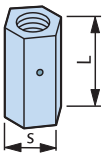
VBM
Coupler sleeves, round



GV galvanized Thread	A4 stainless steel Thread	D [mm]	L [mm]	F_{Rd} ① [kN]	allow. F [kN]
M6	M6	10/10	15	3.1	2.2
M8	M8	12/14	20	5.6	4.0
M10	M10	13/16	25	9.0	6.4
M12	M12	16/20	30	13.0	9.3
M16	M16	21/25	40	24.2	17.3
M20	M20	26/32	50	37.8	27.0

Ordering example: **VBM - A4 - M16**

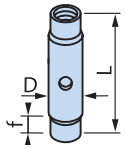
SKM
Hexagonal coupler sleeves with view holes



FV hot-dip galvanized Thread	A4 stainless steel Thread	S [mm]	L [mm]	F_{Rd} ① [kN]	allow. F [kN]
M10	M10	13	40	9.0	6.4
M12	M12	17	40	13.0	9.3
M16	M16	22	50	24.2	17.3

Ordering example: **SKM - FV - M12**

SPH
Turnbuckles with right- and left-hand thread

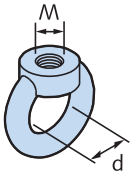


f = min. screw depth
M12 ≙ 10mm
M16 ≙ 13 mm

A4 stainless steel Thread M12 × Length L [mm]	A4 stainless steel Thread M16 × Length L [mm]	D for M12 [mm]	D for M16 [mm]
M 12 × 60	M 16 × 60	16	22
M 12 × 75	M 16 × 75	16	22
M 12 × 95	M 16 × 95	16	22
M 12 × 115	M 16 × 115	16	22
M 12 × 135	M 16 × 135	16	22
allow. F = 5 kN F_{Rd} = 7 kN	allow. F = 10 kN F_{Rd} = 14 kN		

Ordering example: **SPH - A4 - M12 x 75**

RM
Ring nut
DIN 582
from 2010-09



GV C 15E, galvanized Thread	d [mm]	F_{Rd} ① [kN]	allow. F [kN]
M8	20	2.0	1.4
M10	25	3.2	2.3
M12	30	4.8	3.4
M16	35	9.8	7.0
M20	40	16.8	12.0

Ordering example: **RM - GV - M12**

① Recommended design value of the load capacity with a centric tensile stress

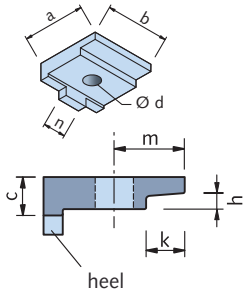
② Recommended design value of the load

ACCESSORIES
Rail Clips

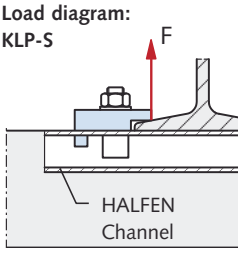
KLP-S Rail clips, steel 1.0038 forged

FV hot-dip galvanized Type	Heel width n [mm]	For HALFEN Bolts Ø × l [mm]	Dimensions [mm] a	b	c	Ø d	h	k	m	Allowable load at σ allowable = 125 N/mm² F [kN]	Preferred for use with standard profile I	other beam, flange thickness channels t [mm]	channels
No. 10	16	M16 × 60	44.0	45	12	18	5	12.0	22.0	3.5	80 – 140	4 – 6	S24
No. 26	without heel	M16 × 60	62.5	64	21	18	9	16.5	34.5	3.5	160 – 240	7 – 9	S24, A45, A55
No. 20	20	M20 × 65	52.0	55	19	□ 21	8	15.0	24.0	10.0	160 – 240	7 – 9	S24 – S49

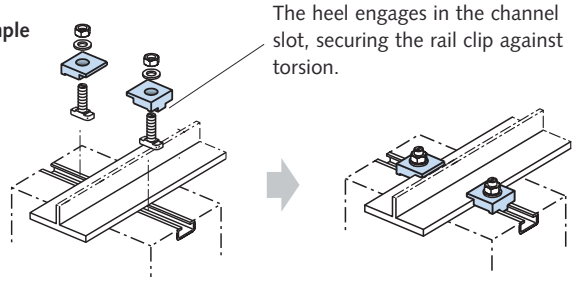
Ordering example: **KLP - S - Nr. 26 - FV** □ = square opening



Load diagram: KLP-S



Assembly example KLP-S



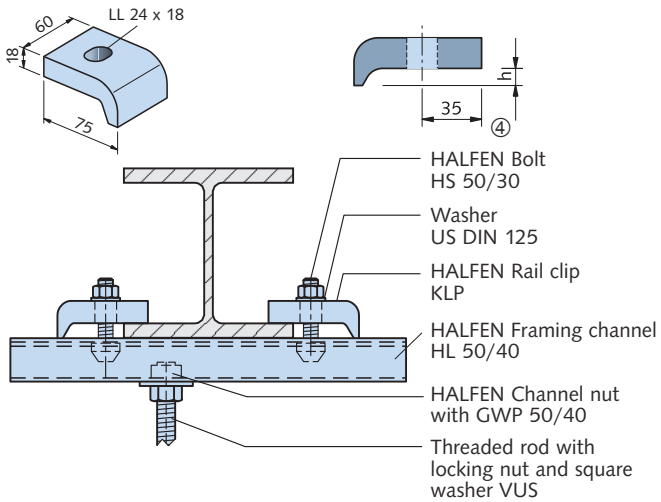
The heel engages in the channel slot, securing the rail clip against torsion.

KLP - 60 Rail clips

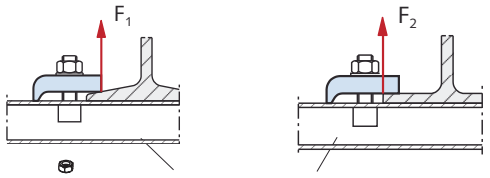
FV hot-dip galvanized	Clamping height h [mm]	Allowable load ② [kN]	Preferred for use with standard profile I	standard profile IPB	crane and running tracks ④
60/10	10	F_1 = 7.0 HALFEN Bolt M16 × 60, Grade 4.6	120 – 160	100	A65, S33, S41
60/12	12		220 – 240	140	A100, S49, A75
60/14	14		240 – 280	160 – 180	A120, S54
60/16	16	F_2 = 11.25 HALFEN Bolt M16 × 60, Grade 8.8	300 – 340	200 – 220	S64
60/18	18 ③		360 – 380	240 – 260	-
60/20	20 ③		400 – 450	280 – 300	-

② Take the load capacity of HALFEN Channels into account (Cantilever must be considered when selecting the HALFEN Channels and bolts)
③ Bolt M16 × 80 necessary ④ Check flange thickness of profile!

Order example: **KLP - 60/10 - FV**

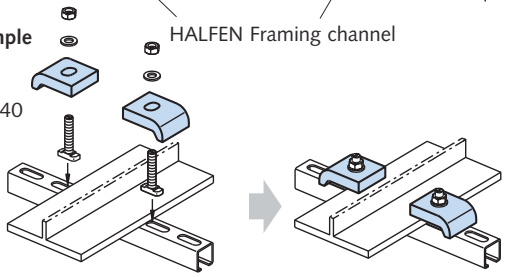


Load diagram KLP - 60



Assembly example KLP - 60

e.g. HL 50/40



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