

DECLARATION OF PERFORMANCE

DoP_Halfen_HPF_2025-10

No. H26-1090-1/4

1.	Unique identification code of the product-type	HPF Halfen Precast Fixing	
2.	Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4)	Identifying mark of the producer: HALFEN or H	
Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:			
Generic type and use		HPF Halfen Precast Fixing to fix concrete precast elements to concrete substructures	
Product size covered		-	
For use in		Concrete ≥ C20/25 acc. to EN 206-1	
3.	Anchor material / Screw material and intended use	HPF-HDG - steel 1.0038 S235JR / 1.0577 S355J2 acc. to DIN EN 10025-2, hot-dip galvanized acc. to DIN EN ISO 1461	
		HPF-FVP1 - steel 1.0038 S235JR / 1.0577 S355J2 acc. to DIN EN 10025-2, hot-dip galvanized acc. to DIN EN ISO 1461 plus one layer of powder coating for corrosivity categories C1 till C3	
		HPF-FVP2 - steel 1.0038 S235JR / 1.0577 S355J2 acc. to DIN EN 10025-2, hot-dip galvanized acc. to DIN EN ISO 1461 plus two layers of powder coating for corrosivity categories C1 till C4	
HPF-L4 - Stainless steel 1.4062/ 1.4162/ 1.4362 acc. to EN 10088-2 for medium corrosion resistance (corrosion resistance class III)			
Loading		Static and quasi-static loading	
4.	Name, registered trade name or registered trademark and contact address of the manufacturer as required pursuant to Article 11(5)	Leviat GmbH, Liebigstraße 14, 40764 Langenfeld, Germany	
5.	Where applicable, name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2)	-	
6.	System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V	System 2+	
7.	In case of the declaration of performance concerning a construction product covered by a harmonised standard	The notified body NB-No. 2451 has performed under system 2+ in matters of factory production: <ul style="list-style-type: none"> initial inspection of the manufacturing plant and factory production control, continuous surveillance, assessment and evaluation of factory production control and issued the following certificates: <ul style="list-style-type: none"> Certificate of conformity 2451-CPR-EN1090-2015.0327.xxx The welding certificate DVS ZERT-EN1090-2-SZ-2023.0023.xxx (Plant Poland). 	

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8.	In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued	-				
9.	Declared performance					
	Essential Characteristics	Performance	Harmonized Technical Specification			
	Tolerances on dimensions	According to the component specification and EN 1090-2				
	Weldability	NPD				
	Fracture toughness	NPD				
	Reaction to fire	Euro class A1 according to EN 13501-1				
	Release of cadmium and its compounds	NPD				
	Emission of radioactivity	NPD				
	Durability	HPF-HDG - hot-dip galvanized acc. to DIN EN ISO 1461 (see point 3)	EN 1090-1:2012			
		HPF-FVP1 / FVP2 - hot-dip galvanized acc. to DIN EN ISO 1461 plus coating acc. to EN 15773 (see point 3)				
	Design	According to EN 1993-1-1:2010 and EN 1993-1-4:2015				
	Fatigue strength	NPD				
	Resistance to fire	NPD				
	Manufacturing	According to the component specification and EN 1090-2, execution class EXC2				
	Where pursuant to Article 37 or 38 in the Specific Technical Documentation has been used, the requirements with which the product complies:	-				
10.	The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.					
This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.						

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Langenfeld, 31.10.2025

Signed for and on behalf of the manufacturer by



Joachim Liehr
(Managing Director)



Dr. Ing. Dirk Albartus
(Prokurist)